



2" OPEN TOURING BELT DRIVES

BRUTE IV M & BRUTE IV EXTREME POLISHED BELT DRIVES

2" WIDE / 8mm BELT

FITS 1990 TO PRESENT FXR & TOURING MODELS

MORE PREMIUM DRIVES FROM WORLD-FAMOUS LINE OF PRIMO®OPEN BELT DRIVES, THE 2" WIDE, 8mm BRUTE IV™ DESIGNED FOR 1990-2006 FXR & TOURING MODELS. THIS MODEL FEATURES A STYLISH, ONE-PIECE BILLET ALUMINUM MOTOR PLATE AS ITS CORNERSTONE. BETTER YET, WE'VE DESIGNED IT TO ALLOW YOU TO RETAIN THE FLOORBOARDS IN THE STOCK POSITION WITHOUT HAVING TO CUT, WELD, MOVE OR SPACE EXISTING BRACKETS! IT EVEN HAS A BUILT-IN PROVISION FOR A HEEL-TOE SHIFTER SHAFT.

BOTH FRONT 49-TOOTH & REAR 76-TOOTH PULLEYS COME WITH POLISHED STAINLESS STEEL FLANGES FOR A FINISHED,
CUSTOM LOOK. IN ADDITION, A CHROMED FRONT ALTERNATOR COVER IS ALSO INCLUDED. OTHER VISUAL ENHANCEMENTS
INCLUDE OUR CHROMED STEEL CLUTCH COVER KIT AS WELL AS THE DECORATIVE YET FUNCTIONAL WINDOWED CENTER BELT GUARD, MANUFACTURED FROM
BILLET ALUMINUM & THEN CHROME PLATED.



AS YOU CAN EXPECT WITH A PRIMO® BELT DRIVE, THE TRANSFER OF POWER TO THE REAR WHEEL IS MORE THAN ADEQUATELY HANDLED BY THE INCLUDED PRO-CLUTCH™ KIT. ALSO SUPPLIED IN THIS KIT ARE THE STARTER EXTENSION COMPONENTS AS WELL AS THE BILLET JACKSHAFT SUPPORT COVER WHICH BLENDS SO WELL WITH THE OTHER COMPONENT PIECES. FINALLY, EACH KIT COMES WITH NECESSARY HARDWARE & COMPREHENSIVE INSTALLATION INSTRUCTION MANUAL.

2" OPEN for FXR & TOURING MODELS

2016-0124 2" WIDE, 8mm BRUTE IV™ BELT DRIVE KIT WITH MODULAR HEEL TOE SHIFTER LINKAGE SUPPORT. WITH DESIGNER COVERS.

FITS 1990-2006 FXR & TOURING MODELS

2016-0126..... Brute IV Extreme 2007 Touring 2" 8MM ELECTRIC START OPEN BELT DRIVE WITH MODULAR HEEL

TOE SHIFTER LINKAGE SUPPORT. FITS 2007 ONLY TOURING MODELS

2016-0134. 2" WIDE, 8mm BRUTE IV™ BELT DRIVE KIT WITH MODULAR HEEL TOE SHIFTER LINKAGE SUPPORT. WITH ONE PIECE OUTER GUARD.

FITS 1990-2006 FXR & TOURING MODELS

2016-0169..... Brute IV extreme 2008 touring 2" 8mm electric start open belt drive with modular heel

TOE SHIFTER LINKAGE SUPPORT. FITS 2008 & LATER TOURING MODELS

ALL OPEN BELT DRIVES MUST BE RUN WITH A BELT GUARD !

7

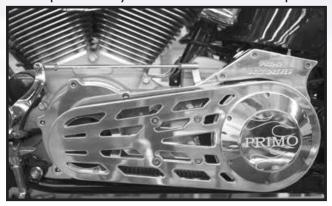
BRUTE IV EXTREME ™

3" WIDE . . . 8mm BELT . . . OPEN . . . ELECTRIC START

FITS 2006 & LATER DYNA® MODELS & 2007 & LATER SOFTAIL® MODELS

DESIGNED WITH THE SAME UNCOMPROMISING ATTITUDE TOWARDS FORM & FUNCTION AS ALL OUR BELT DRIVES, THE BRUTE IV EXTREME™ SERIES TAKES VALUE TO ANOTHER DEGREE. HESE UNITS WILL GET YOUR ATTENTION! THEY'RE 3" WIDE, 8mm & FEATURE A FULLY POLISHED ONE-PIECE MOTOR PLATE, ENTIRELY DESIGNED FOR BOLT-ON COMPONENT PIECES. THE FRONT AND REAR PULLEYS HAVE BOLT-ON POLISHED STAINLESS FLANGES. THE VERY TASTEFUL OUTER GUARDS ARE BILLET ALUMINUM, 3/8" THICK!

THE BRUTE IV EXTREME ™ SERIES WAS DEVELOPED WITH TWO OTHER GREAT FEATURES . . . OPTIONAL MOUNTS FOR A CENTER-MOUNT OIL FILTER (SOME MOODELS) & OPTIONAL MID-CONTROL SHIFTING (ORDER SEE PAGE 7 FOR MID CONTROLS PART #2084-0504).



THE ALL-NEW STARTER NOSE ASSEMBLY CONCEALS THE JACKSHAFT COMPONENTS. FINALLY, THE BRUTE IV EXTREME^M SERIES INCLUDES A REDESIGNED PRO-CLUTCH^M FOR MAXIMUN TORQUE TRANSFERENCE.

MADE IN THE U.S.A.

FITS 2007-2010 TWIN CAM SOFTAILS & 2006-2010 DYNA MODELS

2016-0150 Brute IV extreme 2007 ™ Open Belt drive without motorplate kit & outer guard. Fits 2006 - Later dyna models & 2007 - Later softail models. (On 2006 dyna models & 2007 Softail models part # 30041-08 alt. rotor must be used).

2016-0155.... COMPLETE BRUTE IV EXTREME 2007 ™ BELT DRIVE KIT W/STANDARD OFFSET / FITS 2007 TWIN CAM SOFTAILS & 2006 DYNA MODELS
INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY. REQUIRES USING OEM ALTERNATOR ROTOR (OEM 30041-08)

2016-0156.... COMPLETE BRUTE IV EXTREME 2007™ OPEN BELT DRIVE KIT. FITS 2007 SOFTAIL ROCKER MODELS FXCW/C WITH 240 TIRE. (ON 2007 SOFTAIL MODELS OE PART # 30041-08 ALT. ROTOR MUST BE USED).

2016-0165. . . . BRUTE IV EXTREME 2008 ™ BELT DRIVE KIT W/STANDARD OFFSET / FITS 2008 & LATER TWIN CAM SOFTAIL & DYNA MODELS INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY

2016-0166. . . . COMPLETE BRUTE IV EXTREME 2008™ OPEN BELT DRIVE KIT. FITS 2008 & LATER SOFTAIL ROCKER MODELS FXCW/C WITH 240 TIRE.

REPLACEMENT BELT. 2021-0018

BRUTE IV EXTREME^{TM-} FITS 1990-2006 EVO & TWIN CAM SOFTAIL® MODELS

2016-0101 BRUTE IV EXTREME™ BELT DRIVE KIT w/STANDARD OFFSET / INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY

2016-0102 BRUTE IV EXTREME™ BELT DRIVE KIT w/ .500 FRONT PULLEY OFFSET INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY

2016-0103 BRUTE IV EXTREME™ BELT DRIVE KIT W/ 1.00" FRONT PULLEY OFFSET Includes front & rear pulleys, motor plate assy, 3" belt, Clutch hub, pack & outer guard assy





2016-0104.... Brute IV Extreme™ Belt drive kit w/1.50" front pulley offset / includes front & rear pulleys, motor plate assy, 3" belt, clutch hub, pack & outer guard assy. 2016-0105.... Brute IV Extreme™ belt drive kit w/1-7/16" front pulley offset / includes front & rear pulleys, motor plate assy, 3" belt, clutch hub, pack & outer guard assy. 2016-0106.... Brute IV Extreme™ belt drive kit w/o front pulley offset insert... You must order an appropriate offset insert, nut & washer from our full catalog.

REPLACEMENT BELT.....2021-0018 REPLACEMENT CLUTCH.......2048-0050

BRUTE IV EXTREMETM - FITS 1990-2005 DYNA® MODELS

2016-0047 BRUTE IV EXTREME™ BELT DRIVE KIT w/STANDARD OFFSET / INCLUDES, FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY . 2016-0133 Brute IV Extreme™ Belt drive kit w/Standard offset . Fits 1990-2005 dyna with 0e mid controls. (See Pic above).

REPLACEMENT BELT. 2021-0018

REPLACEMENT CLUTCH. 2048-0009







BLACK MATTE FINISH OPEN DRIVES

BLACK MATTE POWDERCOATED BRUTE IV ™ & BRUTE IV EXTREME OPEN BELT DRIVES

HERE'S THE LATEST ADDITION TO THE WORLD-FAMOUS LINE OF PRIMO®OPEN BELT DRIVES, ALL DRESSED IN BLACK!!

THESE BELT DRIVES HAVE ALL THE SAME FEATURES AS THERE POLISHED BROTHERS SUCH AS A STYLISH , ONE-PIECE BILLET ALUMINUM MOTOR PLATE, SUPER DUTY PRO CLUTCH™, SEVERE DUTY DRIVE BELTS AND WORLD CLASS DESIGN & RELIABILITY. EACH KIT COMES WITH NECESSARY H<u>ARDWA</u>RE & COM-





2016-0125 BRUTE IV™ 2" WIDE, 8mm BELT DRIVE KIT WITH MODULAR HEEL TOE SHIFTER LINKAGE SUPPORT. WITH DESIGNER COVERS. FITS 1990-2006 FXR & TOURING MODELS

2016-0127..... Brute IV extreme 2007 touring 2" 8mm electric start open belt drive with modular heel TOE SHIFTER LINKAGE SUPPORT. FITS 2007 TOURING MODELS

.... Brute IV ™ 2″ Wide, 8mm belt drive kit with modular heel toe shifter linkage support. Full length outer guard.

FITS 1990-2006 FXR & TOURING MODELS

BRUTE IV EXTREME 2008 TOURING 2" 8MM ELECTRIC START OPEN BELT DRIVE WITH MODULAR HEEL

TOE SHIFTER LINKAGE SUPPORT. FITS 2008 & LATER TOURING MODELS

REPLACEMENT CLUTCH. 2048-0050 REPLACEMENT BELT. 2024-0026

2016-0107...... BRUTE IV EXTREME™ OPEN BELT DRIVE KIT W/STANDARD OFFSET / INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, PRO CLUTCH™ & OUTER GUARD ASSY. FITS 1990-06 SOFTAIL® STYLE TWINS.

2016-0136..... Brute IV Extreme™ Belt drive kit w/standard offset . Fits 1990-2005 dyna with oe mid controls.

REPLACEMENT BELT. 2021-0018 REPLACEMENT CLUTCH. 2048-0050

. Brute IV extreme 2007 ™ 3" Open Belt drive kit w/standard offset / Fits 2007 softails & 2006 dyna models includes front & rear pulleys, motor plate assy, 3" belt, clutch hub, pack & outer guard assy requires using oem alternator rotor (oem 30041-08).

Brute IV extreme 2007 ™ 3" Open Belt drive kit. Fits 2007 softail rocker models fxcw/c with 240 tire. (on 2007 softail models or 2007 softail rocker models fxcw/c with 240 tire. (on 2007 softail rocker models fxcw/c with 240 tire.) 2016-0157 . . .

2016-0158.

2016-0167..... BRUTE IV EXTREME 2008 ™ 3" OPEN BELT DRIVE KIT W/STANDARD OFFSET / FITS 2008 & LATER SOFTAIL & DYNA MODELS INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 3" BELT, CLUTCH HUB, PACK & OUTER GUARD ASSY 2016-0168..... BRUTE IV EXTREME 2008 ™ 3" OPEN BELT DRIVE KIT. FITS 2008 & LATER SOFTAIL ROCKER MODELS FXCW/C WITH 240 TIRE.

REPLACEMENT BELT. 2021-0018 REPLACEMENT CLUTCH. 2048-0053

MID-CONTROLS for BRUTE IV EXTREME ™ & SLIMLINE ™

MID-CONTROLS for BRUTE IV EXTREME ™ & SLIMLINE ™ BELT DRIVES

OPTIONAL CONTROLS FOR THE BRUTE IV EXTREME™ & SLIMLINE™ BELT DRIVES PROVIDE THE RIDER WITH MID-MOUNT POSITIONING OF THEIR FEET. THESE POLISHED CONTROLS ARE OFFERED IN SETS, INCLUDING BOTH THE BRAKE & SHIFT SIDES AS WELL AS INDIVIDUALLY, EITHER BRAKE SIDE ONLY or SHIFT SIDE ONLY. COMPONENTS ARE SOLD WITHOUT PEGS.

MID-CONTROLS ARE DELIVERED WITH FULL INSTALLATION INSTRUCTIONS AS WELL AS COMPONENT ASSEMBLY DIAGRAMS FOR THOSE DISASSEMBLING THEM FOR CHROME PLATING, ETC.

SHIFT SIDE ASSEMBLY





<u>MID-CONTROLS for BRUTE IV EXTREME™& SLIMLINE</u>™ <u>FITS 1990-2006 EVO & TWIN CAM SOFTAIL®MODELS</u>

PART NO.

APPLICATION

2084-0504 . . . COMPLETE POLISHED BRAKE & SHIFTER KIT / DOES NOT INCLUDE PEGS

2084-0502... BRAKE SIDE ASSEMBLY ONLY / DOES NOT INCLUDE PEGS

2084-0500 . . . SHIFTER SIDE ASSEMBLY / DOES NOT INCLUDE PEGS

BRAKE SIDE ASSEMBLY

INCLUDES "DIAMOND TOP" MASTER CYLINDER FOR THAT FULL-ON















OUTBOARD BEARING SUPPORT



IF YOUR FAVORITE STREET MACHINE IS PRO-DUCING HORSEPOWER ABOVE & BEYOND THE CALL OF DUTY, THIS OUTBOARD BEARING SUPPORT FOR OUR BRUTE V™& IV™ BELT DRIVES IS THE ANSWER . . . IT LOOKS AS GOOD AS IT WORKS.

CRAFTED FROM 6061-T-6 BILLET ALUMINUM, IT PROVIDES ADDED RIGIDITY & STRUCTURAL SUPPORT.

AMONG THE MANY BENEFITS INSTALLATION WILL BRING ARE:

- ADDITIONAL ADDED STRENGTH FOR PERFORMANCE APPLICATIONS * FULL COVERAGE HELPS KEEP OUT UNWANTED ROAD DEBRIS
- FULL COMPLEMENT ROLLER BEARINGS, FRONT & REAR
- STYLISHLY POLISHED BILLET ALUMINUM COMPONENTS

ADJUSTABLE FOR EASE OF INSTALLATION

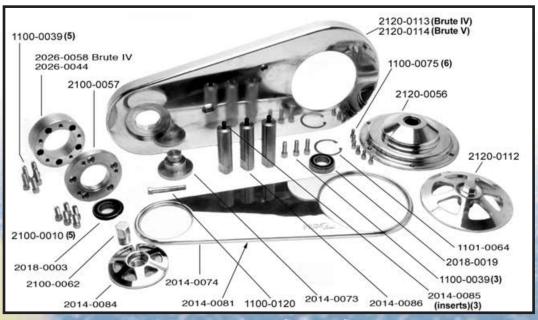
COMPLETE ASSEMBLY FOR SOFTAIL® DYNA APPLICATIONS

OUTBOARD BEARING SUPPORT FOR BRUTE V™ BELT DRIVES (3-1/2" WIDE)

2120-0009 OUTBOARD BEARING SUPPORT w/POLISHED 1-PC MOTOR PLATE 2120-0008..... OUTBOARD BEARING SUPPORT w/POLISHED 2-PC MOTOR PLATE

<u>OUTBOARD BEARING SUPPORT FOR BRUTE IV™ BELT DRIVES (3" WIDE)</u>

2120-0007..... OUTBOARD BEARING SUPPORT w/POLISHED 1-PC MOTOR PLATE 2120-0006..... OUTBOARD BEARING SUPPORT w/POLISHED 2-PC MOTOR PLATE



FOR USE ONLY WITH PRIMO BRUTE V™ & BRUTE IV™BELT DRIVES







BRUTE V TM BELT DRIVES

BRUTE V[™] BELT DRIVES / 1990-2006

3-1/2" WIDE ... 14mm BELT ... OPEN ... ELECTRIC START FITS 1990-2006 EVO & TWIN CAM SOFTAIL®& 1990-2005 DYNA GLIDE®

WANT TO MAKE SURE YOUR BIG, BAD STROKER MOTOR WILL DELIVER ALL OF ITS POWER THRU THE TRANS TO THE REAR WHEEL, HERE'S YOUR ANSWER. PRIMO'S BRUTE V™ KIT OFFERS BIG-TIME RESULTS WITH VISUAL ENHANCEMENTS.

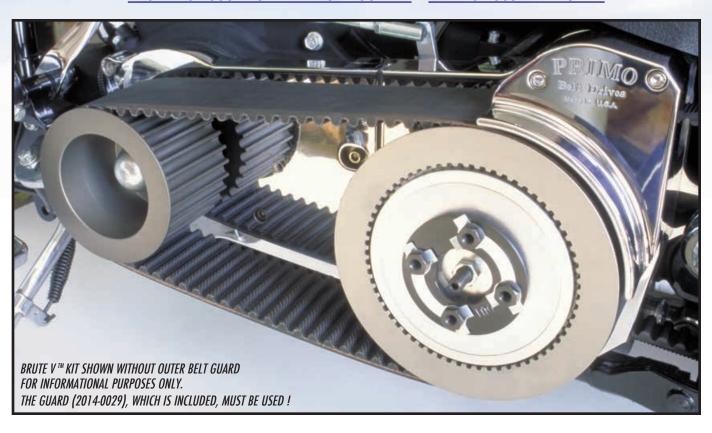
INCLUDES 2-PC MOTOR PLATE IN FULL POLISHED FINISH (FOR TWIN CAM SOFTAILS w/"B" MOTORS A NEW 1-PC PLATE IS OFFERED), A COMPLETE PRO-CLUTCH™ SET-UP & A RIBBED ALUMINUM, POLISHED OUTER BELT GUARD. AN OPTIONAL "3-D FLAMED" BELT GUARD IS SOLD UNDER PART #2014-0013, SHOWN BELOW.





OPEN BELT DRIVES

<u>BRUTE V</u> ™ <u>BELT DRIVES - 3-1/2" WIDE / 14mm BELT</u> <u>FITS 1990-2006 EVO & TWIN CAM SOFTAIL</u> ® <u>& 1990-2005 DYNA GLIDE</u>



BRUTE V™ BELT DRIVE KITS w/POLISHED MOTOR PLATE, OUTER GUARD & PRO CLUTCH™

FOR 2000-2006 TWIN CAM B-MOTOR SOFTAILS

PART NO.	FRONT PULLEY OFFSET	MOTOR PLATE
2016-0123 .	NONE	1-PIECE
2016-0122.	NONE	2-PIECE
2016-0004 .	1.4375"	2-PIECE

FOR 1990-2005 DYNA GLIDE® MODELS

PART NO.	FRONT PULLEY OFFSET	MOTOR PLATE
	NONE 1.50"	
R	EPLACEMENT BELT	2021-0002

FOR 1990-1999 EVOLUTION SOFTAIL MODELS

PART NO.	FRONT PULLEY OFFSET	MOTOR PLATE
2016-0092	NONE	
2016-0039		2-PIECE
2016-0093		
2016-0095	1.00"	2-PIECE
2016-0096	1.25"	2-PIECE
2016-0097	1.50"	
2016-0121	2.00"	2-PIECE
2016-0120		2-PIECE
2016-0094	500" W/DRIL	LED HOLES2-PIECE

REPLACEMENT CLUTCH. 2048-0011

ATTENTION: OPEN BELT DRIVES ARE DESIGNED FOR OFF-ROAD, CUSTOM OR RACING PURPOSES ONLY.

THE PURCHASE OF A PRIMO BELT DRIVE CONSTITUTES AN EXPRESS & IMPLIED AGREEMENT BY THE CUSTOMER THAT SAID BELT DRIVE WILL ONLY BE INSTALLED & OPERATED WITH ALL PRUDENT & NECESSARY SAFETY EQUIPMENT SUCH AS BELT GUARDS & BELT SHROUDS. PRIMO BELT DRIVES IS NOT RESPONSIBLE FOR ANY CONSQUENTIAL OR INCIDENTAL DAMAGE ARISING FROM THE INSTALLATION AND/OR OPERATION OF ANY BELT DRIVE OR RELATED ACCESSORIES! THE ABOVE PART NUMBERS ARE SOLD AS COMPLETE BELT DRIVE/MOTOR PLATE KITS ONLY!

SEE OUR WARRANTY ON THE LAST PAGE OF THIS CATALOG







BRUTE IV TH BELT DRIVES

BRUTE IV M BELT DRIVES / 1970-2006 BIG TWINS

(EXCEPT LATE 1978-1986 w/ROTARY TOP 4-SPEED TRANSMISSION)

3" WIDE . . . 8mm BELT . . . OPEN . . . ELECTRIC START FITS 1970-2006 BIG TWINS

INCLUDES 2-PIECE MOTOR PLATE IN A FULL POLISHED FINISH AS WELL AS A POLISHED RIBBED ALUMINUM OUTER BELT GUARD. DRIVES FOR RUBBER MOUNT MODELS ARE SUPPLIED WITH A FLAT OUTER BELT GUARD THAT'S FULLY POLISHED.

ALSO INCLUDES PRIMO'S PRO-CLUTCH™ SET-UP AS WELL AS STARTER SUPPORT HOUSING & STARTER JACKSHAFT ASSEMBLY, PLUS NECESSARY HARDWARE & COMPLETE INSTALLATION INSTRUCTIONS.



BRUTE IV™KIT SHOWN WITH OPTIONAL FLAMED BELT GUARD # 2014-0010



ATTENTION: OPEN BELT DRIVES ARE DESIGNED FOR OFF-ROAD, CUSTOM OR RACING PURPOSES ONLY.

THE PURCHASE OF A PRIMO BELT DRIVE CONSTITUTES AN EXPRESS & IMPLIED AGREEMENT BY THE CUSTOMER THAT SAID BELT DRIVE WILL ONLY BE INSTALLED & OPERATED WITH ALL PRUDENT & NECESSARY SAFETY EQUIPMENT SUCH AS BELT GUARDS & BELT SHROUDS. PRIMO BELT DRIVES IS NOT RESPONSIBLE FOR ANY CONSQUENTIAL OR INCIDENTAL DAMAGE ARISING FROM THE INSTALLATION AND/OR OPERATION OF ANY BELT DRIVE OR RELATED ACCESSORIES! THE ABOVE PART NUMBERS ARE SOLD AS COMPLETE BELT DRIVE/MOTOR PLATE KITS ONLY!

SEE OUR WARRANTY ON THE LAST PAGE OF THIS CATALOG







BRUTE IV TM 3" OPEN BELT DRIVES

BRUTE IV M 3" OPEN BELT DRIVES / 1970-UP

(EXCEPT LATE 1978-1986 w/ROTARY TOP 4-SPEED TRANSMISSION)

* MOTORCYCLES w/TRANSMISSION OFFSETS REQUIRE ADDITIONAL OFFSET EQUIPMENT OR ACCESSORIES FOR PROPER INSTALLATION, AND THIS MAY INCLUDE A MOTOR-TO-FRONT-SECTION SPACER, AN OFFSET MOTOR PLATE SECTION OR OTHER OFFSET EQUIPMENT

> ** ASK YOUR SALESPERSON ABOUT THE KEVLAR BELT OPTION (ADDITIONAL COST) SORRY, FXR BELTS NOT AVAILABLE IN KEVLAR



BRUTE IV™ SHOWN WITHOUT OUTER BELT GUARD FOR INFORMATIONAL PURPOSES ONLY. OUTER GUARD (PP-419-P-AY) IS INCLUDED IN EACH KIT.

BRUTE IV™ BELT DRIVE KITS w/POLISHED MOTOR PLATE, OUTER GUARD & PRO CLUTCH™

FOR 2000-2006 TWIN CAM B-MOTOR SOFTAILS
PART NO. FRONT PULLEY OFFSET MOTOR PLATE
2016-0059 NONE 2-PIECE 2016-0027 .750" 2-PIECE 2016-0053 1.00" 2-PIECE
2016-0033 1.50" 2-PIECE 2016-0131 1.50" 2-PIECE 2016-0025 2-PIECE
FOR 2001-2006 FLH/FLT/FLHT/FLHR MODELS
PART NO. FRONT PULLEY OFFSET MOTOR PLATE
2016-0078 NONE
FOR 1990 & LATER FXR MODELS
<u>PART NO.</u> <u>FRONT PULLEY OFFSET</u> <u>MOTOR PLATE</u>
2016-0078NONE1-PIECE
<u>FOR 1989 FXR MODELS</u>
<u>PART NO.</u> <u>FRONT PULLEY OFFSET</u> <u>MOTOR PLATE</u>
2016-0080 NONE 1-PIECE
<u>FOR 1986-1988 FXR MODELS</u>
<u>PART NO. FRONT PULLEY OFFSET MOTOR PLATE</u>
2016-0079 NONE 1-PIECE (1986 MODELS MUST USE A ' 90-UP STARTER MOTOR)
REPLACEMENT BELT. & CLUTCH FOR ALL BRUTE IV SOFTAIL & SHOVELHEAD DRIVES ON THIS PAGE REPLACEMENT BELT
REPLACEMENT BELT & CLUTCH FOR ALL BRUTE IV FXR/FLT DRIVES ON THIS PAGE REPLACEMENT BELT

FOR 1990	1-1 <i>999 EVOLUTION SOFTAIL</i>	®MODELS
PART NO.		
2016-0059	NONE	2-PIECE
2016-0065	RIVERA TPP VARIABLE PRESSURE	2-PIECE
	250"	
2016-0024		Z-PIECE
2010-0020		OLESZ-FIECE 2.PIFCF
	1.125"	
	1.250"	
<i>2016-0130.</i>	1.4375" 2-H	PIECE
	1.50"	
2016-0070	2.00"	
<u>FOR 19</u>	<u> 189 EVOLUTION SOFTAIL®</u>	MODELS
<u>PART NO.</u>	FRONT PULLEY OFFSET	<u>MOTOR PLATE</u>
	NONE	
<u>FOR 1986</u>	-1988 EVOLUTION SOFTAIL	<u>MODELS</u>
<u>PART NO.</u>	FRONT PULLEY OFFSET	<u>MOTOR PLATE</u>
2016-0018	NONE	2-PIECE
* <u>FOR 19</u>	170-1978 SHOVELHEAD MO	<u>DELS</u>
<u>PART NO.</u>	FRONT PULLEY OFFSET	MOTOR PLATE
	NONE	
2016-0011		2-PIECE
	500"	
2016-0037 (FEAT	URĖS A MACHINED-FINISH MOTO.	2-PIECE R PLATE)
	REQUIRE USING A 1990 & LATER STA	
*CAN BE USED w/AI	NY RATCHET TOP 4-SPD, or 5-into -4 1	TRANS CASE

SHOVELHEAD OWNERS! SEE PAGE 50 FOR A BETTER WAY



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SLIMLINE TM BELT DRIVES

<u>SLIMLINE™ BELT DRIVES / 1990 & LATER</u>

1-3/4" WIDE . . . 11mm BELT . . . OPEN . . . ELECTRIC START FITS 1990-2006 EVO & TWIN CAM SOFTAIL®

THE SLIMLINE ™NARROW OPEN BELT DRIVE USES THE 1-3/4" WIDE, 11mm SUPERBELT. THE SLIMLINE™KIT IS DESIGNED FOR 1990-2006 EVO & TWIN CAM SOFTAIL® MODELS AS WELL AS MOST SOFTAIL-STYLE & RIGID CUSTOMS WITH A 12.812" CENTER-TO-CENTER PRIMARY DRIVE.

FEATURING THE "DENSE PACK" KEVLAR POLYCHAIN PRIMARY BELT THAT'S BEEN TESTED TO HANDLE HORSEPOWER LOADS IN EXCESS OF 150 HP, THIS BELT DRIVE IS BUILT AROUND A NEW, ONE-PIECE MOTOR PLATE WITH A CLEAN-LOOKING SNOUT COVERING THE JACKSHAFT COMPONENTS.

IT COMES IN TWO FLAVORS; WITH A FULL COVERAGE FAUX CARBON FIBER GUARD WHICH FULLY ENCASES THE PULLEYS AND BELT. IT'S POLISHED ALUMINUM DIAMOND X-BRACE IS BOTH DECORATIVE AND FUNCTIONAL. IT CONCEALS THE MOUNTING HOLE FOR OUR NEW MID-MOUNT CONTROLS SOLD AS A COMPLETE KIT OR SEPARATELY ON THE PRECEDING PAGE. FOR THOSE NOT CRAZY ABOUT CARBON FIBER, WE'VE ADDED ANOTHER KIT WITH AN ALL-NEW POLISHED BILLET ALUMINUM OUTER GUARD SOLD UNDER P/N 2016-0227.

A CLUTCH SET-UP ABLE TO TRANSFER ALL THE POWER YOUR MOTOR MAKES TO THE ROAD IS A MUST. FOR THIS JOB WE DESIGNED A NEW ASSEMBLY WITH WIDE-SLOTTED KEVLAR PLATES WHICH OFFER BETTER ENGAGEMENT PROPERTIES.

THE SLIMLINE ™ IS DELIVERED WITH ALL NECESSARY HARDWARE & A COMPLETE INSTALLATION GUIDE. MADE IN THE U.S.A.



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2016-0226 SHOWN

"POLYPROPYLENE FAUX CARBON FIBER GUARD"

2016-0226 SLIMLINE ™ BELT DRIVE KIT w/STANDARD OFFSET INCLUDES FRONT & REAR PULLEYS, MOTOR PLATE ASSY, 1-3/4", 11mm KEVLAR POLYCHAIN BELT, PRO-CLUTCH ASSEMBLY & FULL OUTER GUARD

2016-0227 . . SLIMLINE™ KIT w/BILLET ALUMINUM OUTER BELT GUARD AS SHOWN BELOW

REPLACEMENT BELT............ 2024-0015 REPLACEMENT CLUTCH......... 2048-0052

SLIMLINE ™ 2008 NARROW OPEN BELT DRIVE

FITS ALL 2007 & LATER SOFTAIL® & DYNA® MODELS

THIS NEW SLIMLINE™NARROW OPEN BELT DRIVE USES A 2" WIDE, 8mm SEVERE DUTY BELT. THE SLIMLINE™ KIT IS DESIGNED TO ENHANCE THE LINES OF YOUR MACHINE BY PROVIDING A MORE AETHETIC LOOK FOR BOBBERS THAT NEED THAT 'SLIM' LOOK!® THE SLIMLINE 2008 FITS 2007 & LATER SOFTAIL™& DYNA™MODELS WITH A 12.812" CENTER-TO-CENTER PRIMARY DRIVE.

THE SEVERE DUTY 8MM BELT HAS ALSO BEEN TESTED TO HANDLE HORSEPOWER LOADS IN EXCESS OF 150 HP, THIS BELT DRIVE IS BUILT AROUND A OUR ONE-PIECE MOTOR PLATE MADE WITH AIRCRAFT QUALITY BILLET ALUMINUM.

2016-0235...FITS 2006 DYNA MODELS 2007 ONLY SOFTAILTM MODELS(EXCEPT 240 TIRE MODELS) 2016-0236...FITS 2008 & LATER SOFTAILTM & DYNATM MODELS.





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EARLY 2" & 3" BELT DRIVES

2" & 3" OPEN PRIMARY DRIVES EARLY BIG TWINS (1936-1984)

2" WIDE OR 3" WIDE . . 8mm BELT . . OPEN . . KICKSTART

ALL PULLEYS ARE HARD ANODIZED FOR YEARS OF TROUBLE-FREE SERVICE. FRONT PULLEYS ARE DRILLED & TAPPED TO ACCEPT A PULLER FOR EASY REMOVAL. ALL REAR PULLEYS HAVE HARDENED CLUTCH-DOGS WHICH ARE ATTACHED WITH TWO STAINLESS STEEL RIVETS IN SPECIAL SLOTS IN THE BASKET. ALL PRIMO BEARING RACES ARE SPECIAL CHROME-MOLY WITH A HARDNESS RATING OF 60 ON THE ROCKWELL SCALE.

2" WIDE KIT



2" BELT DRIVE KITS

PART NO. APPLICATION

2016-0209....2" KICK START ONLY OPEN BELT DRIVE KIT WITH 1" OFFSET. FITS 1955-84 BIG TWIN WITH SPLINED MOTOR SHAFT, USES BELT # 37144-2.

2016-0213....2" OPEN KICK START ONLY BELT DRIVE WITH PRO CLUTCH. FITS 1955-84 BIG TWIN WITH SPLINED MOTOR SHAFT, USES BELT #37144-2

2016-0214....2" KICK START ONLY. FITS 1936-1954 BIG TWINS(TAPERED MOTOR SHAFT)/4-SPD ADJ TRANS, USES BELT # 2021-0017(OLD#37144-2)

2016-0215....2" KICK START ONLY. FITS 1955-1984 BIG TWINS(SPLINED MOTOR SHAFT)/4-SPD ADJ TRANS, USES BELT # 2021-0017(OLD#37144-2)



3" BELT DRIVE KITS

2016-0216 3" KICK START ONLY. FITS 1936-1954 BIG TWINS (TAPERED MOTOR SHAFT) / 4-SPD ADJ. TRANS USES BELT # 2021-0018 (OLD # 37144-3)

2016-0217.... 3" KICK START ONLY. FITS1955-1984 BIG TWINS (SPLINED MOTOR SHAFT) / 4-SPD ADJ. TRANS USES BELT # 2021-0018 (OLD # 37144-3)

2016-0002...3" KICK START ONLY. FITS 1955-1984 BIG TWINS (SPLINED MOTOR SHAFT) / 4-SPD ADJ. TRANS FEATURES A 1" FRONT PULLEY OFFSET (1.375 OVERALL). USES BELT # 2021-0018 (OLD # 37144-3)

2016-0207 . . . 3" KICK START ONLY BELT DRIVE WITH .500" OFFSET. FITS 1955-E84 BIG TWIN.

2016-0212... 3" OPEN KICK START ONLY BELT DRIVE WITH PRO CLUTCH. FITS 1955-84 BIG TWIN WITH SPLINED MOTOR SHAFT, USES BELT #37144-3

2016-0219....3" KICK START ONLY WITH PRO CLUTCH™ FITS 1955-1984 BIG TWINS(SPLINED MOTOR SHAFT)/4-SPD ADJ TRANS, USES BELT # 2021-0018 ALL PRIMO "OPEN" STYLE BELT DRIVES REQUIRE BELT GUARDS FOR SAFE OPERATION. UNDER NO CIRCUMSTANCES SHOULD ANY PRIMO BELT DRIVE SYSTEM BE INSTALLED WITHOUT A BELT GUARD. USE OUR #2014-0005 & 2014-0006 ASSEMBLIES SOLD ON PAGE 22.

3" WIDE KIT



REPLACEMENTS FOR 2016-0212 & 2016-0219
REPLACEMENT BELT. 2021-0018

REPLACEMENT CLUTCH. 1048-0041



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4 to 6-SPEED CONVERSION

4-to 6-SPEED CONVERSION DRIVELINE KIT for SHOVELHEADS SWINGARM FRAMES 1970-1984 & EARLY SOFTAIL ® STYLE 4 & 5-SPEEDS & RIGID FRAMES

CAN YOU BELIEVE IT . . . A COMPLETE KIT FOR SHOVELHEAD SWINGARMS THAT' LL CONVERT YOUR OLD 4-SPEED TRANSMISSION & DRIVE LINE TO AN ENTIRELY NEW SET-UP FEATURING OUR FULLY POLISHED 6-SPEED POWERDRIVE™ TRANSMISSION TOGETHER WITH OUR MONSTER TORQUE™ 1.4kw STARTER MOTOR & A 3″ WIDE, 8mm OPEN BELT DRIVE KIT COMPLETE w/PRO-CLUTCH ASSEMBLY!

YEAH, NOW YOU CAN HAVE PROVEN NEW TECHNOLOGY FOR YOUR SWINGARM SHOVEL IN ONE COMPLETE KIT. WE' VE GONE THE EXTRA MILE TO MAKE THIS PACKAGE A MONUMENTAL ONE. YOU GET A CLOSE-RATIO SPLINED SHAFT 6-SPEED, LEFT-SIDE DRIVE TRANSMISSION & MOUNTING PLATE ALREADY MODIFIED TO FIT YOUR FX or FL-STYLE SWINGARM FRAME. YOU CAN EVEN RETAIN THE STOCK BATTERY & BOX IN THEIR ORIGINAL LOCATIONS. NOW YOU' VE GOT THE GOOD STUFF, CLOSE RATIO GEARS, FORGED & BACK-CUT FOR POSITIVE SHIFTING TOGETHER WITH AN OVERDRIVE .860:1 SIXTH GEAR. GREAT ON THE HIGHWAY.



THEN THERE'S THE OPEN BELT DRIVE PACKAGE, TOGETHER WITH THE NEW PRO-CLUTCH™ ASSEMBLY. IT'S A 3" WIDE, 8mm KIT COMPLETE WITH STANDARD OFFSET FRONT & REAR PULLEYS, A POLISHED ONE-PIECE MOTOR PLATE, 3" BELT, COMPLETE CLUTCH KIT & A FULLY POLISHED BILLET ALUMINUM OUTER GUARD (OPTIONAL MOUNTS ARE AVAILABLE FOR MID-CONTROL SHIFTING AS WELL AS OIL FILTER MOUNT-ING). FINALLY, A MONSTER TORQUE™ 1.4kw STARTER MOTOR IS INCLUDED TOO!

SO, NOW THERE'S A REASON TO KEEP THAT OLD SHOVEL OF EARLY SOFTAIL STYLE & RIGID FRAMES. GET YOURSELF ONE OF THESE KITS & FIND OUT FOR YOURSELF HOW MUCH MORE THERE IS . . . YOU WON'T BE DISAPPOINTED!

4 to 6-SPD CONVERSION DRIVE LINE KIT APPLICATIONS

- 1071-0001 . . . CONVERSION DRIVE LINE KIT FOR 1970-1984 SHOVELHEAD SWINGARM FRAMES / INCLUDES 6-SPEED LSD TRANS, MOUNTING PLATE, STARTER MOTOR, 3" OPEN BELT DRIVE KIT w/PRO CLUTCH™ ASSY & NECESSARY HARDWARE 1071-0002 . . . CONVERSION DRIVE LINE KIT FOR 4-SPD SOFTAIL®STYLE & RIGID FRAMES TO SPLINED SHAFT 6-SPD w/3" OPEN
- BELT DRIVE W/PRO-CLUTCH ™ / INCLUDES BRUTE IV EXTREME OPEN BELT DRIVE, POWERDRIVE ™ 6-SPD POLISHED TRANS, 1.4kw MONSTER TORQUE ™ STARTER & TRANS MOUNTING PLATE 1071-0003 . . . CONVERSION DRIVE LINE KIT FOR 5-SPD TAPERED SHAFT SOFTAIL®STYLE DRIVELINE TO SPLINED SHAFT 6-SPD W/3" OPEN BELT DRIVE W/PRO-CLUTCH ™/ INCLUDES BRUTE IV EXTREME ™ OPEN BELT DRIVE, POWERDRIVE ™
- 6-SPD POLISHED TRANS & 1.4kw MONSTER TORQUE™ STARTER

 1071-0004...5 SPEED TAPERED SHAFT CONVERSION DRIVE LINE KIT. CONVERTS 5 SPEED TAPERED SHAFT SOFTAIL STYLE DRIVETRAIN

 TO SPLINED SHAFT 6 SPEED. INCLUDES BRUTE III EXTREME ENCLOSED BELT DRIVE, CORRECT JACKSHAFT,

 POWERDRIVE 6 SPD. POLISHED TRANS., & 1.4KW MONSTER TORQUE STARTER. (DOES NOT INCLUDE INNER OR OUTER PRIMARY COVERS).
- 1071-0005 . . . 4 SPEED CONVERSION DRIVE LINE KIT. CONVERTS 4 SPEED SWINGARM FRAME TO SPLINED SHAFT 6 SPEED WITH 3" OPEN BELT DRIVE. INCLUDES BRUTE IV EXTREME OPEN BELT DRIVE , POWERDRIVE 6 SPD WITH KICKER ASSY. POLISHED TRANS., 1.4KW MONSTER TORQUE STARTER AND TRANS MOUNTING PLATE
- 1071-0006....4 SPEED CONVERSION DRIVE LINE KIT. CONVERTS 4 SPEED SWINGARM FRAME DRIVETRAIN TO SPLINED SHAFT 6 SPEED. INCLUDES
 BRUTE III EXTREME ENCLOSED BELT DRIVE, 89-93 JACKSHAFT, POWERDRIVE 6 SPD. POLISHED TRANS., & 1.4KW MONSTER TORQUE STARTER. MUST USE 1990-93 INNER & OUTER PRIMARY COVERS (NOT INCLUDED).
- 1071-0007... COMPLETE CONVERSION KIT. INCLUDES POWERDRIVE 6 SPEED POLISHED TRANSMISSION WITH KICKER ASSY, BRUTE IV EXTREME 3" OPEN BELT DRIVE, & MONSTER TORQUE 1.4 KW STARTER. FITS ALL 5 SPEED 1986-1999 EVO BIG TWINS WITH RIGID MOUNT FRAMES.



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DRIVELINE KIT for SHOVELHEADS

CONVERT TO 6 SPEED W/ SPLINED SHAFT: 4 SPD SHOVELHEAD SWINGARM FRAME

> 4 SPD EARLY SOFTAIL® 5 SPD EARLY SOFTAIL®

5 SPD LATE SOFTAIL®

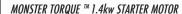
KITS MAY INCLUDE:

- * 6-SPD POWERDRIVE™TRANSMISSION w/MOUNTING PLATE
- * MONSTER TORQUE ™ STARTER MOTOR
- * BRUTE IV EXTREME ™ 3" WIDE BELT DRIVE, w/COMPLETE w/PRO-CLUTCH ASSEMBLY
- * NECESSARY HARDWARE & INSTALLATION GUIDE
- **ALSO AVAILABLE WITH ENCLOSED BELT DRIVE





<u>AROUND</u> \$ 3,200 M.S.R.P.!!! (PART # 1071-0001)











PRIMO® BELT GUARDS

TRANSPARAGUARDTM

CRYSTAL CLEAR POLYCARBONATE OUTER BELT GUARD



OUR ALL NEW CLEAR POLYCARBONATE OPEN BELT DRIVE COVER IS UV COATED TO PREVENT DISCOLORATION AND SHATTER RESISTANT. IT GIVES YOU THE BEST OF BOTH WORLDS; YOU GET THE LOOK AND FEEL OF AN OPEN BELT DRIVE BUT THE SECURITY OF AN ENCLOSED BELT DRIVE. THATS THE S-T!! THE CLEAR POLYCARB MATERIAL IS PAINTABLE, MACHINABLE AND ITS ULTRA TOUGH. THIS PUPPY IS AVAILABLE WITH OR WITHOUT LED LIGHTING EFFECTS.

2014-0077....FITS BRUTE IV FOR SOFTAIL APPLICATIONS - 2/3 HOLE 2014-0078....FITS BRUTE IV EXTREME FOR SOFTAIL APPLICATIONS (1990-2006)- 4 HOLE 2014-0143....FITS BDL 3" 9S SERIES OPEN BELT DRIVES. 2014-0149....UNIVERSAL FIT TRANSPARAGUARD™ FOR NON-PRIMO DRIVES. (MUST BE MODIFIED TO FIT APPLICATION).





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PRIMO® BELT GUARDS

LED LIGHTING FIT FOR TRANSPARAGUARD™

2116-0001. . . . LED LIGHTING KIT WITH WATERPROOF SUPERBRITE LED ARRAY, WIRELESS CONTROLLER & WIRELESS REMOTE.

This MULTI-COLOR Superbrite LED array is controlled by a wireless remote that has over 13 functions. Control the strobe rate, color and length of flash. Change up to 8 different colors as well as turniong the unit on or off.



MADE IN THE U.S.A.

POLISHED ALUMINUM OUTER BELT GUARD

STAMPED ALUMINUM BELT GUARDS AS SUPPLIED IN OUR BRUTE IV™ (3") & BRUTE V™ (3-1/2") KITS. THEY' RE RIBBED FOR STRENGTH,
THEN POLISHED TO A HIGH LUSTRE FINISH.
REQUIRES PP-413 MOUNTING HARDWARE.



2014-0028 . . . STAMPED GUARD FOR BRUTE IV ™BELT DRIVES
2014-0029 . . . STAMPED GUARD FOR BRUTE V™BELT DRIVES

3-D FLAMED BELT GUARD / BILLET ALUMINUM

CARVED FROM 1" THICK, SOLID BILLET ALUMINUM THIS GUARD MAKES ITS OWN STATEMENT!

THE ENHANCED THREE DIMENSIONAL CHARACTERISTICS ALLOW YOU TO CUSTOMIZE THE GUARD BY APPLYING PAINT OR OTHER EFFECTS TO THE RECESSED AREAS TO MATCH YOUR EXISTING PAINTJOB FOR A TOTALLY CUSTOM LOOK.

INCLUDES SUPER-DUTY "H" BRACKET
FOR MOUNTING TO OUR BRUTE IV™
(3") & BRUTE V™ (3-1/2") KITS
FOR SOFTAILS & DYNAS*.
NOTE: MUST DETERMINE IF MOUNTING IS 3 HOLE OR 4 HOLE



2014-0010 . . . 3-D FLAMED GUARD FOR BRUTE IV (3'') 3 mounting holes 2014-0012 . . . 3-D FLAMED GUARD FOR BRUTE IV EXTREME (3'') 4 mounting holes 2014-0013 . . . 3-D FLAMED GUARD FOR BRUTE $V^{\text{TM}}(3\text{-}1/2'')$ 3 mounting holes





BELT GUARDS & COVERS



(WILL NOT WORK w/BRUTE IV EXTREME™
BRUTE FORCE™or DIRECT DRIVE™BELT DRIVES)

BILLET ALUMINUM HALF-GUARDS

OUR POPULAR BILLET ALUMINUM FLAMED HALF GUARD IS AVAILABLE IN EITHER A BEAUTIFUL SHOW CHROME FINISH OR A HIGHLY POLISHED FINSH. EACH GUARD IS HAND FORMED THEN THE SEAM IS FULLY TIG WELDED THEN CONTOURED BEFORE POLISHING FOR A STUNNING LOOK THAT IS ALSO RELIABLE AS WELL!

2014-0138...FLAMED / POLISHED / FOR BRUTE V™ 2014-0137...FLAMED / CHROME / FOR BRUTE V™



BILLET ALUMINUM CENTER-GUARDS

CENTER GUARDS CRAFTED FROM BILLET ALUMINUM, IN A POLISHED OR CHROME PLATED FINISH, OR EVEN LEFT IN A NATURAL ALUMINUM FINISH.

EASILY MOUNTS TO OUR 1 OR 2-PC MOTOR PLATE ASSEMBLIES WITH THE INCLUDED HARDWARE.

SLOTTED 2014-0040...SLOTTED..POLISHED / FOR SOFTAIL & DYNA



MADE IN THE U.S.A.

SMOOTH

2014-0089....SMOOTH...NATURAL / FOR S/TAIL & DYNA 2014-0059....SMOOTH...POLISHED / FOR S/TAIL & DYNA 2014-0090...SMOOTH...CHROME / FOR S/TAIL & DYNA 2014-0136...SMOOTH...POLISHED / FOR FXR 2014-0135...SMOOTH...CHROME / FOR FXR

<u>CLUTCH COVER KITS / FORMED ALUMINUM</u>

EXTREMELY POPULAR, THESE INEXPENSIVE ALTERNATIVES TO THE COVERS SOLD ABOVE DO THE JOB OF PROTECTING YOUR LEG FROM THE OPEN, SPINNING CLUTCH ASSEMBLY WITH ITS MOVING PARTS. IN ADDITION, THEY PROVIDE A CLEAN-LOOKING, FINISHING TOUCH TO THE CLUTCH SET-UP.

THESE BEAUTIFULLY CHROMED KITS INCLUDE BUTTONHEAD MOUNTING BOLTS AND ARE AVAILABLE IN TWO STYLES, WITH OR WITHOUT CENTER HOLE FOR ACCESS TO THE CLUTCH ADJUSTING SCREW.

FIT OPEN BELT DRIVES & PRO-CLUTCHES.



2057-0015 COVER WITH HOLE

1057-0020 . . . COVER WITHOUT HOLE





PULLEY COVERS

HERE'S A WELL-STYLED, FULLY CHROMED BILLET ALUMINUM SELECTION OF PULLEY COVER KITS FOR 3" WIDE BRUTE IV™ AS WELL AS 3-1/2" WIDE BRUTE V™ PULLEYS (THEY'RE ALSO SOLD AS SEPARATE ITEMS). SUPPLIED WITH THE COMPLETE COVER KITS ARE A 1/4" TRANSFER PUNCH, #7 DRILL BIT, 1/4-20 TAP & 1/4-20 x 5/8" CHROME BOLTS (QTY 8). INSTALLATION REQUIRES DRILLING THE PULLEYS. OFFERED IN TWO STYLES... BALL-MILLED or COMPLETELY SMOOTH.

BALL-MILLED DESIGN

BALL-MILLED DESIGN / FOR 3" WIDE, BRUTE IV™ PULLEYS

2014-0096 . . . COMPLETE BALL-MILLED PULLEY COVER SET FOR BRUTE IV™
INCLUDES BOTH PULLEY COVERS

2014-0092.....BALL-MILLED FRONT PULLEY COVER w/CHROME HARDWARE 2014-0095.....BALL-MILLED REAR PULLEY COVER w/CHROME HARDWARE

BALL-MILLED DESIGN / FOR 3-1/2" WIDE, BRUTE V™PULLEYS

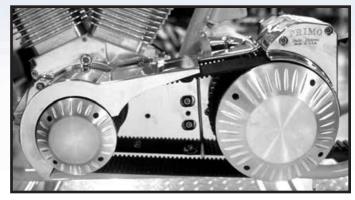
2014-0116. . . COMPLETE BALL-MILLED PULLEY COVER SET FOR BRUTE V™
INCLUDES BOTH PULLEY COVERS

2014-0120. BALL-MILLED FRONT PULLEY COVER w/CHROME HARDWARE 2014-0123. BALL-MILLED REAR PULLEY COVER w/CHROME HARDWARE



MADE IN THE U.S.A.

SMOOTH DESIGN



SMOOTH DESIGN / FOR 3" WIDE, BRUTE IV™ PULLEYS

2014-0097... COMPLETE SMOOTH PULLEY COVER SET FOR BRUTE IV™ NCLUDES BOTH PULLEY COVERS

2014-0099.....SMOOTH FRONT PULLEY COVER w/CHROME HARDWARE 2014-0128.....SMOOTH REAR PULLEY COVER w/CHROME HARDWARE

SMOOTH DESIGN / FOR 3-1/2" WIDE, BRUTE VTM PULLEYS

2014-0129... COMPLETE SMOOTH PULLEY COVER SET FOR BRUTE V™
INCLUDES BOTH PULLEY COVERS

2014-0103. SMOOTH FRONT PULLEY COVER w/CHROME HARDWARE 2014-0112. SMOOTH REAR PULLEY COVER w/CHROME HARDWARE

WINDOW DESIGN

<u>WINDOW DESIGN / FOR 3" WIDE, BRUTE IV</u>™ 2014-0015 . . . Fits Brute IV FOR SOFTAIL & DYNA 2014-0017 Fits Brute IV FOR FXR/FLT

<u>WINDOW DESIGN / FOR 3-1/2" WIDE, BRUTE V</u>™ 2014-0016...FITS BRUTE V FOR SOFTAILS & DYNA





THIS WINDOW DESIGN OUTBOARD GUARD WORKS
GREAT WITH OUR SMOOTH OR BALL MILLED BILLET PULLEY COVERS. DON' T LEAVE HOME WITHOUT THEM!!!





EQUALIZER MOTOR PLATES

ENGINEERED FOR SHOVELHEADS & EARLY EVO BIG TWINS WITH 4-SPEED TRANSMISSIONS, KICKSTART ONLY, THESE MOTOR PLATES BOLT TO BOTH PRIMO'S ALTERNATOR COVER AND TRANS BEARING SUPPORT. . . RESULTING IN A STRONGER, MORE RIGID & STRAIGHTER DRIVELINE WHEN RUNNING OPEN BELT DRIVES.

THE SLOTTED EQUALIZER PLATE PROVIDES ADJUSTABILITY FOR CORRECT BELT TENSION.

USE THESE MOTOR PLATES WITH OUR #2014-0005 or #2014-0006 BELT GUARD ASSEMBLIES w/CHROMED STEEL TOP SHROUD & POLISHED ALUMINUM SIDE COVER AS SHOWN ON 22.



2121-0040 / EQUALIZER PLATE ASSY

EQUALIZER MOTOR PLATES FOR ALTERNATOR SHOVELHEADS & EARLY EVO 4-SPEEDS

2121-0007 . . . EQUALIZER PLATE ONLY / POLISHED / NO IDLER SLOT

MADE IN THE U.S.A.

ADJUSTABLE KICKSTAND STOP



HERE'S A GREAT WAY TO PREVENT YOUR KICKSTAND FROM CONTACTING THE PRIMARY BELT, OFTEN A PROBLEM WITH OPEN BELT DRIVES. THE STOP ON THIS CHROMED PIECE IS ADJUSTABLE. SIMPLY SET TO ADEQUATE CLEARANCE.

(THERE IS A CLEARANCE PROBLEM ON 2000-UP SOFTAILS WHEN USING OUR 1/2 GUARDS PP-811, PP-812, PP-1011, PP-1012).

2019-0502 . . . ADJUSTABLE KICKSTAND STOP



BEARING SUPPORTS

THESE TRANSMISSION MAINSHAFT BEARING SUPPORTS ARE DESIGNED TO OFFER NEEDED MAINSHAFT SUPPORT ONCE THE INNER PRIMARY IS REMOVED WHEN RUNNING OPEN BELT DRIVES. THEY ARE PRECISION MACHINED AND FITTED WITH A QUALITY BEARING.

5 or 6-SPEED w/REAR CHAIN



MACHINED-FINISH ALUMINUM MAINSHAFT BEARING SUPPORT WITH BEARING, FOR BIG TWINS 1982-2000, KICKSTART ONLY MODELS. USE THIS SUPPORT WHEN RUNNING A 5 or 6-SPEED TRANSMISSION WITH REAR CHAIN .

2120-0004... BEARING SUPPORT FOR BIG TWINS 1982-2000 (5 or 6-SPD) w/REAR CHAIN / KICKSTART ONLY REPLACEMENT BEARING.... 2018-0007

MADE IN THE U.S.A.

4-SPEED w/REAR CHAIN



RUN THIS SUPPORT ON BIG TWIN 4-SPEEDS
EQUIPPED WITH A REAR BELT, AS THE EXTRA THICKNESS OF THIS
SUPPORT (AS COMPARED TO THE CHAIN DRIVE MODEL) WILL ACCOMODATE THE WIDTH OF THE REAR BELT. INCLUDES BEARING.

** WILL NOT FIT IF EQUIPPED w/STOCK HD DIAPHRAGM CLUTCH (1984-86 models)

2120-0005... BEARING SUPPORT FOR BIG TWIN 4-SPDS w/REAR BELT

REPLACEMENT BEARING. . . . 2018-0002



RUNNING AN OPEN BELT DRIVE NORMALLY MEANS YOU LOSE THE MAIN-SHAFT SUPPORT PROVIDED BY THE STOCK ALUMINUM INNER PRIMARY. HERE'S THE SOLUTION...OUR BEARING SUPPORT, COMPLETE WITH BEARING INSTALLED DOES THE JOB!!

1120-0002... BEARING SUPPORT FOR BIG TWIN
4-SPDS w/REAR CHAIN DRIVE
REPLACEMENT BEARING....1018-0012

* NOTE: 4-SPEED SUPPORTS WILL NOT WORK WITH A SUPERNUT







OPEN DRIVE ACCESSORIES

ALTERNATOR COVERS







POLISHED ALTERNATOR COVER

THIS COVER PROTECTS THE ALTERNATOR ASSEMBLY FROM FLYING ROCKS & OTHER DEBRIS. IT ALSO ACTS AS A HEAT SINK, HELPING COOL THE MOTOR.

FITS ALL HARLEY CONE MOTORS.

2014-0002 . . . POLISHED ALTERNATOR COVER

CHROMED ALTERNATOR COVER

THIS SHOW CHROMED ALTERNATOR ROTOR COVER FITS OVER THE UNATTRACTIVE ROTOR SHELL. PROTECTS & BEAUTIFIES AT THE SAME TIME. USE ON OPEN BELT DRIVES w/ CONE MOTORS.

2014-0124. . . CHROMED ALTERNATOR ROTOR COVER

EARLY MODEL BELT GUARD ASSEMBLY

MADE IN THE U.S.A.

BELT GUARD ASSEMBLY w/CHROMED STEEL TOP SHROUD & POLISHED ALUMINUM SIDE COVER



PROTECT YOURSELF FROM SITUATIONS OFTEN ASSOCIATED WITH RUNNING OPEN BELT DRIVES. THE MOVING AND SPINNING OF PULLEYS, BELTS & CLUTCH COMPONENTS CAN CAUSE PROBLEMS TO RIDER AND ONLOOKER ALIKE. HERE'S A PROVEN, TRIED & TESTED SOLUTION . . . OUR COMPLETE BELT GUARD ASSEMBLY W/CHROMED STEEL (14 GAUGE) TOP SHROUD TOGETHER WITH OUR POLISHED ALUMINUM, SLOTTED SIDE GUARD.

FITS ALL 1-1/2", 2 " & 3" OPEN / KICKSTART ONLY BELT DRIVES

2014-0005 . . . FITS 1970-1984 BIG TWINS 2014-0006 . . . FITS 1937-1969 BIG TWINS

BELT SHROUD & SIDE GUARD ONLY AVAILABLE ASSEMBLED

EARLY-MODEL CLUTCH HUB COVERS



IMPROVE THE APPEARANCE OF YOUR OPEN PRIMARY CLUTCH BY INSTALLING ONE OF THESE SHOW POLISHED CLUTCH DOMES.

YOU' LL GET ADDED SATISFACTION KNOWING YOUR PANT LEG IS PROTECTED FROM THE SPINNING CLUTCH.
FITS EARLY STYLE CLUTCH HUBS WITH 3 STUDS.

1057-0018 . . FITS 3-STUD HUB





BELT DRIVE ACCESSORIES

SEALED NUT & ADJUSTER KIT

NOW THERE'S A SIMPLE WAY TO ELIMINATE LEAKAGE OF TRANSMISSION OIL THRU THE MAINSHAFT WHEN RUNNING OPEN BELT DRIVES . . . PRIMO'S SEALED NUT & ADJUSTER KIT (w/o the STOCK VENT FLAT).

THIS NUT & ADJUSTER COMBINATION IS A DIRECT REPLACEMENT FOR THE OEM COMPONENTS & IS INTENDED FOR USE WITH ALL EVO & TWIN CAM® MODEL BELT DRIVES (OPEN or ENCLOSED).

Made in the U.S.A. !!

2057-0009 SEALED NUT KIT FOR SPLINED SHAFT / INCLUDES NUT & SEAL, ADJUSTER SCREW & LOCKNUT 2057-0004. SEALED NUT KIT FOR TAPERED SHAFT / INCLUDES NUT & SEAL, ADJUSTER SCREW & LOCKNUT

2057-0002. . . . SEALED CLUTCH HUB NUT ONLY FOR SPLINED SHAFT APPLICATIONS 2057-0003. . . . SEALED CLUTCH HUB NUT ONLY FOR TAPERED SHAFT APPLICATIONS

1057-0005 . . . ADJUSTER BOLT ONLY

1057-0004 . . . LOCK NUT ONLY (FOR ADJUSTER BOLT)

1179-0009.... SEAL FOR CLUTCH HUB NUT

1057-0003 ... CLUTCH HUB NUT FOR SPLINED TRANS MAINSHAFT. FITS ALL BIG TWIN MODELS WITH PRIMARY CHAIN OR BELT DRIVE APPLICATIONS.

USE WITH ADJUSTER SCREW THAT HAS ORING GROOVE MACHINED IN END

1148-0011...O RING FOR CLUTCH ADJUSTING ROD USED ON ALL BELT DRIVE CLUTCHES. 70 NEOPRENE



MADE IN THE U.S.A.

BELT GUIDES

FRONT PULLEY INNER AND OUTER BELT GUIDES(FLANGES) ASSURE PROPER BELT-TO-PULLEY COVERAGE. THESE GUIDES ARE INCLUDED IN OUR COMPLETE KITS, SO THESE ARE FOR REPLACEMENT USE.

INSIDE GUIDES

2026-0082. . . . FITS ALL EVO FRONT PULLEYS

2019-0252 FITS ALL OFFSET PULLEYS ON ENCLOSED BELT DRIVES

OUTSIDE GUIDES

2026-0083. FITS 31, 39, 40, 41-TOOTH FRONT PULLEYS 2026-0085. FITS 47 & 48-TOOTH FRONT FXR/FLT PULLEYS 2019-0250 FITS BRUTE III EXTREME™ FRONT PULLEYS



PRIMO PULLEY SHIMS

THESE SPACERS COME IN A VARIETY OF SIZES TO ASSIST YOU IN PROPERLY ALIGNING THE PRIMARY BELT FOR MAXIMUM SERVICE AND LIFE. DESIGNED TO SIT BEHIND THE FRONT PULLEY, EACH SIZE SHIM IS MADE FROM 1008-1010 STEEL, PRECISION-GROUND FOR A PERFECTLY FLAT & PARALLEL SURFACE.

AVAILABLE IN THE FOLLOWING THICKNESSES: .020", .030", .050", .075" and .100"



ORDER INDIVIDUALLY (INCLUDES ONE OF EACH) or AS A 5-PIECE SET

2100-0067....020" THICK SHIM / EACH 2100-0068....030" THICK SHIM / EACH

2100-0069....050" THICK SHIM / EACH

2100-0070....075" THICK SHIM / EACH 2100-0071....100" THICK SHIM / EACH

2100-0066. . . PULLEY SHIM SET / 5-PIECES / INCLUDES ONE OF EACH .020", .030", .050", .075", .100"







STARTER RING & PINION GEARS

REPLACEMENT STARTER RING GEARS for ALL PRIMO® BELT DRIVES

HIGH QUALITY REPLACEMENT STARTER RING GEAR KITS FOR FITMENT ON PRIMO®BELT DRIVE BASKETS.
THEY ARE AVAILABLE WITH 66-TOOTH AND 102-TOOTH CONFIGURATIONS (RING GEAR BOLTS ARE INCLUDED).

THERE' S ALSO AN 84-TOOTH KIT SOLD WITH MATING 10-TOOTH PINION GEAR FOR 1990-93 & 1994-UP MODELS RUNNING A BRUTE III™ or BRUTE III EXTREME™.

2171-0010... 66-TOOTH STARTER RING GEAR w/RIVETS FOR EARLY PRIMO BELT DRIVE BASKETS w/3-HOLES

2171-0015 . . . 66-TOOTH STARTER RING GEAR W/BOLTS FOR 1937-1984 MODEL BRUTE, BRUTE CLASSIC, BRUTE II, BRUTE II CLASSIC DRVES

2171-0007 . . . 66-TOOTH STARTER RING GEAR W/BOLTS FOR 1986-1993 MODEL BRUTE III & BRUTE III EXTREME BELT DRIVES

2171-0009 . . . 66-TOOTH STARTER RING GEAR W/BOLTS FOR 1986-1993 MODEL BRUTE IV, IV EXTREME, BRUTE V & BRUTE FORCE B/DRIVES

2171-0001 ... 84-TOOTH STARTER RING GEAR/10-TOOTH PINION GEAR KIT FOR 1990-1993 MODEL BRUTE III & BRUTE III EXTREME DRIVES

2171-0002 . . . 84-TOOTH STARTER RING GEAR W/BOLTS FOR 1990-1993 MODEL BRUTE III & BRUTE III EXTREME BELT DRIVES

2171-0003 . . . 84-TOOTH STARTER RING GEAR/10-TOOTH PINION GEAR KIT FOR 1994-UP MODEL BRUTE III & BRUTE III EXTREME DRIVES

2171-0004 . . . 102-tooth Starter Ring Gear W/Bolts for 1994 & later model brute III & brute III extreme belt drives

2171-0016... 106-TOOTH STARTER RING GEAR w/BOLTS. FITS 2006 DYNA MODELS & 2007 LATER BIG TWIN ALL MODELS w/Brute III Extreme or IV extreme belt drives. Will not fit of Chain drive basket.



COMPLETE STARTER JACKSHAFT ASSEMBLIES DESIGNED FOR REPLACEMENT OF ORIGINAL EQUIPMENT OR FITMENT ON GROUND-UP BIG TWIN PROJECTS REQUIRING ELECTRIC START COMPONENTS. EACH KIT INCLUDES PINION GEAR, STARTER SHAFT BOLT, SPRING, SNAP RINGS, THRUST WASHER, LOCK-TAB WASHER, EXTENDER & COUPLER (EXCEPT WHERE NOTED).



1185-0001. . . STARTER JACKSHAFT ASSY w/o PINION GEAR / FITS 1989-1993 BIG TWIN MODELS.

1185-0002 . . . STARTER JACKSHAFT ASSY **w/o PINION GEAR** / FITS 1994-2006 BIG TWIN MODELS (EXCEPT ' 06 DYNA).

1185-0003...STARTER JACKSHAFT ASSY / FITS 1989-1993 BIG TWIN MODELS. FEATURES A 10-TOOTH PINION GEAR FOR USE w/84-T STARTER RING GEAR

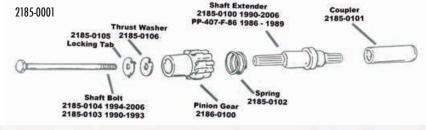
1185-0004...STARTER JACKSHAFT ASSY / FITS 1994-2006 BIG TWIN MODELS (EXCEPT ' 06 DYNA). FEATURES A 10-TOOTH PINION GEAR FOR USE w/84-T STARTER RING GEAR

1185-0005. . . STARTER JACKSHAFT ASSY / FITS 1994-2006 BIG TWIN MODELS (EXCEPT ' 06 DYNA). / FEATURES A 9-TOOTH PINION GEAR FOR USE w/66-T STARTER RING GEAR

1185-0006... STARTER JACKSHAFT ASSY / FITS 1989-1993 BIG TWIN MODELS. / FEATURES A 9-TOOTH PINION GEAR FOR USE w/66-T STARTER RING GEAR

1185-0007. . . STARTER JACKSHAFT ASSY / FITS 1994-2006 BIG TWIN MODELS (EXCEPT '06 DYNA) / FEATURES A 10-TOOTH PINION GEAR FOR USE w/102-T STARTER RING GEAR

2185-0001 . . STARTER JACKSHAFT ASSY / FITS ALL PRIMO OPEN BELT DRIVES UP TO & INCLUDING FOR 2006 BIG TWIN MODELS (EXCEPT 2006 DYNA MODELS).



PINION GEARS

MANUFACTURED FROM HIGH-GRADE AMERICAN STEEL & HEAT TREATED. MEETS or EXCEEDS OEM SPECS.

2186-0100 ... 9 TOOTH PINION GEAR FOR BRUTE IV & V BELT DRIVES W/66-TOOTH RING GEAR.

1186-0001 10 TOOTH PINION GEAR FOR 102 TOOTH RING GEAR. FITS 1994-06 BIG TWIN WITH CHAIN DRIVE EXCEPT 2006 DYNA MODELS.

1186-0002....9 TOOTH PINION GEAR FOR 66 TOOTH RING GEAR. FITS 1990-93 BIG TWIN WITH CHAIN DRIVE.

1186-0020 10 TOOTH PINION GEAR FOR 84 TOOTH RING GEAR. FITS 1990-93 BIG TWIN WITH CHAIN DRIVE.

1186-0021....10 TOOTH PINION GEAR FOR 84 TOOTH RING GEAR. FITS 1994-06 BIG TWIN WITH CHAIN DRIVE EXCEPT 2006 DYNA MODELS.
1186-0022....9 TOOTH PINION GEAR FOR 66 TOOTH RING GEAR. FITS 1994-06 BIG TWIN WITH CHAIN DRIVE EXCEPT 2006 DYNA MODELS



BELT DRIVE OFFSET INSERTS

INSTALLATION OF THESE HARDENED STEEL INSERTS ALLOWS THE BUILDER THE FREEDOM TO OFFSET THE TRANSMISSION ALLOWING THE USE OF A WIDER REAR WHEEL & TIRE ASSEMBLY.

AVAILABLE FOR PRIMO® FRONT PULLEYS, THEY' RE OFFERED IN OUR STANDARD VERSION (2-1/2" DIAMETER) FOR 1-1/2", 1-3/4" & 2" FRONT PULLEYS or (3-1/2" DIAMETER) FOR 3" & 3-1/2" WIDE FRONT PULLEYS (ALSO BRUTE III EXTREME™)

NOTE: FOR OPEN BELT DRIVES:

WHEN ORDERING OFFSET INSERTS SEPARATELY, REMEMBER TO ADD THE BUILT-IN AMOUNT OF OFFSET PRIMO HAS CALCULATED FOR EACH MODEL OF BIKE: TWIN CAM SOFTAIL®.500" / EVO SOFTAIL®.500" / FXR's .625" / PAN & SHOVEL .375"

** ADD THIS NUMBER TO THE OFFSET NUMBER YOU HAVE CALCULATED

STANDARD (2-1/2" DIAMETER) INSERTS FOR 1-1/2", 1-3/4" & 2" WIDE FRONT PULLEYS

FOR SPLINED MOTOR SHAFTS

2019-0147 . . STANDARD INSERT (NO OFFSET)

2019-0113. . 1/4" (.250") OFFSET INSERT

2019-0132. . 3/8" (.375") OFFSET INSERT

2019-0112. . 1/2" (.500") OFFSET INSERT

2019-0134. . 5/8" (.625") OFFSET INSERT

2019-0129. . 3/4" (.750") OFFSET INSERT

2019-0108. . 1" (1.00) OFFSET INSERT

2019-0115. . 1-1/4" (1.25") OFFSET INSERT

2019-0110. . 1-7/16" (1.4375") OFFSET INSERT

2019-0117. . 1-1/2" (1.50") OFFSET INSERT

2019-0125. . 1-3/4" (1.750") OFFSET INSERT

2019-0123. . 2" (2.00) OFFSET INSERT

1100-0160. . WASHER FOR SPLINED SHAFT

FOR TAPERED MOTOR SHAFTS

2019-0155. . TAPERED SHAFT INSERT (NO OFFSET)

2019-0103 . 1/2" (.500") OFFSET INSERT

2019-0131 . 3/4" (.750") OFFSET INSERT

1100-0161 . . WASHER FOR TAPERED SHAFT

INSERTS FOR 1-1/2", 1-3/4" & 2" WIDE FRONT PULLEYS (PULLEY NOT INCLUDED)



2026-0084 . . OUTSIDE GUIDE FOR OFFSET INSERT PULLEY FITS 45 TOOTH FRONT PULLEY

OVERSIZE (3-1/2" DIAMETER) INSERTS FOR 3" & 3-1/2" WIDE FRONT

(ALSO BRUTE III EXTREME™ PULLEY)

FOR SPLINED MOTOR SHAFTS

2019-0153. . . . STANDARD INSERT (NO OFFSET)

2019-0114. . . 1/4" (.250") OFFSET INSERT

2019-0133. . . 3/8" (.375") OFFSET INSERT

2019-0120 . . . 1/2" (.500") OFFSET INSERT

2019-0148 . . . 5/8" (.625") OFFSET INSERT

2019-0130. . . 3/4" (.750") OFFSET INSERT

2019-0136 . . . 7/8" (.875") OFFSET INSERT

2019-0109. . . 1" (1.00) OFFSET INSERT

2019-0116. . . 1-1/4" (1.25") OFFSET INSERT 2019-0118. . . 1-1/2" (1.50") OFFSET INSERT

2019-0107. . . 1-5/8" (1.625") OFFSET INSERT

2019-0126. . . 1-3/4" (1.750") OFFSET INSERT

2019-0020 . . . 1-15/16" (1.9375") OFFSET INSERT

2019-0127. . . 2" (2.00) OFFSET INSERT

2019-0128. . . 2-1/2" (2.500") OFFSET INSERT

FOR TAPERED MOTOR SHAFTS

2019-0156. . . TAPERED SHAFT INSERT (NO OFFSET)

2019-0351. . . SPECIAL WASHER FOR OFFSET PULLEY

2019-0154 . . . 3/8" (.375") OFFSET INSERT

2019-0102. . . 1/2" (.500") OFFSET INSERT

PULLEY NOT INCLUDED

SPECIAL ACORN MOTOR NUTS FOR ALL OFFSET INSERTS

2019-0008 STANDARD SPLINED NUT 2019-0009 NUT FOR 5/8" OFFSET INSERT 2019-0010 NUT FOR 1/2" OFFSET INSERT

2019-0006. NUT FOR 3/4" OFFSET INSERT

2019-0003. NUT FOR 1" OFFSET INSERT

2019-0004..... NUT FOR 1-1/4" OFFSET INSERT

2019-0001..... NUT FOR 1-1/2" OFFSET INSERT 2019-0002..... NUT FOR 1-3/4" OFFSET INSERT

2019-0007 NUT FOR 2" OFFSET INSERT

2019-0005. NUT FOR 2-1/2" OFFSET INSERT

2019-0011..... STANDARD TAPERED NUT 2019-0014 . . . NUT FOR .500 OFFSET INSERT





BRUTE III EXTREME M BELT DRIVES

1-3/4" WIDE 11mm CLOSED PRIMARY ELECTRIC START FITS 1990 - LATER SOFTAIL™ & DYNA™ MODELS 1-3/4" WIDE 8mm CLOSED PRIMARY ELECTRIC START FITS 2007 - LATER TOURING MODELS

THE BRUTE III EXTREME™ IS SPECIALLY DESIGNED FOR HIGH HORSEPOWER (150+HP CAPABILITY) STREET OR COMPETITION APPLICATIONS REQUIRING ABOVE AVERAGE STRENGTH & ABILIT

THE 11mm, 1-3/4" SUPER BELT ("DENSE PACK" KEVLAR CORD) IS EXTREMELY DURABLE. PRIMO'S BRUTE III EXTREME™ WAS SPECIFICALLY DESIGNED TO LIVE WITH THE EXTREME SHOCKLOADS GENERATED BY LARGE DISPLACEMENT, HIGHLY-MODIFIED AMERICAN V-TWINS WITHOUT WHIMPERING. IT REPRESENTS THE LATEST TECHNOLOGICAL ADVANCES IN PRIMARY DRIVE POWER TRANSFER & PRIMARY BELT DESIGN. THE 8MM 1 3/4" BELT USED ON THE TOURING MODELS IS TIME TESTED AND CAPABLE OF HOLD-ING GOBS OF POWER AS WELL.



THE BRUTE III EXTREME ™COMES COMPLETE WITH OUR NEWLY-DESIGNED PRO-CLUTCH™ ASSEMBLY, ENGINEERED FOR BETTER ENGAGEMENT.

INCLUDED, TOO, IS OUR SEALED BEARING FOR THE INNER PRIMARY, REPLACING THE STOCK BEARING UNSEALED & BEARING RACE. SO THE NEW BEARING WILL FIT DIRECTLY ONTO THE MAINSHAFT.

1018-0021. SEALED BEARING FITS 1986-2007 1018-0028..... SEALED BEARING FITS 2008 & LATER

PART NO. **APPLICATION**

2015-0050 BRUTE III EXTREME™ ENCLOSED BELT DRIVE KIT / FITS 1990-1993 BIG TWIN SOFTAIL®& DYNA GLIDE® FEATURES A 66-TOOTH STARTER RING GEAR & INCLUDES PRIMO'S PRO CLUTCH™ ASSEMBLY

2015-0051 . . . Brute III extreme™ enclosed belt drive kit / fits 1994-1999 big twin softail®& dyna glide® FEATURES A 102-TOOTH STARTER RING GEAR & INCLUDES PRIMO'S PRO CLUTCH™ ASSEMBLY

2015-0052 BRUTE III EXTREME™ ENCLOSED BELT DRIVE KIT / FITS 1990-1993 BIG TWIN SOFTAIL®& DYNA GLIDE® FEATURES A 84-TOOTH STARTER RING GEAR & 10-TOOTH PINION GEAR / INCLUDES PRO CLUTCH™ ASSY

2015-0053... Brute III extreme™ enclosed belt drive kit / fits 1994-1999 big twin softail®& dyna glide® FEATURES A 84-TOOTH STARTER RING GEAR & 10-TOOTH PINION GEAR / INCLUDES PRO CLUTCH ASSY

2015-0054 SAME AS KIT # 2015-0050 ABOVE, EXCEPT THIS KIT IS SUPPLIED w/ .500 FRONT PULLEY OFFSET

2015-0055... Brute III extreme™ enclosed belt drive kit / fits 2000-2006 twin cam softail®& dyna glide® (EXCEPT 2006 DYNA GLIDE) / FEATURES 102-T STARTER RING GEAR & INCLUDES PRIMO'S PRO CLUTCH

2015-0056 SAME AS KIT # 2015-0050 ABOVE, EXCEPT THIS KIT IS SUPPLIED w/ 1.00" FRONT PULLEY OFFSET 2015-0057 SAME AS KIT # 2015-0050 ABOVE. EXCEPT THIS KIT IS SUPPLIED w/1.50" FRONT PULLEY OFFSET

2015-0060*... Brute III extreme™ enclosed belt drive kit w/o offset insert & starter ring gear kit FITS 1990-2006 EVO & TWIN CAM SOFTAIL® DYNA GLIDE® (except 2006/2007) * <u>REQUIRES ORDERING</u> OFFSET PULLEY INSERT, NUT, WASHER, SCREWS & STARTER RING GEAR KIT REPLACEMENT CLUTCH PACK 2048-0050 REPLACEMENT BELT 2024-0015

2015-0065 . . . Brute III extreme™ enclosed belt drive kit / fits 2006 dyna models & 2007 & up twin cam softails FEATURES 106-T STARTER RING GEAR & INCLUDES PRO CLUTCH™ REPLACEMENT CLUTCH PACK. . . . 2048-0052 REPLACEMENT BELT 2024-0015

2015-0066 . . . Brute III extreme 2007 touring™ enclosed belt drive kit / fits 2007 & up touring models FEATURES 106-T STARTER RING GEAR & INCLUDES PRO CLUTCH™ REPLACEMENT BELT 2024-0016 REPLACEMENT CLUTCH PACK 1048-0001

(

BRUTE III M BELT DRIVES

BILITY.

1-3/4" WIDE . . . 8mm . . . CLOSED PRIMARY . . . ELECTRIC START FITS 1986-2006 FLH/FLT/FXR MODELS, 1986-1989 SOFTAIL® MODELS & 1983-1986 FXSB/FXWG REAR BELT MODELS

EVO & TWIN CAM OWNERS HAVE THE OPTION OF INSTALLING A HIGH PERFORMANCE PRIMO BELT DRIVE IN PLACE OF THE HIGH MAINTENANCE OEM CHAIN PRIMARY DRIVE. THE BRUTE III™ IS EQUIPPED WITH THE PRIMO® PRO CLUTCH™, OUR DRY CLUTCH BASKET/PULLEY ASSEMBLY WHICH RETAINS DIAPHRAGM SPRING FUNCTION WHILE INCREASING CLUTCH AREA ALMOST 100 %.

THE BRUTE III™ IS IDEAL FOR ALL STREET-PERFORMANCE OR COMPETITION APPLICATIONS, FEATURING A SEVERE DUTY 1-3/4" WIDE KEVLAR BELT. THE KIT INCLUDES ALL NECESSARY HARDWARE AS WELL AS COMPLETE INSTRUCTIONS.

<u>(WE RECOMMEND THE BRUTE III EXTREME™ FOR SOFTAIL®& DYNA GLIDES® W/HIGH PERFORMANCE ENGINES)</u>

FITS INSIDE STOCK OR AFTERMARKET INNER & OUTER PRIMARY COVERS



KITS SUPPLIED w/KEVLAR BELT

PART NO.

2015 0020 PRINTE III™ DELT DRIVE VIT / EITS 1004 2000 EIH Ø EVR A

2015-0030. BRUTE III™ BELT DRIVE KIT / FITS 1994-2000 FLH & FXR MODELS

2015-0018..... Brute III™ Belt drive Kit / Fits 1990-1993 Flh & FXR models w/splined trans shaft Kit comes w/66-tooth starter ring gear

2015-0008 BRUTE III™ BELT DRIVE KIT / FITS 1986-1989 SOFTAIL®MODELS

2015-0017..... Brute III™ Belt drive Kit / Fits 1986-1989 Flh & FXR models w/tapered trans shaft

2015-0016......BRUTE III™ BELT DRIVE KIT / FITS 1984-1986 FXSB/FXWG MODELS w/REAR BELT DRIVE / WET CLUTCH

<mark>2015-</mark>0001 Brute III™ Belt drive Kit / Fits 1983-1984 fxsb w/rear belt drive / Stud & Spring Clutch

REPLACEMENT BELT 2024-0016

REPLACEMENT CLUTCH PACK 1048-0001

Orders: 800-872-1515 / Fax: 562-907-2606 / Tel: 562-907-2600 / www.riveraprimoinc.com





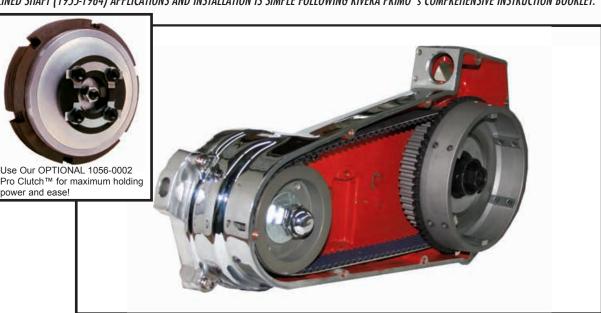
BRUTE II EXTREME THE BELT DRIVES

1-1/2" WIDE . . . 11mm . . . CLOSED PRIMARY . . . ELECTRIC & KICKSTART
FEATURING A 1-1/2" WIDE 11mm "DENSE PACK" KEVLAR CORD BELT
FITS 1937-1984 BIG TWINS

NOW AVAILABLE FROM RIVERA PRIMO®ARE EARLY-MODEL, ENCLOSED PRIMARY BELT DRIVES FEATURING THE ULTRA SEVERE-DUTY 11mm KEVLAR POLYCHAIN BELT. BELT DRIVE KITS ARE DESIGNED FOR ENCLOSED PRIMARY FITMENT, EITHER WITHIN ALUMINUM INNER PRIMARIES OR WITHIN TIN (STAMPED STEEL) PRIMARY COVERS.

FOR THE LATER ALUMINUM PRIMARY MODELS (1965-1984) TWO KITS ARE NOW OFFERED, ONE FOR KICKSTART APPLICATIONS ONLY, WHILE THE OTHER IS EQUIPPED WITH A STARTER RING GEAR FOR ELECTRIC START MODELS. BOTH MODELS FEATURE 34-TOOTH FRONT & 49-TOOTH REAR PULLEY COMBINATIONS.

THE EARLIER TIN PRIMARY MODELS (1936-1964) FEATURE 33-TOOTH FRONT & 49-TOOTH REAR PULLEYS AND ARE SOLD FOR EITHER EARLY TAPERED SHAFT (1936-1964) or SPLINED SHAFT (1955-1964) APPLICATIONS AND INSTALLATION IS SIMPLE FOLLOWING RIVERA PRIMO'S COMPREHENSIVE INSTRUCTION BOOKLET.



<u>EARLY MODEL BRUTE II EXTREME</u> ™ <u>ENCLOSED BELT DRIVES</u>

2015-0002 . . . BRUTE II EXTREME™ 11mm POLYCHAIN ENCLOSED BELT DRIVE KIT for 1937-1954 4-SPEEDS w/TIN PRIMARY & OEM-STYLE
DRY CLUTCH / KICKSTART MODELS / TAPERED SHAFT MOTOR SPROCKET / 33-TOOTH FRONT & 49-TOOTH REAR PULLEYS

2015-0003... Brute II extreme™ 11mm polychain enclosed belt drive kit for 1955-1964 4-Speeds w/tin primary & Oem-Style dry clutch / Kickstart models / Splined Shaft motor sprocket / 33-tooth front & 49-tooth rear pulleys

2015-0004 . . . BRUTE II EXTREME ™ 11mm POLYCHAIN ENCLOSED BELT DRIVE KIT FOR 1965-1984 4-SPEEDS w/ALUMINUM PRIMARY & OEM-STYLE DRY CLUTCH / KICKSTART MODELS / 34-TOOTH FRONT & 49-TOOTH REAR PULLEYS

2015-0005 . . . BRUTE II EXTREME ™ 11mm POLYCHAIN ENCLOSED BELT DRIVE KIT FOR 1965-1984 4-SPEEDS w/ALUMINUM PRIMARY & OEM-STYLE DRY CLUTCH / ELECTRIC START MODELS / 34-TOOTH FRONT & 49-TOOTH REAR PULLEYS

2015-0006 . . . BRUTE II EXTREME™ 11mm POLYCHAIN ENCLOSED BELT DRIVE KIT FOR 1965-84 SHOVEL 4 SPEED WITH ALUMINUM PRIMARY

& OE STYLE DRY CLUTCH ELECTRIC START. 7075 ALUMINUM FRONT PULLEY WITH SPLINED INSERT. (34/49)

2015-0007 . . . BRUTE II EXTREME™ 11mm POLYCHAIN ENCLOSED BELT DRIVE KIT WITH 1056-0002 PRO CLUTCH™ FOR 1965-84 SHOVEL 4 SPEED
WITH ALUMINUM PRIMARY & OE STYLE DRY CLUTCH ELECTRIC START. 7075 ALUMINUM FRONT PULLEY WITH
BROACHED SPLINE. (34/49) W/1056-0002.

REPLACEMENT BELT. 2024-0301

REPLACEMENT CLUTCH PACK (WHERE APPLICABLE). . . . 1048-0041



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BRUTE TM BELT DRIVES

1-1/2" WIDE . . . 8mm . . CLOSED PRIMARY . . ELECTRIC START OR KICK ONLY FITS 1937-1984 BIG TWIN MODELS

THESE KITS FIT PRE-EVOLUTION MODELS . THEY INCLUDE FRONT & REAR PULLEYS, BELT, FRONT PULLEY NUT, WASHER & GUIDE (FLANGE). RETAIN YOUR STOCK INNER & OUTER PRIMARY COVERS WITH THESE BELT DRIVE KITS.

EACH KIT OFFERED HERE IS SOLD WITHOUT PRO-CLUTCH™ ASSEMBLY, HOWEVER THE PRO-CLUTCH™ CAN BE ORDERED AS AN OPTION. SIMPLY ASK YOUR SALESPERSON FOR PART # PC-1000-A.

KICKSTART MODELS



2015-0011 . . FITS 1937-1954 BIG TWINS

W/TAPERED MOTOR SHAFT

4-SPD TIN PRIMARY

ADJUSTABLE TRANSMISSION

KICKSTART ONLY

USES KEVLAR BELT # 2024-0004

2015-0010 . . FITS 1955-1964 BIG TWIN w/SPLINED MOTOR SHAFT 4-SPD TIN PRIMARY ADJUSTABLE TRANSMISSION KICKSTART ONLY USES KEVLAR BELT #2024-0004

2015-0012 . FITS 1965-1984 BIG TWINS W/SPLINED MOTOR SHAFT 4-SPD ALUMINUM PRIMARY KICKSTART ONLY USES KEVLAR BELT # 2024-0004

THE DRIVES ON THIS PAGE ARE FOR USE WITH STOCK HORSEPOWER MOTORS. FOR MODIFIED MOTORS USE THE BELT DRIVES ON PAGE 28.

ELECTRIC START MODELS

2015-0013 . . FITS 1965-1984 BIG TWINS

w/SPLINED MOTOR SHAFT

4-SPD ALUMINUM PRIMRY

ELECTRIC START / USES KEVLAR BELT

#2024-0004



1-1/2" BELT DRIVES ARE DESIGNED FOR USE W/STOCK DISPLACEMENT MOTORS. PRIMARY BELT STRENGTH IS PROPORTIONAL TO BELT WIDTH.
THE WIDER THE BELT, THE MORE HORSEPOWER IT CAN HANDLE UNDER NORMAL USAGE AND CIRCUMSTANCES.





CLOSED PRIMARY ACCESSORIES

VENTED DERBY & INSPECTION COVERS FOR ENCLOSED BELT DRIVES

THESE VENTED DERBY & INSPECTION COVERS ARE DESIGNED TO FIT ALUMINUM OUTER PRIMARY COVERS.

THE DERBY COVERS WILL FIT 1970-98 MODELS WITH 3-HOLE MOUNTING or 5-HOLE MOUNTING ON 1999-UP TWIN CAMS. THE INSPECTION COVERS FIT 1965 & LATER MODELS (EXCEPT FLT/FXR AND MODELS w/MID-SHIFT).

COVERS ARE AVAILABLE IN POLISHED STAMPED ALUMINUM or BILLET ALUMINUM, POLISHED & CHROME PLATED.

EACH COVER IS VENTED FOR IMPROVED AIR FLOW & COOLING . . . GREAT FOR ENCLOSED BELT DRIVE APPLICATIONS!





2162-0001... DERBY COVER / STAMPED ALUMINUM / 1970-98 MODELS 2162-0002... INSPECTION COVER / STAMPED ALUMINUM / 1965-LATER

STAMPED ALUMINUM







2014-0054...DERBY COVER / BILLET ALUMINUM / 1970-98 MODELS / 3-HOLE 2014-0058...DERBY COVER / BILLET ALUMINUM / 1999-LATER TC's / 5-HOLE 2014-0056...INSPECTION COVER / BILLET ALUMINUM / 1965-LATER

SEALED PRIMARY BEARING

WHEN CONVERTING A STOCK PRIMARY DRIVE TO A DRY CLUTCH, THE STOCK BEARING CAN BE REPLACED WITH PRIMO'S SEALED BEARING WHICH IS PRESSED INTO THE INNER PRIMARY (INCLUDED IN ALL BRUTE III™ and BRUTE III EXTREME™ KITS).



SIMPLY REMOVE THE OEM RACE FROM THE TRANSMISSION MAINSHAFT BY USING TOOL #34902-84.

THE NEW BEARING IS A SLIP-FIT ON THE MAINSHAFT.



1018-0021... SEALED INNER PRIMARY BEARING / FITS ALL BIG TWIN MODELS 1986 - 2007 1018-0028... SEALED INNER PRIMARY BEARING / FITS ALL BIG TWIN MODELS 2008 & LATER



SPECIAL CLUTCH ACCESSORIES

RIVERA® TPP™ VARIABLE **PRESSURE CLUTCH ASSIST**

FOR BRUTE III™, BRUTE IV™& BRUTE V™BELT DRIVES

HOW ABOUT A CLUTCH THAT DELIVERS UP TO 60% MORE PRESSURE (CLUTCH PACK COMPRESSION), THUS ALLOWING THE USE OF A LIGHTER DIAPHRAGM SPRING WHICH , IN TURN , MEANS UP TO 50% LESS CLUTCH LEVER EFFORT.

YOU' LL GET ALL THIS WITH THE ADDITION OF OUR NEW VARIABLE PRESSURE PLATE ASSEMBLY. IT'S PRECISION-MACHINED FROM THE FINEST MATERIALS, SIMPLE TO INSTALL & WELL-WORTH THE

THE TPP VARIABLE PRESSURE PLATE ASSEMBLY INCLUDES A HIGHLY POLISHED BILLET ALUMINUM COVER (BRUTE IV™ & BRUTE V™ ONLY).

1058-0005 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST for Brute III extreme ™ & Brute IV extreme clutch

1058-0006 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST ONLY FOR BRUTE V™ CLUTCH

1058-0007 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST for BRUTE III CLUTCH (ENCLOSED PRIMARY)

1058-0008 . . . TPP VARIABLE PRESSURE CLUTCH (PRESSURE PLATE). FITS 2007 & LATER BIG TWIN MODELS WITH PRIMO BELT DRIVE.

1058-0011 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST

for Pro Clutch™ when using the OE HD Hydraulic Clutch. 1058-0012 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST

use PRIMO® BELT DRIVES when using the OE HD Hydraulic Clutch.

2058-0050 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST w/POLISHED BILLET COVER FOR BRUTE IV™ CLUTCH

2058-0051 . . . TPP VARIABLE PRESSURE CLUTCH ASSIST w/POLISHED BILLET COVER FOR BRUTE V™ CLUTCH

NOTE: ENCLOSED MODELS MAY REQUIRE DERBY COVER SPACER KIT.

ORDER #1162-0202 FOR 3-HOLE DERBY & #1162-0203 FOR 5-HOLE DERBY







RIVERA PRIMO® CENTRI-FORCE [™]AUTO-CLUTCH ASSEMBLY

RIVERA/PRIMO'S BILLET ALUMINUM CENTRI-FORCE™ CENTRIFUGAL PRESSURE PLATE ASSEMBLY INSTANTLY "HOOKS-UP" JUST OFF OF IDLE FOR HARD-CHARGING, NO SLIP CLUTCH ACTION WHEN USED WITH THE BRUTE IV™ or BRUTE V™ OPEN BELT DRIVE SYSTEMS. THE CLUTCH LEVER STAYS AGAINST THE HAND GRIP AT IDLE, BUT THEN GOES TO ITS NORMAL STAND-OFF POSITION WHEN ACCELERATING. THE CENTRI-FORCE™ CAN BE SHIFTED NORMALLY, OR SHIFTED USING THE "POWER-OFF TECHNIQUE". IT SIMPLY ELIMINATES "GORILLA GRIP" CLUTCH EFFORT AT THE LEVER

EASY TO INSTALL, THE CENTRI-FORCE™ REPLACES THE ORIGINAL BRUTE IV™& BRUTE V™ PRESSURE PLATE, DIAPHRAGM SPRING & SPRING RETAINER.

NOTE: REQUIRES 6 HOLES TO BE DRILLED & TAPPED ON THE LIP OF THE CLUTCH BASKET PRIOR TO INSTALLATION

2058-0048 . . . CENTRI-FORCE ™ AUTO CLUTCH FOR BRUTE IV EXTREME BELT DRIVE CLUTCH ASSEMBLIES 2058–0043 . . . CENTRI-FORCE™ AUTO CLUTCH FOR BRUTE V™ BELT DRIVE CLUTCH ASSEMBLY

(2058-0043 & 0048 ARE FOR RACE or OFF-ROAD APPLICATIONS ONLY)



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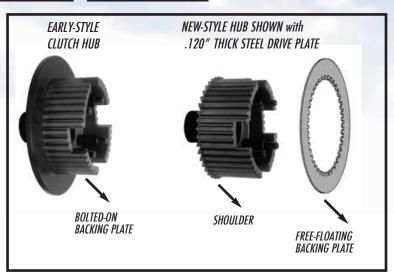
BELT DRIVE CLUTCH PACKS

REPLACEMENT CLUTCH PACKS FOR PRIMO®BELT DRIVE KITS

BEFORE ORDERING ANY REPLACEMENT CLUTCH PACKS OR INDIVIDUAL COM-PONENTS, YOU MUST FIRST IDENTIFY YOUR CLUTCH HUB . . . EARLY OR NEW-STYLE.

THE EARLY-STYLE HUB, PICTURED ON THE LEFT, HAS A PLATE MOUNTED TO THE REAR OF THE HUB, WHEREAS THE NEW-STYLE HUB DOES NOT.

THE NEW-STYLE CLUTCH HUB & ITS CLUTCH PACK NOW USE AN INTEGRAL REAR STEEL DRIVE PLATE (.120" THICK) WHICH IS INSTALLED FIRST, BEFORE THE REMAINDER OF THE CLUTCH PACK IS ADDED.



<u>CLUTCH PACKS FOR BRUTE CLASSICS™, BRUTE III™ & BRUTE IV™BELT DRIVES w/EARLY-STYLE CLUTCH HUB</u>

2048-0003... COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR EARLY-STYLE CLUTCH HUB

COMPLETE CLUTCH PACKS ABOVE INCLUDE THE FOLLOWING: 2054-0002...KEVLAR FRICTION PLATE (.150") / REQUIRES QTY 6 2060-0007.....STEEL DRIVE PLATE (.080") / REQUIRES QTY 6 2060-0006..STEEL DRIVE PLATE (.047")

PACK HEIGHT = 1.465" - 1.485"



CLUTCH PACKS FOR BRUTE III™ & BRUTE IV™ KITS W/NEW-STYLE CLUTCH HUB

2048-0009 . . . COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR NEW-STYLE CLUTCH HUB

COMPLETE CLUTCH PACKS ABOVE INCLUDE THE FOLLOWING:

2054-0002 KEVLAR FRICTION PLATE (.150") / REQUIRES QTY 7 2060-0007 STEEL DRIVE PLATE (.080") / REQUIRES QTY 6

2060.0006... STEEL DRIVE PLATE (.047") 1060-0003... STEEL DRIVE PLATE (.120")

PACK HEIGHT = 1.710" - 1.740"







BELT DRIVE CLUTCH PACKS

REPLACEMENT CLUTCH PACKS FOR PRIMO®BELT DRIVE KITS

<u>CLUTCH PACK FOR BRUTE III & IV EXTREME™ BELT DRIVE KITS w/NEW-STYLE CLUTCH HUB</u>

2048-0050 COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR NEW-STYLE CLUTCH HUB

COMPLETE CLUTCH PACK ABOVE INCLUDES THE FOLLOWING:

2054-0050 FRICTION PLATE / KEVLAR w/ALUMINUM CORE (.110") / REQUIRES QTY 7 2060-0002 STEEL DRIVE PLATE (.059") / REQUIRES QTY 3

2060-0003 STEEL DRIVE PLATE (.080") / REQUIRES QTY 3

2060-0001 STEEL DRIVE PLATE (.100") 2060-0004 STEEL DRIVE PLATE (.120")

PACK HEIGHT = 1.410 - 1.430"



2048-0050

<u>CLUTCH PACK FOR BRUTE FORCE™, BRUTE V DIRECT DRIVE™ & BRUTE V™ KITS w/NEW-STYLE CLUTCH HUB</u>

2048-0011 . . . COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR NEW-STYLE CLUTCH HUB

COMPLETE CLUTCH PACK ABOVE INCLUDES THE FOLLOWING:

2054-0002. . KEVLAR FRICTION PLATE (.150") / REQUIRES QTY 8 2060-0007. STEEL DRIVE PLATE (.080") / REQUIRES QTY 5 or 6 2060-0006. . STEEL DRIVE PLATE (.047") / REQUIRES QTY 2 or 3

1060-0003. . STEEL DRIVE PLATE (.120")

PACK HEIGHT = 1.900" - 1.920 "



2048-0011

CLUTCH PACK FOR SLIMLINE™ KITS W/NEW-STYLE CLUTCH HUB

2048-0052 . . . COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR NEW-STYLE CLUTCH HUB

COMPLETE CLUTCH PACK ABOVE INCLUDES THE FOLLOWING:

2054-0050 . . . FRICTION PLATE / KEVLAR w/ALUMINUM CORE (.110") REQUIRES QTY 7

2060-0006 . . . STEEL DRIVE PLATE (.047") / REQUIRES QTY 5

2060-0003 . . . STEEL DRIVE PLATE (.080") / REQUIRES QTY 2

2060-0004 . . . STEEL DRIVE PLATE (.120")

PACK HEIGHT = 1.362"



2048-0052

<u>CLUTCH PACK FOR SLIMLINE</u> <u>M KITS w/NEW-STYLE CLUTCH HUB</u>

2048-0053 . . . COMPLETE REPLACEMENT PACK w/KEVLAR FRICTION PLATES FOR NEW-STYLE CLUTCH HUB

COMPLETE CLUTCH PACK ABOVE INCLUDES THE FOLLOWING:

2054-0050 . . . FRICTION PLATE / KEVLAR w/ALUMINUM CORE (.110") REQUIRES QTY 7

2060-0002 . . . STEEL DRIVE PLATE (.059") / REQUIRES QTY 4

2060-0003 . . . STEEL DRIVE PLATE (.080") / REQUIRES QTY 3

2060-0004 . . . STEEL DRIVE PLATE (.120")

PACK HEIGHT = 1.380" - 1.390"

* PACK HEIGHTS MAY VARY DUE TO MINOR **INCONSISTENCIES IN MANUFACTURING**



2048-0053





PRIMO PRIMARY BELTS

REPLACEMENT PRIMARY BELTS / 8mm

BELT PART # / OLD #	WIDTH	PITCH	TEETH	FITMENT
	6 - 11			
2024-0003 / 30853-1-ST-K	1-1/2"	8mm	132 T	1965-78 BT / CLOSED PRIMARY/ ELECTRIC START
KEVLAR				41-61 PULLEY COMBO
2024-0026	2"	8mm	135 T	FITS FXR/FLT
2024-0004 / 30853-2-BE-K	1-1/2"	8mm	132 T	1936-84 BT / CLOSED PRIMARY / ELEC or KICK
KEVLAR "BULLSEYE" (+.050")				39-62 , 40-62 , 41-61 PULLEY COMBOS
2024-0008 / 37144-1-K	1-1/2"	8mm	144 T	1936-84 BT / OPEN PRIMARY ONLY
KEVLAR				47-76 PULLEY COMBO (OLD MODEL BELT DRIVE)
2024-0016 / 78130	1-3/4"	8mm	130 T	1986-PRESENT FXR/FLH / NON-IDLER APP' s
				48-68 PULLEY COMBO
2024-0018 / 78138	1-3/4"	8mm	138 T	1986-PRESENT S-TAIL/DYNA / NON-IDLER APP' s
KEVLAR				45-68 PULLEY COMBO
2021-0024	1-3/4"	8mm	130 T	1986-PRESENT FXR/FLH w/IDLER BEARING ASSY
				44-68 PULLEY COMBO
2021-0017 / 37144-2	2"	8mm	144 T	1936-84 BIG TWINS / OPEN PRIMARY ONLY
				47-76 PULLEY COMBO
2021-0018 / 37144-3	3"	8mm	144 T	1936-PRESENT BIG TWIN / OPEN PRIMARY ONLY
				47-76 , 48-76 PULLEY COMBOS
2021-0015 / 37135-3	3"	8mm	135 T	1986-PRESENT FXR/FLH / OPEN PRIMARY ONLY
				49-76 PULLEY COMBO
2024-0017 / 78130 x 3 K	3"	8mm	130 T	GATES KEVLAR BELT
KEVLAR				" FOR RACING ONLY"
2021-0011 / 37117-1-1/2	1-1/2"	8mm	1171	FITS SPORTSTERS w/45-76 PULLEY COMBO
2021-0012 / 37117-1-3/4	1-3/4"	8mm	1171	FITS SPORTSTERS w/45-76 PULLEY COMBO
2021-0014 / 37117-3	3"	8mm	117 T	FITS SPORTSTERS w/45-76 PULLEY COMBO
2021-0021	2"	8mm	117 T	FITS COUPLED 2

NOTE: 1-1/2" BELT DRIVES ARE DESIGNED FOR USE W/STOCK DISPLACEMENT MOTORS. PRIMARY BELT STRENGTH IS PROPORTIONAL TO BELT WIDTH. THE WIDER THE BELT, THE MORE HORSEPOWER IT CAN HANDLE UNDER NORMAL USAGE & CIRCUMSTANCES.





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PRIMO PRIMARY BELTS

REPLACEMENT PRIMARY BELTS / 11mm



<u>REPLACEMENT PRIMARY BELTS / 14mm</u>

	And a			The state of the s
BELT PART # / OLD #	WIDTH	PITCH	ТЕЕТН	FITMENT
2024-0011 / 38078-K KEVLAR	1-1/2"	14mm	78 T	1965-84 BT / USE w/IDLER BEARING ASSY 24-37 PULLEY COMBO
2021-0009 / 30931	1-1/2"	14mm	72 T	1979-84 BT / 5-SPEED ONLY 24-37 PULLEY COMBO
2021-0002	3-1/2"	14mm	85 T	1990-2006 EVO & TWIN CAM SOFTAILS / USE w/ BRUTE FORCE , BRUTE V & BRUTE V DIRECT DRIVE
2024-0014	115mm	14mm	85 T	RACING APPLICATIONS
2024-0025	90mm	14mm	85 T	RACING APPLICATIONS
2024-0012	125mm	14mm	85 T	RACING APPLICATIONS







PRIMO®FINAL DRIVE BELTS

REAR DRIVE BELTS / 14mm

BELTS ARE POLYCHAIN™ (POLYURETHENE) OUTER JACKET w/EITHER ARAMID™ (KEVLAR) or CARBO CORE™ (CARBON FIBER) CORE					
BELT PART # / OLD #	WIDTH	PITCH	TEETH	FITMENT	
2022-0004 / 1764-126 2022-0500 - CARBON FIBER CORE	1-1/2"	14mm	126 T	FITS 4-SPEED BIG TWINS w/70-TOOTH REAR PULLEY	
2022-0005 - KEVLAR CORE	1-1/2"	14mm	127 T	CUSTOM APPLICATIONS	
2022-0501 - CARBON FIBER CORE	1-1/2"	14mm	127 T	CUSTOM APPLICATIONS	
2022-0006 / 1792-128 2022-0502 - CARBON FIBER CORE	1-1/2"	14mm	128 T	FITS 1991-93 INTERNATIONAL DYNA GLIDES w/61-TOOTH REAR PULLEY	
2022-0008 / 1820-130 2022-0503 - CARBON FIBER CORE	1-1/2"	14mm	130 T	FITS 1995-99 SOFTAILS w/65-TOOTH REAR PULLEY	
2022-0009 / 1848-132 2022-0504 - CARBON FIBER CORE	1-1/2"	14mm	132 T	FITS 1989-93 INTERNATIONAL FXR's w/61-T REAR PULLEY FITS 1987-92 & 1994 SOFTAILS W/70 TOOTH REAR PULLEY	
2022-0010 / 1862-133 2022-0505 - CARBON FIBER CORE	1-1/2"	14mm	133 T	FITS 1991-1999 DYNA GLIDES w/70-TOOTH REAR PULLEY	
2022-0011 / 1890-135 2022-0506 - CARBON FIBER CORE	1-1/2"	14mm	135 T	FITS 2000-2006 SOFTAILS w/70-TOOTH REAR PULLEY	
2022-0012 / 1904-136 2022-0507 - CARBON FIBER CORE	1-1/2"	14mm	136 T	FITS 1985-1994 FXR, 1985-96 FLT, FLHT, ROAD KING w/70-tooth rear pulley	
2022-0014 / 1946-139 2022-0508 - CARBON FIBER CORE	1-1/2"	14mm	139 T	FITS 1997-UP FLT, FLHT & ROAD KING w/70-T REAR PULLEY	
2022-0600 - CARBON FIBER CORE	30mm	14mm	126 T	CUSTOM APPLICATIONS	
2022-0601 - CARBON FIBER CORE	30mm	14mm	127 T	CUSTOM APPLICATIONS	
2022-0602 - CARBON FIBER CORE	30mm	14mm	128 T	CUSTOM APPLICATIONS	
2022-0603 - CARBON FIBER CORE	30mm	14mm	130 T	CUSTOM APPLICATIONS	
2022-0604 - CARBON FIBER CORE	30mm	14mm	131 T	CUSTOM APPLICATIONS	
2022-0605 - CARBON FIBER CORE	30mm	14mm	132 T	CUSTOM APPLICATIONS	
2022-0606 - CARBON FIBER CORE	30mm	14mm	133 T	CUSTOM APPLICATIONS	
2022-0607 - CARBON FIBER CORE	30mm	14mm	135 T	CUSTOM APPLICATIONS	
2022-0608 - CARBON FIBER CORE	30mm	14mm	136 T	CUSTOM APPLICATIONS	
2022-0609 - CARBON FIBER CORE	30mm	14mm	137 T	CUSTOM APPLICATIONS	
2022-0610 - CARBON FIBER CORE	30mm	14mm	139 T	CUSTOM APPLICATIONS	
2022-0700 - CARBON FIBER CORE	1-1/8"	14mm	130 T	FITS 2000-06 SOFTAIL w/65-TOOTH REAR PULLEY	
2022-0701 - CARBON FIBER CORE	1-1/8"	14mm	132 T	FITS 1987-94 SOFTAIL w/70-TOOTH REAR PULLEY	
2022-0702 - CARBON FIBER CORE	1-1/8"	14mm	133 T	FITS 2000-06 DYNA GLIDES w/70-TOOTH REAR PULLEY	
2022-0703 - CARBON FIBER CORE	1-1/8"	14mm	135 T	FITS 2000-06 SOFTAIL w/70-TOOTH REAR PULLEY	
2022-0704 - CARBON FIBER CORE	1-1/8"	14mm	139 T	FITS 1997-UP FLT, FLHT & ROAD KING w/70-T REAR PULLEY	
2022-0002 / 1750-14M-28.6	1-1/8"	14mm	125 T	FITS 1991-2003 INTERNAT' L SPORTSTERS w/55-T REAR PULLEY	
2022-0007 / 1792-14M-28.6	1-1/8"	14mm	128 T	FITS 1991-03 SPORTSTERS(DOMESTIC) w/61-T REAR PULLEY	
2022-0022 CARBON FIBER CORE	1-1/8"	14mm	128 T	FITS 1991-03 SPORTSTERS(DOMESTIC) w/61-T REAR PULLEY	
2022-0013 / 1904-14M-28.6	1-1/8"	14mm	136 T	FITS SPORTSTERS w/STRETCHED SWINGARM	
2022-0027 / 2100-14M-38.1	1-1/2"	14mm	150 T	FITS 2002-2003 V-ROD MODELS w/72-TOOTH REAR PULLEY	
2022-0001 / 1848-14M-51	2"	14mm	132 T	FITS 2" "FAT BACK" REAR BELT DRIVE SYSTEM	
2022-0104 / 1904-14M-51	2"	14mm	136 T	FITS 2" "FAT BACK" REAR BELT DRIVE SYSTEM	

PLEASE NOTE: THERE IS NO WARRANTY ON DRIVE BELTS







RIVERA PRIMO® WORLD HEADQUARTERS

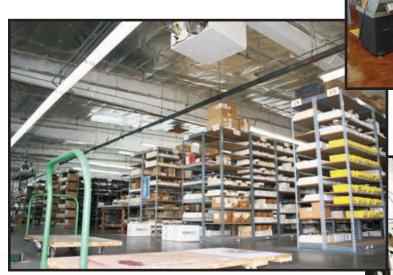
RIVERA PRIMO WORLD HEADQUARTERS





SALETY

40000 SQ. FT. FACILITY



WAREHOUSING

STATE-OF-THE-ART MACHINING



ASSEMBLY









"PRO-CLUTCHTM SMOKES THE COMPETITIONTM"

ALL THE HORSEPOWER IN THE WORLD IS ABSOLUTELY USELESS IF YOU CAN' T GET IT TO THE REAR WHEEL. THOUSANDS UPON THOUSANDS OF PERFORMANCE-MINDED RIDERS HAVE CHOSEN A RIVERA-PRIMO® PRO-CLUTCH™ KIT TO HANDLE THEIR POWER TRANSFER CHORES. THEY RELY ON A PRO CLUTCH BECAUSE IT DOESN' T SLIP, WHINE OR BOG UNDER THE INFLUENCE OF HIGH HORSEPOWER!

THE WORLD-FAMOUS LINE OF PRO-CLUTCHES ARE EASY TO INSTALL, EXTREMELY SERVICEABLE AND VERY USER-FRIENDLY. THEY CONTINUE TO BE THE INDUSTRY STANDARD FOR HIGH PERFORMANCE CLUTCHES.



1056-0002 . . . PRO-CLUTCH ™ KIT FOR 1936-1984

BIG TWINS

INCREASES CLUTCH AREA BY MORE THAN 100%. USE WITH ALL BELT DRIVE OF CHAIN DRIVE PRIMARIES, TIN OF ALUMINUM, AND ANY 4-SPEED TRANSMISSION. SIMPLE BOLT-IN INSTALLATION CONVERTS YOUR OUTDATED COIL SPRING CLUTCH TO A DIAPHRAGM SPRING FUNCTION. A DURABLE DOUBLE-ROW BALL BEARING REPLACES THE STOCK CAGED BEARINGS, ELIMINATING CLUTCH GRAB & CLUTCH HUB SIDE MOVMENT. REQUIRES LESS HAND EFFORT AT THE HANDLEBAR, YET IT DELIVERS SMOOTH HAND CONTROL.



UPGRADE THE NOTORIOUSLY POOR CLUTCH ON YOUR LATE

1985-1989 EVO BIG TWIN WITH RIVERA-PRIMO'S PRO-CLUTCH™. QUICK & EASY
INSTALLATION . . . PRESS OUT THE OEM HUB, PRESS IN THE PRO-CLUTCH HUB.

YOU'LL GET A 325% INCREASE IN CLUTCH AREA ALONG WITH SMOOTH & EASY
HAND CONTROL.





1056-0005. . . PRO-CLUTCH™ KIT FOR 1990-1997 EVO BIG TWINS

UPGRADE THE CLUTCH OF YOUR 1990-1997 BIG TWIN MODEL WITH THIS PRO-CLUTCH™ MODEL. AS WITH THE EARLY EVO MODEL, INSTALLATION IS QUICK & EASY. SIMPLY PRESS OUT THE OEM HUB, PRESS IN THE PRO-CLUTCH HUB. NOW YOU' VE INCREASED CLUTCH AREA BY NEARLY 100%. ALONG WITH SMOOTH & EASY HAND CONTROL, AN ADDITION OF A PRO-CLUTCH IS THE BEST WAY TO UPGRADE YOUR BIG TWIN CLUTCH!





RIVERA PRIMO®PRO-CLUTCH M KITS

1056-0006... PRO-CLUTCH™ KIT FOR 1998-2006 EVO & TWIN CAM® MODELS (EXCEPT 2006 DYNA)
1056-0016... PRO-CLUTCH™ KIT FOR SCREAMIN' EAGLE® BIG TWINS w/HYDRAULIC CLUTCH

INCREASE THE CLUTCH FRICTION AREA OF YOUR 1998-2006 EVO or TWIN CAM®HARLEY (EXCEPT 2006 DYNA) WITH THE ADDITION OF THIS PC-1298-CA
PRO-CLUTCH™. AS WITH THE OTHER MODEL CLUTCHES, INSTALLATION IS SIMPLE & QUICK. JUST
PRESS OUT THE FACTORY HUB AND PRESS IN THE PRO-CLUTCH™ HUB. WHAT YOU'LL NOW GET IS
NEARLY 100% INCREASE IN CLUTCH AREA, PLUS SMOOTH & EASY HAND CONTROL!



1056-0020 . . . PRO-CLUTCH™ KIT FOR 2006-UP DYNA MODELS & 2007- 2010 TWIN CAM® BIG TWINS

1056-0022 . . . PRO-CLUTCH™ KIT FOR SCREAMIN' EAGLE® BIG TWINS W/HYDRAULIC CLUTCH

1056-0017 . . . PRO CLUTCH KIT. FITS 1990-1997 SCREAMIN EAGLE BIG TWINS WITH HD HYD. CLUTCH.

(EXCEPT 2006 DYNA MODELS).

1056-0026 . . . PRO CLUTCH KIT. FITS 2011 & LATER BIG TWINS.

1056-0027 . . . PRO CLUTCH KIT. FITS 2011 & LATER BIG TWINS . W/ HD HYD. CLUTCH

1056-0028 . . . PRO CLUTCH KIT W/ TPP VARIABLE PRESSURE CLUTCH ASSIST. FITS 2011 & LATER BIG TWINS.

1056-0029 . . . PRO CLUTCH KIT W/ TPP VARIABLE PRESSURE CLUTCH ASSIST. FITS 2011 & LATER BIG TWINS W/HD HYD. CLUTCH.



MAJOR CHANGES WERE MADE TO THE 2006 DYNA MODELS AND 2007 LAER BIG TWIN MODELS. BESIDES HAVING 6-SPEED TRANSMISSIONS, THEY CHANGED MAINSHAFT & SPROCKET SHAFT CONFIGURATIONS. THEIR LATEST CLUTCH HUB CHANGE AFFECTS 2011 MODELS AND MADE IT NECCESARY FOR RIVERA/PRIMO® TO INTRODUCE THE LATEST ADDITION TO THE WORLD-FAMOUS PRO-CLUTCH™ LINE . . . PART #1056-0026, COMPLETE PERFORMANCE REPLACEMENT CLUTCH ASSEMBLY FOR 2011 BIG TWINS. AS WITH OUR OTHER PRO CLUTCH™ VARIANTS, THIS NEW MODEL INCREASES CLUTCH FRICTION AREA YET PROVIDES EFFORTLESS HAND CONTROL AT THE LEVER. INSTALLATION IS EASY WITH OUR STEP-BY-STEP INSTRUCTIONS.

<u>1056-0007... PRO-CLUTCH</u> ™ <u>KIT FOR 1991 & 2009 5-SPD EVO SPORTSTER</u>® <u>& 1991-2002 BUELL</u>® <u>MODELS</u>

NOW YOU CAN SIGNIFICANTLY UPGRADE THE CLUTCH ON YOUR 5-SPEED EVO SPORTSTER[®] or 1991-2001BUELL[®] MODEL BY REPLACING IT WITH A 1056-0007 PRO-CLUTCH ™. BY PRESSING OUT THE OEM HUB AND PRESSING IN THE NEW PRO-CLUTCH ™ HUB, YOU' LL GAIN NEARLY 100% IN CLUTCH AREA ALONG WITH A SMOOTH, EASY HAND CONTROL!







PRO-CLUTCH ™ ADJUSTMENT

AS DELIVERED, THE PRO-CLUTCH™ CLUTCH PACK REQUIRES NO ADJUSTMENT, THE CLUTCH PACK HAVING BEEN SET AT THE FACTORY. AFTER THE PRO-CLUTCH ™ HAS ACCUMULATED SIGNIFICANT MILEAGE IT MAY REQUIRE SOME ADJUSTMENT DUE TO NORMAL WEAR. USE THE PROCEDURES OUTLINED BELOW IF & WHEN ADJUSTMENT IS REQUIRED.

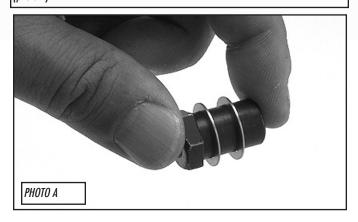
FOR BEST ALL AROUND PERFORMANCE THE DIAPHRAGM SPRING SHOULD BE COMPRESSED TO WITHIN .010" OF BEING FLAT WHEN THE SHOULDERED SPRING RETAINER NUTS HAVE BEEN PROPERLY TIGHTENED (BOTTOMED)! THIS PROVIDES BEST LEVER ACTION AT THE HANDLEBAR AS WELL AS NORMAL SPRING PRESSURE TO THE CLUTCH PACK. SLIGHTLY MORE CLUTCH PRESSURE CAN BE GAINED WITH THE DIAPHRAGM SPRING WITH .030" OF SPRING HEIGHT (OUTWARD BOW), BUT THIS INCREASES SLIGHTLY THE HAND EFFORT NEEDED FOR THE CLUTCH. THIS SPRING

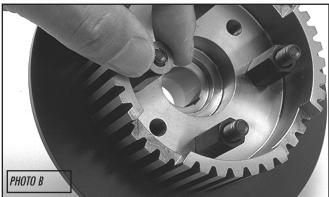
CONFIGURATION CAN BE OBTAINED BY PLACING A SMALL DIAMETER WASHER ON EACH OF THE CLUTCH HUB STUDS, AS SHOWN IN "PHOTO B".

THREE CLUTCH SPRINGS ARE AVAILABLE. A STOCK EQUIVALENT SPRING (BLACK IN COLOR), A MEDIUM SPRING FOR STREET PERFORMANCE APPLICATIONS (SILVER IN COLOR) & A COMPETITION SPRING (GOLD IN COLOR) RECOMMENDED FOR DRAG RACE ONLY APPLICATIONS.

If the diaphragm spring adjustment requires additional small amount of spring compression, this can be accomplished by using one or more of the special .020" washers on each of the shouldered nuts. (photo A)

If the diaphragm spring adjustment requires less spring compression, this can be accomplished by using one or more of the .030" washers on the clutch hub studs nuts as pictured, reducing spring compression



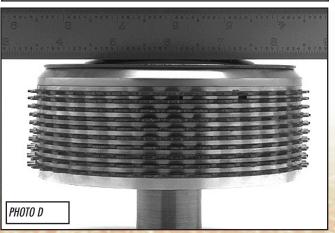


The diaphragm spring will be compressed to within .010"-to-.020" of flat when correctly installed & adjusted

Photo C shows a diaphragm spring that is compressed too far, & needs adjustment. Correct adjustment will require that special adjustment washers be added to the clutch hub studs as shown in photo B.

This is a diaphragm spring correctly adjusted. Daylight is showing at either edge, because the spring is within .010" of being flat! (Slightly bowed outward) as seen in photo D.





To prevent transmission oil from leaking through the transmission main-shaft when installing the Pro-Clutch in a pre-Evo belt drive system (PC-1000), Rivera provides this unique sealed clutch hub nut & adjuster bolt. This nut & adjuster bolt combination is a direct replacement for the OEM components and is delivered with all pre-Evo Pro-Clutches. Made in the U.S.A 2057-0003 . . . SEALED NUT FOR PRE-EVO PRO-CLUTCH™ / 2057-0005 . . . ADJUSTER BOLT / 1057-0004 . . . LOCK NUT FOR ADJUSTER BOLT





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PRO-CLUTCH™ REPLACEMENT PACKS





BOLTED-ON BACKING PLATE

LATE-STYLE HUB SHOWN w/.120" THICK DRIVE PLATE



SHOULDER

FREE-FLOATING BACKING PLATE

IMPORTANT! IMPORTANT! / IDENTIFY YOUR CLUTCH HUB!

A LATE-STYLE CLUTCH HUB IS NOW USED IN RIVERA/PRIMO PRO-CLUTCH THINITS

AN EARLY-STYLE CLUTCH HUB IS PICTURED ON THE LEFT, WHEREAS A LATE-STYLE HUB IS SHOWN ON THE RIGHT.

THE EARLY-STYLE HUB HAS A PLATE MOUNTED AT THE REAR, THE LATE-STYLE DOES NOT.

THE LATE MODEL CLUTCH PACK USES A STEEL PLATE THAT IS .120" THICK. THIS PLATE SHOULD BE INSTALLED FIRST, BEFORE THE REMAINDER OF THE CLUTCH PACK.

CLUTCH PACKS for OLD-STYLE CLUTCH HUB

PC-1000 PRO-CLUTCH™ (BELT DRIVE) / 1936-1984 BIG TWINS

CLUTCH PACK HEIGHT = 1.350" APPROX.

- 7 1054-0012 FIBER CLUTCH PLATE (.123")
- 5 2060-0006 STEEL DRIVE PLATE (.047")
- 3 2060-0007 STEEL DRIVE PLATE (.080")

1048-0042 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

PC-1000-C PRO-CLUTCH M(CHAIN DRIVE) / 1936-1984

CLUTCH PACK HEIGHT = 1.210" APPROX.

- 7 1054-0006 FIBER CLUTCH PLATE (.123")
- 6 2060-0006 STEEL DRIVE PLATE (.047")
- 1 2060-0007 STEEL DRIVE PLATE (.080")

1048-0023 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

PC-1100-C PRO-CLUTCH [™] / 1986-1989 EVO BIG TWINS

CLUTCH PACK HEIGHT = 1.110" APPROX.

- 7 1054-0012 FIBER CLUTCH PLATE (.090")
- 6 2060-0006 STEEL DRIVE PLATE (.047")
- 2 2060-0007 STEEL DRIVE PLATE (.080")

1048-0004. . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

<u>PC-1200-C PRO-CLUTCH</u> <u>M</u> <u>/ 1990-1997 EVO BIG TWINS</u>

CLUTCH PACK HEIGHT = 1.345" APPROX.

- 9 1054-0004 FIBER CLUTCH PLATE (.090")
- 8 1060-0004 STEEL DRIVE PLATE (.047")
- 2 2060-0003 STEEL DRIVE PLATE (.080")

1048-0006. . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

PC-1298-C PRO-CLUTCH M / 1998-2006 BIG TWINS (EXCEPT 2006 DYNA)

CLUTCH PACK HEIGHT = 1.485" APPROX.

- 7 1054-0005 FIBER CLUTCH PLATE (.150")
- 7 2060-0006 STEEL DRIVE PLATE (.047")
- 1 2060-0007 STEEL DRIVE PLATE (.080")

1048-0009 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

PC-1300-XL PRO-CLUTCH M / 1991 & LATER SPORTSTER (5-SPEED)

CLUTCH PACK HEIGHT = 1.275" APPROX.

- 9 1054-0004 FIBER CLUTCH PLATE (.090")
- 7 1060-0004 STEEL DRIVE PLATE (.047")
- 1 2060-0003 STEEL DRIVE PLATE (.080")

1048-0015 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

BELT DRIVE CLUTCHES (ALL CLASSIC, BRUTE III, BRUTE IV)

CLUTCH PACK HEIGHT = 1.485" APPROX.

- 6 2054-0002 FIBER CLUTCH PLATE
- 6 2060-0007 STEEL DRIVE PLATE (.080")
- 1 2060-0006 STEEL DRIVE PLATE (.047")

2048-0003 . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

CLUTCH PACKS for NEW-STYLE CLUTCH HUB / CHAIN DRIVE

1056-0002 PRO-CLUTCH™ (BELT/CHAIN DRIVE) / 1936-1984 BIG TWINS

CLUTCH PACK HEIGHT = 1.300 -1.330" APPROX.

- 7 1054-0006 KEVLAR FRICTION PLATE (.123")
- 7 2060-0006 STEEL DRIVE PLATE (.047")
- 1 1060-0003 STEEL DRIVE PLATE (.120")

1048-0041... REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

1056-0003 PRO-CLUTCH [™]/ 1986-1989 EVO BIG TWINS

CLUTCH PACK HEIGHT = 1.155"-1.185" APPROX.

- 7 1054-0012 FIBER FRICTION PLATE (.090")
- 5 or 6 2060-0006 STEEL DRIVE PLATE (.047")
- 2 or 1 2060-0007 STEEL DRIVE PLATE (.080")
- 1 1060-0003 STEEL DRIVE PLATE (.120")

1048-0005. . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

<u>1056-0005 PRO-CLUTCH</u> <u>M</u> / <u>1990-1997 EVO BIG TWINS</u>

CLUTCH PACK HEIGHT = 1.395"-1.425" APPROX.

- 9 1054-0004 KEVLAR FRICTION PLATE (.090")
- 7 or 8 1060-0004 STEEL DRIVE PLATE (.047")
- 2 or 1 2060-0003 STEEL DRIVE PLATE (.080")
- 1 2060-0004 STEEL DRIVE PLATE (.120")
- 1 2000-0004 SIEEL DRIVE PLAIE (.120)

1048-0007 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

<u>1056-0006 & 1056-0016 PRO-CLUTCH™/ 1998-2006 BIG TWINS (EXCEPT</u> 2006 DYNA)

CLUTCH PACK HEIGHT = 1.720"-1.745" APPROX.

- 8 1054-0005 KEVLAR FRICTION PLATE (.150")
- 8 2060-0006 STEEL DRIVE PLATE (.047")
- 1 10/0 0000 STEEL DRIVE PLATE (100//
- 1 1060-0003 STEEL DRIVE PLATE (.120")

1048-0013... REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

1056-0020 & 1056-0022 PRO-CLUTCH™/ 2006-UP DYNA & 2007 -UP SOFTAIL® MODELS

CLUTCH PACK HEIGHT = 1.530" APPROX.

- 7 1054-0005 KEVLAR FRICTION PLATE (.150")
- 7 2060-0006 STEEL DRIVE PLATE (.047")
- 1 1060-0003 STEEL DRIVE PLATE (.120")

1048-0012 . . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

1056-0007 PRO-CLUTCH ™/ 1991 & LATER SPORTSTER (5-SPEED)

CLUTCH PACK HEIGHT = 1.275"-1.300"

- 9 1054-0004 KEVLAR FRICTION PLATE w/STEEL CORE (.090")
- 8 1060-0004 STEEL DRIVE PLATE (.047")
- 1 2060-0004 .120" THICK STEEL PLATE

1048-0029. . . REPLACEMENT CLUTCH PACK / INCLUDES ALL OF THE ABOVE PLATES

42

PERFORMANCE CLUTCH COMPONENTS

DIAGRAPHM CLUTCH SPRINGS

REPLACEMENT DIAPHRAGM CLUTCH SPRINGS FOR ALL RIVERA/PRIMO PRO-CLUTCH™ KITS AS WELL AS ALL BELT DRIVE KITS. THESE SPRINGS WILL ALSO FIT THE OEM 1990-1997 BIG TWIN CLUTCHES TOO. MANUFACTURED FROM HIGH GRADE SPRING STEEL.

THREE MODELS AVAILABLE:

<u>BLACK</u>...EASY ON THE HAND...FOR STOCK MOTORS <u>SILVER</u>...FAST ACTION, FAIRLY EASY ON THE HAND...STREET PERFOMANCE

GOLD....NOT FOR LIMP WRISTS...STRICTLY FOR COMPETITION USE

2059-0003. . SUPER COMP CLUTCH SPRING / SILVER





TPP® VARIABLE PRESSURE CLUTCH ASSIST™

EASY ON THE HAND, BUT WITH INCREASED PACK PRESSURE AT HIGHER RPM, RIVERA PRIMO'S TPP®VARIABLE PRESSURE CLUTCH ASSIST™ ASSEMBLY IS THE BEST OF TWO WORLDS.

EASY TO PULL AT THE CLUTCH LEVER WHEN SHIFTING, BUT A DRAMATIC INCREASE IN CLUTCHING POWER UNDER THE INFLUENCE OF HIGH HORSEPOWER. UP TO 60% MORE CLUTCH PACK COMPRESSION, ENABLING THE USE OF A LIGHTER DIAPHRAGM CLUTCH SPRING FOR UP TO 50% EASIER CLUTCH LEVER EFFORT WITH NO LOSS OF PERFORMANCE.

NOTE: ENCLOSED MODELS REQUIRE DERBY COVER SPACER KIT. ORDER #1162-0202 FOR 3-HOLE DERBY & #1162-0203 FOR 5-HOLE .



TPP® VARIABLE PRESSURE CLUTCH ASSIST™ASSEMBLY ONLY

1058-0005... TPP VARIABLE PRESSURE PLATE FOR PRO-CLUTCH $^{\text{TM}}$ / 1990-97 BIG TWINS (PC-1200-CA) 1058-0006... TPP VARIABLE PRESSURE PLATE FOR PRO-CLUTCH $^{\text{TM}}$ / 1936-84 BIG TWINS (PC-1000-CA), 2007 & LATER BIG TWINS

1058-0007 . . . TPP VARIABLE PRESSURE PLATE FOR PRO-CLUTCH ™ / 1998-UP BIG TWINS (PC-1298-CA)

TPP®VARIABLE PRESSURE CLUTCH ASSIST™ w/PRO-CLUTCH™

1056-0024 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 2006-UP DYNA & 2007-UP BIG TWIN MODELS w/STOCK STYLE CHAIN BASKET

1056-0001 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 1998-2006 BIG TWINS w/STOCK STYLE CHAIN BASKET (except 2006 DYNA)

1056-0018 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 1998-2006 BIG TWINS (except '06 DYNA) w/ SCREAMIN' EAGLE HYDRAULIC CLUTCH

1056-0013... PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 1990-1997 BIG TWINS w/STOCK STYLE CHAIN BASKET

1056-0014 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 1990-1997 BIG TWINS w/SCREAMIN' EAGLE HYDRAULIC CLUTCH

1056-0025 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 2006 DYNA & 2007-2010 BIG TWINS W/ HD HYDRAULIC CLUTCH

1056-0028 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 2011 & LATER BIG TWINS WITH CABLE ACTUATED CLUTCH

1056-0029 . . . PRO-CLUTCH™ w/TPP VARIABLE CLUTCH ASSIST / FITS 2011 & LATER BIG TWINS WITH HD HYDRAULIC CLUTCH

SPACER KITS

ON SOME SOME MODELS IT MAY BE NECESSARY TO SPACE OUT THE DERBY COVER IF IT APPEARS THAT THE TPP WEIGHTS MAY HIT THE DERBY. FOR THOSE INSTANCES, WE HAVE INTRODUCED TWO SPACER KITS FOR EITHER 3 OR 5 HOLE DERBY COVERS.

1162-0202 3 HOLE SPACER W/ GASKET 1162-0203 5 HOLE SPACER W/ GASKET





RIVERA

REAR BASKET & CLUTCH KITS

IF YOU ARE REPLACING THE CHAIN DRIVE CLUTCH BASKET OF PURCHASING A BASKET FOR A GROUND-UP PROJECT WHY NOT CON-SIDER ADDING A TOP SHELF, PROVEN PERFORMER . . . RIVERA PRIMO'S PRO-CLUTCH™.

WE OFFER THREE COMPLETE BASKET & CLUTCH KITS, COVERING BIG TWIN MODELS FROM 1990 ON UP THRU 2007 & LATER. IN ADDITION, WE OFFER TWO KITS WITH OUR 84-T RING GEAR (REQUIRES USING OUR 10-T PINION GEARS).

ALL FEATURE FORGED ALUMINUM BASKETS AND COMPLETE PRO-CLUTCH™ ASSEMBLIES.



KITS DELIVERED w/OUR STANDARD PRESSURE PLATE

1053-0002........FITS 1994-2006 BIG TWINS (EXCEPT 2006 DYNA MODELS)/ FEATURES CLUTCH BASKET w/36-T SPROCKET & 66-T RING GEAR ALONG WITH PRO CLUTCH™ KIT*

1053-0003......FITS 1990-1993 BIG TWINS / FEATURES CLUTCH BASKET w/37-T SPROCKET & 84-T RING GEAR ALONG WITH PRO CLUTCH™ KIT *

1053-0004......FITS 1994-2006 BIG TWINS (EXCEPT ' 06 DYNA) / FEATURES CLUTCH BASKET w/36-T SPROCKET & 102-T RING GEAR ALONG WITH PRO CLUTCH™ KIT

1053-0011......SPECIAL APPLICATION. INCLUDES 1056-0005 PRO CLUTCH™ IN ONE PIECE 7075 FORGED ALUMINUM BASKET WITH 36 TOOTH SPROCKET & 66 TOOTH RING GEAR

1053-0012......FITS 1990-1993 BIG TWINS / FEATURES CLUTCH BASKET w/37-T SPROCKET & 66-T RING GEAR ALONG WITH PRO CLUTCH™ KIT

1053-0016......FITS 1994-2006 BIG TWINS (EXCEPT ' 06 DYNA) / FEATURES FORGED BASKET w/36-T SPROCKET & 102-T RING GEAR, PRO CLUTCH™ KIT & TPP®VARIABLE PRESSURE CLUTCH

1053-0022 FITS 2006 DYNA & 2007 & LATER BIG TWINS / FEATURES CLUTCH BASKET w/46-T SPROCKET & 106-T RING GEAR ALONG WITH PRO CLUTCH™ KIT
1053-0025 FITS 2006 DYNA & 2007 & LATER BIG TWINS w/ HD SE HYD. CLUTCH / FEATURES CLUTCH BASKET w/46-T SPROCKET & 106-T RING GEAR ALONG WITH PRO CLUTCH™ KIT

(*ORDER APPROPRIATE PINION GEAR BELOW)

1186-0020 10-T PINION GEAR FOR USE w/ABOVE 84-T RING GEAR. FITS 1990-93 BIG TWIN.

1186-0021 10-T PINION GEAR FOR USE w/ABOVE 84-TOOTH RING GEAR. FITS 1994-06 BIG TWIN (EXCEPT 2006 DYNA MODELS).

1186-0022 9-T PINION GEAR FOR USE w/ABOVE 66-T RING GEAR ON 1994 - 06 BIG TWINS (EXCEPT 2006 DYNA MODELS)

KITS DELIVERED w/OUR TPP VARIABLE™ PRESSURE CLUTCH ASSIST

1053-0020 . . BASKET & CLUTCH KIT / INCLUDES PC-1200-CA CLUTCH w/TPP VARIABLE PRESSURE PLATE, ALUMINUM BASKET & 36-TOOTH SPROCKET. <u>DOES NOT INCLUDE STARTER RING GEAR.</u> FITS 1990-2006 BIG TWINS (except 2006 DYNA MODELS)

1053-0021 . . BASKET & CLUTCH KIT. INCLUDES PC-1200-CA CLUTCH w/TPP VARIABLE PRESSURE PLATE, ALUMINUM BASKET & 37-TOOTH SPROCKET DOES NOT INCLUDE STARTER RING GEAR . FITS 1990-2006 BIG TWINS (except 2006 DYNA MODELS)

1053-0023... COMPLETE CHAIN DRIVE BASKET ASSEMBLY WITH 46 TOOTH SPROCKET, CLUTCH & 106 TOOTH RING GEAR. INCLUDES TPP VARIABLE PRESSURE CLUTCH ASSIST. FITS 2006 DYNA & 2007 LATER BIG TWIN.

1053-0024 . . COMPLETE CHAIN DRIVE BASKET ASSEMBLY WITH 46 TOOTH SPROCKET, CLUTCH & 106 TOOTH RING GEAR. INCLUDES TPP VARIABLE PRESSURE CLUTCH ASSIST. FITS 2006 DYNA & 2007 LATER BIG TWIN WITH HD SE HYD. CLUTCH.





CHAIN DRIVE KITS w/PRO-CLUTCHTM

RIVERA PRIMO® NOW OFFERS THESE HIGH PERFORMANCE CHAIN DRIVE KITS, COMPLETE WITH OUR EVER-POPULAR PRO-CLUTCH™ ASSEMBLY FOR CUSTOM OR HIGH PERFORMANCE BIKE BUILDERS NEEDING A COST EFFECTIVE PRIMARY DRIVE.

- * EACH KIT INCLUDES THE PRO-CLUTCH™ ASSEMBLY, BILLET ALUMINUM CLUTCH BASKET W/STARTER RING GEAR, A DOUBLE-ROW DIAMOND PRIMARY CHAIN (82 PITCH SOFTAIL/DYNA or 76 PITCH FOR FXR/FLT), STOCK STYLE CHAIN ADJUSTER, COMPENSATOR ASSEMBLY W/ENGINE SPROCKET & MOTOR SHAFT EXTENSION FOR KITS HAVING OFFSETS FOR USE W/WIDER THAN STOCK REAR WHEELS & TIRES.
- * WE ALSO SELL TWO COMPLETE KITS EQUIPPED WITH OUR TPP VARIABLE™ CLUTCH ASSIST ASSEMBLY, AS SHOWN ON THE PRECEDING TWO PAGES.

 ONE KIT FITS 1994-2006 SOFTAIL™ & 1994-2005 DYNA MODELS (#1046-0046), THE OTHER FITS 1990-1993 SOFTAIL™/DYNA MODELS (#1046-0045).
- * NOTE TOO, THAT THE COMPENSATOR ASSEMBLY, PRIMARY CHAIN & CLUTCH BASKET CAN BE USED AS OEM REPLACEMENTS ON 1990-1997 MODELS AND ARE SOLD SEPARATELY TOO.



COMPLETE KITS FOR 1994-2006 SOFTAIL®	,
<u>1994-2005 DYNA MODELS</u>	

<u>PART NO</u> .	<u>OFFSET</u>	SPROCKET COMBINATION	RING GEAR
1046-0007	NONE	25T / 36T	102T
1046-0008	NONE KIT ABOVE SO	25T / 36T LD w/o PRO-CLUTCH ASSEMBI	102T
11		,	/

1046-0032	1/2"	257 / 367	102T
1046-0030	1"	25T / 36T	102T
		24T / 36T	
		25T / 36T	
		ARIABLE ™ CLUTCH ASSI	
1046-0046	NONE	257 / 36	66T
(NOTE: N	NUST USE #1186-00	25T / 36 022 PINION GEAR w/T	HIS KIT)

COMPLETE	KITS FOR	1994	& LATER
FXR/	FLT MODE	ELS	276

PART NO.	<u>OFFSET</u>	SPROCKET COMBINATION	RING GEAR
1046-0010	NONE	25T / 37T	102T

COMPLETE KITS FOR 1990-1993 SOFTAIL®/DYNA MODELS

PART NO.	<u>OFFSET</u>	SPROCKET COMBINATION	RING GEAR
1046-0006	NONE	24T / 37T	66T
1046-0011	NONE	25T / 36T	66T
1046-0026	1-1/2"	24T / 37T	66T
1046-0029	1"	24T / 37T	66T
1046-0031	1/2″	241/371	66T
1046-0033	1-7/16	" 24T / 37T	66T

(KIT	BELOW SOLD w/TPP VARIABLE™ CLUTCH ASSIST ASSY)	
1046-0045	NONE24T/37T	661

COMPLETE KITS FOR 1990-1993

<u>PART NO.</u>	China i		G GEAR
1046-0009	NONE	24T / 37T	66T







CHAIN DRIVE COMPONENTS

WE OFFER ALL OF THE CHAIN DRIVE COMPONENT PARTS FROM OUR COMPLETE KITS SEPARATELY TOO. EACH & EVERY ITEM HAS BEEN MANUFATURED TO EXACTING STAN-DARDS, THUS ASSURING COMPATIBILITY & LONG SERVICE LIFE.

COMPLETE COMPENSATING SPROCKET ASSEMBLIES

1066-0023....25-T / 1994-2005 DYNA & 1994-2006 SOFTAIL®

1066-0034 . . . 25-T / 1994-2005 DYNA & 1994-2006 SOFTAIL® / .500" OFFSET 1066-0032 . . . 25-T / 1994-2005 DYNA & 1994-2006 SOFTAIL® / 1.00" OFFSET 1066-0036 . . . 25-T / 1994-2005 DYNA & 1994-2006 SOFTAIL® / 1.4375" OFFSET

1066-0001 ... 25-T / 1994-2005 DYNA & 1994-2006 SOFTAIL® / 1.50" OFFSET

1066-0004 . . . 24-T / 1990-1993 SOFTAIL® MODELS

1066-0033...24-T / 1990-1993 SOFTAIL® MODELS / .500" OFFSET

1066-0031 . . . 24-T / 1990-1993 SOFTAIL® MODELS / 1.00" OFFSET

1066-0030 . . . 24-T / 1990-1993 SOFTAIL®MODELS / 1.25" OFFSET 1066-0035 . . . 24-T / 1990-1993 SOFTAIL®MODELS / 1.4375" OFFSET

1066-0009 . . . 24-T / 1990-1993 SOFTAIL®MODELS / 1.50" OFFSET

OEM-STYLE CHAIN TENSIONER







PRIMARY CHAINS & CHAIN TENSIONER

1046-0004 CHAIN TENSIONER/ADJUSTER / OEM-STYLE FITS 1990-2006 BIG TWINS

1047-0008 CHAIN TENSIONER / OEM-STYLE

FITS 1965-1989 BIG TWINS

1047-0001 NYLON SHOE

1047-0002 BOLT KIT FOR CHAIN ADJUSTER

1047-0003 NUT FOR PRIMARY CHAIN ADJUSTER

1047-0004 SERRATED PLATE FOR CHAIN ADJUSTER

1047-0005 LOCK TAB FOR CHAIN ADJUSTER

1047-0006 ANCHOR PLATE

1047-0007 SHOE MOUNTING BRACKET

3045-0065 DIAMOND 2-ROW PRIMARY CHAIN / 82 LINK

FITS SOFTAIL/DYNA/SHOVEL

3045-0064 DIAMOND 2-ROW PRIMARY CHAIN / 76 LINK FITS FXR/FLT MODELS

COMPLETE COMPENSATOR ASSEMBLIES



1066-0023 25-TOOTH / 1994 -2006 BIG TWINS (EXCEPT 2006 DYNA) 1066-0034 25-TOOTH / 1994-2006 BIG TWINS (EXCEPT 2006 DYNA) / .500" OFFSET 1066-0032 25-TOOTH / 1994-2006 BIG TWINS (EXCEPT 2006 DYNA) / 1.00" OFFSET 1066-0036 25-TOOTH / 1994-2006 BIG TWINS (EXCEPT 2006 DYNA) / 1.4375" OFFSET 1066-0001 25-TOOTH / 1994-2006 BIG TWINS (EXCEPT 2006 DYNA) / 1.50" OFFSET

1066-0004 24-TOOTH / 1990-1993 SOFTAIL MODELS

1066-0033......24-TOOTH / 1990-1993 SOFTAIL MODELS / .500" OFFSET 1066-0031 24-TOOTH / 1990-1993 SOFTAIL MODELS / 1.00" OFFSET 1066-0030 24-TOOTH / 1990-1993 SOFTAIL MODELS / 1.25" OFFSET 1066-0035......24-TOOTH / 1990-1993 SOFTAIL MODELS / 1.4375" OFFSET

1066-0009 24-TOOTH / 1990-1993 SOFTAIL MODELS / 1.50" OFFSET

CHAIN DRIVE CLUTCH BASKETS w/RING GEARS

1052-0006..... ALUMINUM CLUTCH BASKET ONLY / 36T CHAIN SPROCKET / 102T RING GEAR. FITS 1994-1997 EVO BIG TWINS 1052-0007 ALUMINUM CLUTCH BASKET ONLY / 36T CHAIN SPROCKET / 66T RING GEAR. FITS 1990-1993 EVO BIG TWINS

CHAIN DRIVE CLUTCH BASKETS w/o RING GEARS

1053-0017..... ALUMINUM CLUTCH BASKET ONLY W/BEARING / 36T CHAIN SPROCKET. DOES NOT INCLUDE RING GEAR 1053-0009 ALUMINUM CLUTCH BASKET ONLY W/BEARING / 37T CHAIN SPROCKET . DOES NOT INCLUDE RING GEAR

1052-0031 ALUMINUM CLUTCH BASKET ONLY /37-TOOTH DRIVE SPROCKET / FITS SPLINE SHAFT TRANSMISSIONS / DOES NOT INCLUDE BEARING or RING GEAR

CLUTCH BASKET ASSEMBLIES



COMPENSATOR COMPONENTS



GEAR RATIO GAME CHANGER

BRAND NEW FOR 2007 & LATER BIG TWINS, PARTICULARLY TOURING MODELS AND TRIKES (TRI-GLIDE®), IS OUR GEAR RATIO GAME CHANGER. REDUCES THE GEAR RATIO FROM THE STOCK 1.36 TO A STOUTER, BETTER PULLING RATIO OF 1.44. THIS KIT INCLUDES EVERYTHING YOU WILL NEED TO CONVERT YOUR OE COMPENSATOR ASSEMBLY TO ONE THAT WILL ENABLE YOU TO PULL BETTER ON THE STRAIGHT-AWAYS AND STEEP INCLINES.THIS KIT MUST BE USED WITH THE 2011 & LATER COMPENSATOR ASSEMBLY. EARLIER MODELS MUST BE UPGRADED TO THE NEWER COMPENSATOR. KIT INCLUDES A 32 TOOTH COMP SPROCKET, ENDLESS PRIMARY CHAIN AND SPACER FOR THE OE CHAIN ADJUSTER PLUS COMPLETE DO IT YOURSELF INSTRUCTIONS!

1066-0050 GEAR RATIO CHANGE KIT

COMPENSATOR COMPONENT PIECES











EXTENSION

SLIDING CAM

DRIVE SPROCKET

COVER w/SPRING PLATES

NUT

1066-0024... 25T DRIVE SPROCKET / FITS 1994-2006 BIG TWINS (EXCEPT 2006 DYNA) / REPLACES OEM 40308-94 1066-0012... 24T DRIVE SPROCKET / FITS SOFTAILS 1990-1993 & FX/FXR 1985-1990 / REPLACES OEM 40269-85A

1066-0013... SHAFT EXTENSION / STOCK LENGTH / REPLACES OEM 40266-85A

1066-0016... SLIDING CAM / FOR 1985-2006 BIG TWINS (EXCEPT 2006 DYNA) / REPLACES OEM 40299-83A

1066-0017... COVER w/SPRING PLATES / FOR 1991-2006 BIG TWINS (EXCEPT 2006 DYNA) / REPLACES OEM 40384-91

1066-0018... NUT / FOR 1991 & LATER BIG TWINS (EXCEPT 2006 DYNA) / REPLACES OEM 40392-91

MOTOR SHAFT EXTENSIONS

INSTALLATION OF THESE HIGH QUALITY OFFSET SPROCKET SHAFT EXTENSIONS & SPROCKET SHAFT NUTS PROVIDE THE CHAIN DRIVE RIDER THE NECESSARY CLEARANCE NEEDED TO ALIGN THE PRIMARY DRIVE FOR WIDE TIRE USE.









FOR 1991-2006 BIG TWIN MODELS (EXCEPT 2006 DYNA MODELS)

OFFSET AMOUNT	1/2"	1"	1-1/4"	1-7/16"	1-1/2"
SPROCKET SHAFT EXTENSION	1066-0005	1066-0007	1066-0025	1066-0028	1066-0010
SPROCKET SHAFT NUT	1066-0006	1066-0008	1066-0026	1066-0011	1066-0011

FOR 1970-1980 BIG TWIN MODELS

OFFSET AMOUNT	1/2"	1"
SPROCKET SHAFT EXTENSION	1066-0019	1066-0021
SPROCKET SHAFT NUT	1066-0020	1066-0022





STARTER RING GEARS

STARTER RING GEARS w/BOLTS FOR CHAIN DRIVE

CLUTCH BASKETS.

MANUFACTURED FROM HIGH QUALITY STEEL TO EXACTING STANDARDS, THEY' RE OFFERED IN 102 & 66-TOOTH CONFIGURATIONS FOR BIG TWIN MODELS.

1171-0004 106-TOOTH STARTER RING GEAR KIT / FITS 2006 DYNA & 2007 LATER BIG TWINS WHEN USING
1052-0018 CHAIN DRIVE BASKET. WILL NOT FIT OE BASKET.

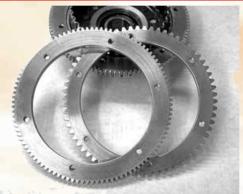
2171-0005.... 102-TOOTH STARTER RING GEAR KIT / FITS 1994-1997 BIG TWINS

2171-0006.... 102-TOOTH STARTER RING GEAR KIT / FITS 1998-2006 BIG TWINS (EXCEPT 2006 DYNA MODELS)

2171-0011 66-TOOTH STARTER RING GEAR KIT / FITS 1990-1997 BIG TWINS

2171-0012..... 66-TOOTH STARTER RING GEAR KIT / FITS 1998-2006 BIG TWINS WHEN CONVERTING TO 66 T.

MUST USE 1186-0022 PINION GEAR.



RING GEAR CONVERSION KITS FOR CHAIN DRIVES / INCLUDES RING & PINION GEAR

SPECIALLY-DESIGNED KITS WHICH ALLOW YOU TO CONVERT EXISTING STOCK RING & PINION COMBINATIONS TO THE MORE ADVANTAGEOUS COMBOS OFFERED BY A 66-TOOTH RING GEAR WITH A 9-TOOTH PINION GEAR FOR 1994-2006 BIG TWINS (EXCEPT ' 06 DYNA MODELS) OF A MIDDLE-OF THE-ROAD 84-TOOTH RING GEAR WITH A 10-TOOTH PINION GEAR, WHICH WILL OFFER MORE STARTER MOTOR TORQUE ON THE EARLY MODELS YET HELP PREVENT RING GEAR BREAKAGE FROM STARTER KICKBACK ON THE LATER MODELS EQUIPPED WITH 102-TOOTH RING GEARS.

66-TOOTH CONVERSION KIT

CONVERTS 102-T RING w/10-T PINION GEAR to 66-T RING w/9-T PINION GEAR

2171-0014... 66-TOOTH RING GEAR CONVERSION KIT FOR CHAIN DRIVES INCLUDES RING GEAR BOLTS & 9-TOOTH PINION GEAR FITS 1998-2006 BIG TWINS (EXCEPT 2006 DYNA MODELS

2171-0013... 66-TOOTH RING GEAR CONVERSION KIT FOR CHAIN DRIVES INCLUDES RING GEAR BOLTS & 9-TOOTH PINION GEAR FITS 1994-1997 BIG TWINS.



CONVERTS STOCK 102-T or 66-T RING GEAR to 84-T RING w/10-T PINION GEAR 1171-0003...84-TOOTH RING GEAR CONVERSION KIT FOR CHAIN DRIVES FITS 1998-2006 BIG TWINS (EXCEPT 2006 DYNA MODELS INCLUDES RING GEAR BOLTS & 10-TOOTH PINION GEAR

1171-0001 . . . 84-TOOTH RING GEAR CONVERSION KIT FOR CHAIN DRIVES FITS 1994-1997 BIG TWINS / INCLUDES RING GEAR BOLTS

& 10-TOOTH PINION GEAR

1171-0002...84-TOOTH RING GEAR CONVERSION KIT FOR CHAIN DRIVES FITS 1990-1993 BIG TWINS / INCLUDES RING GEAR BOLTS & 10-TOOTH PINION GEAR





STARTER MOTOR JACKSHAFT ASSEMBLIES FOR OEM & RIVERA PRIMO ® CONVERSION KITS

STARTER JACKSHAFT EXTENSION ASSEMBLIES DESIGNED FOR USE ON CHAIN DRIVE ELECTRIC START MODELS UTILIZING STOCK OR STOCK-STYLE PRIMARY COVERS. MANUFACTURED FROM CHOICE-GRADE MATERIALS EACH KIT INCLUDES ALL NECESSARY COMPONENT PIECES, INCLUDING THE STARTER SHAFT BOLT, LOCK TAB, THRUST WASHER, APPROPRIATE PINION GEAR, PINION GEAR SPRING, RETAINING RINGS, PINION COUPLING, EXTENSION SHAFT AND COUPLER.



OEM REPLACEMENT JACKSHAFT KITS

1185-0007 . . JACKSHAFT ASSY w/10-T PINION GEAR FOR 102-T STARTER RING GEAR / FITS 1994-2006 BIG TWINS (EXCEPT '06 DYNA)

1185-0002 . . SAME KIT AS ABOVE #1185-0007 EXCEPT DELIVERED w/o PINION GEAR

1185-0006 . .JACKSHAFT ASSY w/9-T PINION GEAR FOR 66-T STARTER RING GEAR / FITS 1989-1993 BIG TWINS

JACKSHAFT KITS for 84-TOOTH CONVERSIONS

1185-0004... JACKSHAFT ASSY w/10-T PINION GEAR FOR 84-T STARTER RING GEAR / FITS 1994-2006 BIG (EXCEPT 2006 DYNA MODELS)

1185-0003...JACKSHAFT ASSY w/10-T PINION GEAR FOR 84-T STARTER RING GEAR / FITS 1989-1993 BIG TWINS

1185-0005 . . . CHAINDRIVE JACKSHAFT ASSEMBLY WITH 9 TOOTH PINION FOR 66 TOOTH RING GEAR. FITS BIG TWIN 1994 & LATER

48



"MECHANICS CHOICE "M"



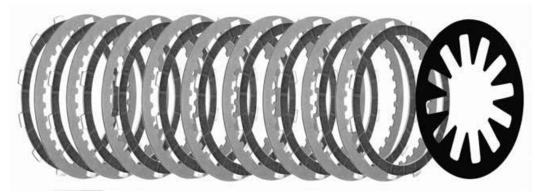
REPLACEMENT CLUTCHES 1998-PRESENT EVO & TWIN CAM CLUTCH KIT



GOT HORSEPOWER? THIS IS THE HIGH PERFORMANCE CLUTCH UPGRADE FOR 1998-PRESENT EVO & TWIN CAM MODELS. INCLUDES NINE KEVLAR FRICTION PLATES ON 6061 T6 ALUMINUM CORES(REPLACES OEM 37932-98) & EIGHT TEMPERED STEEL DRIVE PLATES(REPLACES OEM 37913-98). PRE-SET STACK HEIGHT FOR EASY, ACCURATE INSTALLATION. ALSO AVAILABLE ARE THE FRICTION PLATES ONLY.

1048-0018...... REPLACEMENT CLUTCH KIT/ FITS 1998-2006 EVO & TWIN CAM MODELS / REPLACES OEM 37932-98 & 37913-98 1048-0019..... KEVLAR FRICTION PLATES ONLY / SET OF NINE / REPLACES OEM 37932-98

1998-PRESENT EVO & TWIN CAM CLUTCH KIT HIGH PERFORMANCE, EXTRA PLATE KIT



THIS HIGH PERFORMANCE EXTRA PLATE KIT INCLUDES TEN KEVLAR FRICTION PLATES ON 6061 T6 ALUMINUM CORES AND NINE TEMPERED STEEL DRIVE PLATES. ALSO INCLUDED IS A NEW DIAPHRAGM SPRING, WHICH IS 10% STRONGER THAN THE STOCK SPRING. THE RESULT IS A CLUTCH WITH 11% MORE SURFACE AREA THAN STOCK, ONE THAT DELIVERS YOUR MOTOR'S POWER WITH SMOOTH, POSITIVE HAND LEVER ENGAGEMENT. STACK HEIGHT IS PRE-MEASURED FOR EASY INSTALLATION.

1048-0028 HIGH PERFORMANCE EXTRA PLATE CLUTCH KIT / FITS 1998-2006 EVO & TWIN CAM MODELS

RELY ON "MECHANICS CHOICE™" . . . DONE ONCE, DONE RIGHT!!





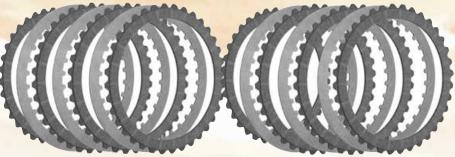




"MECHANICS CHOICE ™"

REPLACEMENT CLUTCHES

<u> 1990-1997 EVO BIG TWIN, 1991 LATER XL, 1991-2002 BUELL CLUTCH KIT</u>



OEM double plate in center

THIS CLUTCH PACK FITS 1990 THRU 1997 EVO BIG TWIN MODELS. INCLUDES EIGHT KEVLAR PLATES ON TEMPERED STEEL CORES (REPLACES OEM 37911-90). THESE PLATES HAVE A STARBURST GROOVE PATTERN FOR MAXIMUM HEAT DISSIPATION & OIL CIRCULATION. ALSO INCLUDED ARE

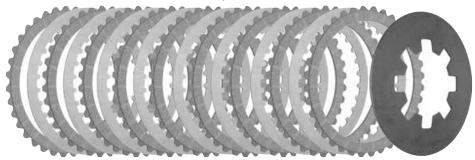
SIX TEMPERED STEEL DRIVE PLATES(REPLACES OEM 37913-90). PRESET STACK HEIGHT FOR EASY INSTALLATION. RE-USE OEM RIVETED STEEL PLATE.

GREAT FOR BOLT ON HOP UPS, PIPES, CARB, IGNITION, CAMS, ETC.

1048-0016...... REPLACEMENT CLUTCH KIT / FITS 1990-1997 EVO BIG TWINS / REPLACES OEM 37911-90 & 37913-90

1048-0017 KEVLAR FRICTION PLATES ONLY / SET OF EIGHT / REPLACES OEM 37911-90

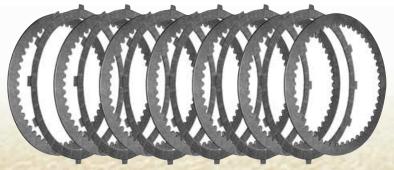
1990-1997 EVO BIG TWIN, 1991 LATER XL, 1991-2002 BUELL CLUTCH KIT HIGH PERFORMANCE, EXTRA PLATE KIT



HIGH PERFORMANCE EXTRA PLATE KIT! FITS 1990-1997 BIG TWIN MODELS INCLUDES NINE KEVLAR PLATES ON TEMPERED STEEL CORES. STARBURST GROOVE PATTERN FOR MAXIMUM HEAT DISSIPATION & OIL CIRCULATION. ALSO INCLUDED ARE EIGHT TEMPERED STEEL DRIVE PLATES. PRESET STACK HEIGHT FOR EASY INSTALLATION. 15% MORE CLUTCH AREA FOR HIGH PERFORMANCE STROKERS. ALSO INCLUDES 15% STRONGER DIAPHRAGM SPRING. DOES NOT USE OEM RIVET PLATE.

1048-0026 HIGH PERFORMANCE EXTRA PLATE CLUTCH KIT / FITS 1990-1997 EVO BIG TWINS

<u>LATE 1984-1989 BIG TWIN CLUTCH KIT</u>



REPLACEMENT CLUTCH KIT FOR 1984-1989 BIG TWINS. INCLUDES SIX KEVLAR FRICTION PLATES WITH HIGH-TEMPERED STEEL CORES (REPLACES OEM 37931-84) & SEVEN HIGH-TEMPERED STEEL DRIVE PLATES (REPLACES OEM 37975-84). 25% WIDER THAN OEM CLUTCH PLATES FOR A SIGNIFICANT INCREASE IN CLUTCH AREA. STACK HEIGHT IS PRE-SET FOR EASY INSTALLATION. (WET OR DRY).

1048-0024REPLACEMENT CLUTCH KIT / FITS LATE 1984-1989 EVO BIG TWINS / REPLACES OEM 37931-84 & 37975-84 1048-0025KEVLAR FRICTION PLATES ONLY / SET OF SIX / REPLACES OEM 37931-84

(50)



"MECHANICS CHOICE™"



MECHANICS CHOICETM

QUALITY PRODUCTS . . . U.S.A. MADE!

AVAILABLE EXCLUSIVELY through

RIVERA PRIMO®

REPLACEMENT CLUTCHES

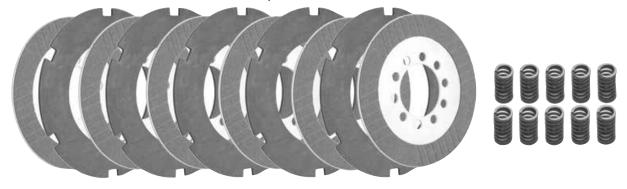
1941- EARLY 1984 BIG TWIN CLUTCH KIT



DESIGNED FOR USE ON 1941-EARLY 1984 BIG TWINS, THIS KIT INCLUDES FIVE KEVLAR FRICTION PLATES (6061 T6 ALUMINUM CORE) WITH MAXIMUM DEPTH GROOVE FOR EFFICIENT HEAT DISSIPATION, AND OIL CIRCULATION. ALSO INCLUDED ARE FOUR TEMPERED STEEL DRIVE PLATES. CLUTCH PACK HEIGHT IS PRE-SET FOR EASY INSTALLATION. (WET OR DRY). FRICTION PLATES REPLACE OEM 37930-68. STEEL PLATES REPLACE OEM 37975-41/81.

1048-0020 REPLACEMENT CLUTCH KIT / FITS 1941-EARLY 1984 BIG TWIN MODELS / REPLACES OEM 37930-68 & 37975-41/81 1048-0021 KEVLAR FRICTION PLATES ONLY / SET OF FIVE / REPLACES OEM 37930-68

1941- EARLY 1984 BIG TWIN CLUTCH KIT HIGH PERFORMANCE, EXTRA PLATE KIT



THIS EXTRA PLATE KIT FOR 1941-EARLY 1984 BIG TWINS INCLUDES SIX KEVLAR FRICTION PLATES WITH 6061 T6 ALUMINUM CORES & FIVE HIGH-TEMPERED STEEL DRIVE PLATES. ALSO INCLUDED ARE TEN "ZERO CRUSH" COIL TYPE CLUTCH SPRINGS. ALL BTX-5 PACKS ARE SHIPPED WITH CORRECT STACK HEIGHT PER OEM SPECIFICATIONS. RUN WET OT DRY. INSTALLATION OF THIS KIT PROVIDES 20% MORE SURFACE AREA THAN STOCK!

1048-0030 HIGH PERFORMANCE EXTRA PLATE CLUTCH KIT / FITS 1941-EARLY 1984 BIG TWINS

1941-EARLY 1984 BIG TWIN CLUTCH PACK ONLY



THIS CLUTCH PACK KIT IS FOR USE ON 1941-1984 BIG TWINS. IT INCLUDES FIVE KEVLAR FRICTION PLATES WITH TEMPERED STEEL CORES. MAXIMUM GROOVE PATTERN FOR EXCELLENT HEAT DISSIPATION & OIL CIRCULATION. RUN THESE WET OR DRY.

STEEL DRIVE PLATES ARE NOT INCLUDED WITH THIS KIT.

1048-0022 . . . REPLACEMENT CLUTCH PACK ONLY / FITS 1941-EARLY 1984 BIG TWINS / REPLACES OEM 37930-68



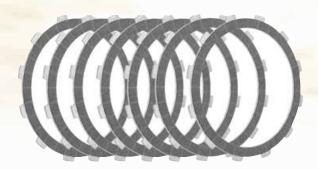




"MECHANICS CHOICE TM"

REPLACEMENT CLUTCHES

LATE 1984-1990 SPORTSTER® CLUTCH PLATES



FITS SPORTSTER® LATE 1984-T990 (4-SPEED). SEVEN KEVLAR FRICTION PLATES WITH ALUMINUM CORE. MAXIMUM GROOVE PATTERN FOR EXCELLENT HEAT DISSIPATION, & OIL CIRCULATION. REPLACES OEM 36788-84.

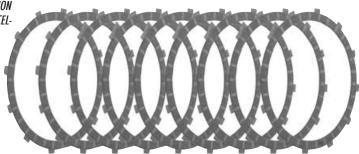
1048-0036 . . . CLUTCH PLATE SET FOR LATE 1984-1990 SPORTSTER® MODELS
REPLACES OEM 36788-84

SUPERIOR QUALITY

1971-EARLY 1984 SPORTSTER® CLUTCH PLATES

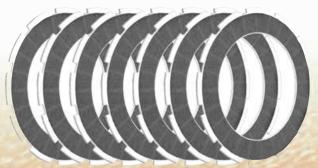
FITS SPORTSTER® 1971-EARLY 1984. INCLUDES EIGHT KEVLAR FRICTION PLATES WITH TEMPERED STEEL CORES. MAXIMUM GROOVE PATTERN FOR EXCELLENT HEAT DISSIPATION, & OIL CIRCULATION. REPLACES OEM 37985-71A.

1048-0034 . . . CLUTCH PLATE SET FOR 1971-EARLY 1984 SPORTSTERS / REPLACES OEM 37985-71A



U.S.A. MADE

1957-1970 SPORTSTER® CLUTCH PLATES



FITS SPORTSTER® 1957-1970. KIT CONSISTS OF SEVEN KEVLAR FRICTION PLATES ON ALUMINUM CORES. MAXIMUM GROOVE PATTERN FOR EXCELLENT HEAT DISSIPATION, & OIL CIRCULATION. REPLACES OEM 37985-52A.

1048-0032 ... CLUTCH PLATE SET FOR 1957-1970 SPORTSTER® MODELS REPLACES OEM 37985-52A







"MECHANICS CHOICE™"



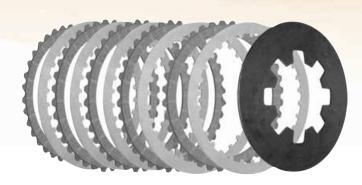
QUALITY PRODUCTS ... U.S.A. MADE!

AVAILABLE EXCLUSIVELY through

RIVERA PRIMO®

REPLACEMENT CLUTCHES

CLUTCH KIT FOR 2001-2009 BUELL® BLAST MODELS

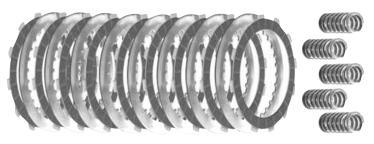


INSTALLATION OF THIS NEW CLUTCH KIT WILL MAKE THESE MODELS COME TO LIFE!

INCLUDED IN EACH KIT ARE FIVE KEVLAR FRICTION PLATES ON
TEMPERED STEEL CORES. EACH PLATE HAS A STARBURST GROOVE
PATTERN FOR MAXIMUM HEAT DISSIPATION & OIL CIRCULATION.
THIS CLUTCH HAS 15% MORE SURFACE AREA THAN STOCK.
ALSO INCLUDED ARE FIVE TEMPERED STEEL DRIVE PLATES AS WELL AS
A 15% STRONGER THAN STOCK DIAPHRAGM CLUTCH SPRING.
CLUTCHES HAVE PRE-MEASURED STACK HEIGHT FOR EASY, ACCURATE INSTALLATION.

1048-0014 ... REPLACEMENT CLUTCH KIT FOR BUELL®BLAST MODELS

CLUTCH KIT FOR 2002-2007 V-ROD® MODELS



HERE'S A NEW REPLACEMENT CLUTCH KIT FOR V-ROD® MODELS, 2002 TO PRESENT. INCLUDED ARE NINE KEVLAR FRICTION PLATES ON 6061
T6 ALUMINUM CORES, EIGHT TEMPERED STEEL DRIVE PLATES & FIVE "ZERO COLLAPSE" COIL-TYPE CLUTCH SPRINGS.

AS WITH ALL OUR CLUTCH KITS, THESE ARE DELIVERED WITH A PRE-MEASURED STACK HEIGHT FOR EASY, ACCURATE INSTALLATION.

1048-0038 . . . REPLACEMENT CLUTCH KIT FOR V-ROD® MODELS 2002-2007

<u>CLUTCH KIT FOR 2002-2007 V-ROD® MODELS</u> HIGH PERFORMANCE, EXTRA PLATE CLUTCH KIT



THIS IS THE HIGH PERFORMANCE VERSION OF THE V-ROD $^{\textcircled{R}}$ KIT ABOVE. DELIVERED WITH AN EXTRA FRICTION AS WELL AS STEEL PLATE, IT PROVIDES 11% MORE SURFACE AREA THAN STOCK.

THE TEN FRICTION PLATES ARE KEVLAR ON 6061 T6 ALUMINUM CORES, WHEREAS THE NINE STEEL DRIVE PLATES ARE TEMPERED. EACH KIT INCLUDES FIVE "ZERO COLLAPSE" COIL-TYPE CLUTCH SPRINGS.

DELIVERED WITH A PRE-MEASURED STACK HEIGHT FOR EASY & ACCURATE INSTALLATION.

1048-0040 . . HIGH PERFORMANCE EXTRA PLATE CLUTCH KIT FITS V-ROD®2002-2007

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"MECHANICS CHOICE M"

CLUTCH COMPONENTS

SINGLE STEEL DRIVE PLATES



3060-0002 . . SINGLE STEEL DRIVE PLATE (ONE)
FOR 1998-UP TWIN CAMS.
EIGHT PLATES REQUIRED.
PERFECT REPLACEMENT FOR
OEM COMPONENTS
REPLACES OEM 37913-98.



3060-0001 . . SINGLE (ONE) 1990-1997 BIG TWIN
STEEL DRIVE PLATE. VIBRATORY
FINISH FOR PERFECT FLATNESS.
REQUIRES SIX STEEL PLATES.
REPLACES OEM 37913-90.



3060-0004 . . SINGLE (ONE) HIGH TEMPERED STEEL
DRIVE PLATE FOR ALL EVO LATE
1984-1989 BIG TWIN MODELS.
REQUIRES SEVEN PLATES. PLATES
ARE SOLD INDIVIDUALLY.
REPLACES OEM 3793-84.



3060-0003 . .1941-1984 BIG TWIN. SINGLE TEM-PERED STEEL PLATE. WORKS GREAT w/BT-5 ECONO PLATE KIT . 1941-1967 REQUIRE THREE PLATES, 1968-1984 REQUIRES FOUR PLATES. REPLACES OEM 36787-84.



3060-0006 . . SINGLE STEEL PLATE. FOR
ALL SPORTSTER® MODELS LATE
1984-1990 KIT. PLATES ARE SOLD
INDIVUALLY. FIVE PLATE REQUIRED.
REPLACES OEM 36787-84.



3060-0005 . .SINGLE TEMPERED STEEL DRIVE PLATE WITH "KEYHOLES". FITS SPORTSTERS THRU 1970. PLATES ARE SOLD INDIVIDUALLY.SEVEN PLATES ARE REQUIRED. REPLACES OEM 37992-52.

DIAPHRAGM CLUTCH SPRINGS

2059-0001 . .BLACK DIAPHRAGM-STYLE CLUTCH SPRING FOR 1998-UP EVO

& TWIN CAM MODELS. 10% STRONGER THAN STOCK FOR SMOOTHER, MORE POSITIVE HAND LEVER ENGAGEMENT. PERFECT FOR HOT STREET or STROKERS. REPLACES OEM 37871-98.

2059-0003 . . SILVER DIAPHRAGM-STYLE CLUTCH SPRING FOR 1990-1997 EVO BIG TWINS & 1991-UP XL & BUELL MODELS. 15% STRONGER THAN STOCK. REPLACES OEM 37871-90.

2059-0002 . .GOLD DIAPHRAGM-STYLE CLUTCH SPRING FOR 1990-1997 EVO BIG TWINS & 1991-UP XL & BUELL MODELS. 25% STRONGER THAN STOCK. REPLACES OEM 37871-90. USE FOR HIGH



ADDITICATIONS .

COIL-TYPE CLUTCH SPRINGS / BIG TWINS & SPORTSTERS



3057-0002. FOR 1941-1984 BIG TWINS WITH 5 PLATE CLUTCH.

A COMPLETE SET OF TEN HEAVY DUTY COIL TYPE
CLUTCH SPRINGS. ZERO COLLAPSE GIVING 65 LBS
PRESSURE @ 1-1/8" SPRING HEIGHT. (GOLD).
REPLACES OEM 38075-68.

3057-0001. .FOR 1968-1984 BIG TWINS WITH 5 PLATE CLUTCH.

A COMPLETE SET OF TEN COIL TYPE CLUTCH SPRINGS.

zero Collapse Giving 50 LBS Pressure @ 1 1/8°

SPRING HEIGHT. PERFECT FOR STOCK REPLACEMENT.

REPLACES OEM 38075-68

3059-0003 . . CLUTCH SPRINGS FOR BIG TWINS 1941-1967 / REPL. OEM 38075-41 (10 PER SET)

3059-0002 . . CLUTCH SPRING FOR SPORTSTERS 1971-1984





CLUTCH HUB TOOLS







TAPERED SHAFT HUB PULLER

THIS TOOL QUICKLY ATTACHES TO MOST PRO CLUTCH™
OR PRIMO®BELT DRIVES DIAPHRAGM SPRING-STYLE
CLUTCH HUBS TO ALLOW FOR QUICK & EASY REMOVAL.

1062-0003 TAPERED SHAFT HUB PULLER

CLUTCH HUB HOLDER

THIS HOLDER ENGAGES & HOLDS THE CLUTCH HUB SPLINES TO ALLOW THE CORRECT TORQUE SPECIFICATION TO BE APPLIED TO THE CLUTCH HUB NUT WHEN INSTALLING A PRO CLUTCH $^{\text{TM}}$ of PRIMO $^{\textcircled{\$}}$ Belt Drive.







TAPERED SHAFT HUB REMOVER TOOL



SIMPLY MOUNT THE TOOL ON THE LEFT-HAND THREADS OF THE TRANSMISSION MAINSHAFT. HEN GIVE THE END OF THE TOOL A SHARP TAP WITH A MEDIUM WEIGHT HAMMER & THE HUB SIMPLY POPS OFF.

1062-0002. . . TAPERED SHAFT HUB REMOVER TOOL









TRANSMISSIONS

POWERDRIVE [™] 6-SPEED RIGHT SIDE DRIVE TRANSMISSIONS

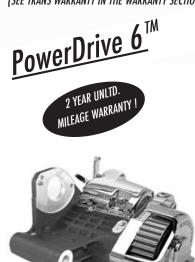
FEATURING A CLOSE-RATIO 2.94:1 FIRST GEAR & .860:1 OVERDRIVE 6th GEAR

NOW AVAILABLE FROM ONE OF THE WORLD'S MOST RESPECTED & TRUSTED NAMES IN QUALITY HIGH PERFORMANCE PARTS & COMPONENTS COMES THEIR POWERDRIVE™ 6-SPEED RIGHT SIDE DRIVE TRANSMISSIONS. PERFECT FOR ANY HIGH PERFORMANCE MOTORCYCLE WITH SEVERE DUTY DRIVE TRAIN REQUIREMENTS, EACH GEAR BOX FEATURES A CHROME HYDRAULIC ACTUATOR or OPTIONAL CABLE ACTUATOR, SUPER-STRENGTH SHAFTS AND FORGED BACK-CUT GEARS.

EVERY POWERDRIVE™ TRANSMISSION USES A CLOSE-RATIO 2.94:1 FIRST GEAR AND A .860:1 OVERDRIVE 6th GEAR, A COMBINATION THAT' LL IMPROVE ACCELERATION AND REDUCE VIBRATION. DESIGNED AROUND A STOCK-STYLE 1990-1999 SOFTAIL®TRANSMISSION CASE, THESE UNITS ARE AVAILABLE WITH A CHROMED or POLISHED TRANS CASE FITTED TO A CHROMED HYDRAULIC CLUTCH ACTUATOR OF CABLE-OPERATED CLUTCH ACTUATOR END COVER. INCLUDED, TOO, IS A 32-TOOTH FINAL DRIVE PULLEY. IN ADDITION, WE OFFER CHROMED & POLISHED MODELS WITH A 2" WIDE DRIVE PULLEY FOR USE WITH OUR "FAT BACK" REAR BELT SYSTEM (REQUIRES SPECIAL FRAME & SWINGARM).

> POWERDRIVE™ TRANSMISSION ASSEMBLIES ARE BACKED BY A 2 YEAR REPLACEMENT WARRANTY (SEE TRANS WARRANTY IN THE WARRANTY SECTION AT THE REAR OF THIS CATALOG).







RSD TRANSMISSIONS w/STANDARD 1-1/2" WIDTH FINAL DRIVE PULLEY

1214-0019 ...BLACK WRINKLE RSD TWIN CAM SOFTAIL®POWERDRIVE 6 SPEED TRANSMISSION ASSEMBLY. FITS 2000-2006 SOFTAIL®MODELS

1214-0006 . . . CHROMED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY W/CHROME HYDRAULIC CLUTCH ACTUATOR

END COVER / INCLUDES STANDARD 1-1/2" WIDTH 32-TOOTH FINAL DRIVE PULLEY
1214-0002 . . . POLISHED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY w/CHROME HYDRAULIC CLUTCH ACTUATOR

END COVER / INCLUDES STANDARD 1-1/2" WIDTH 32-TOOTH FINAL DRIVE PULLEY 1214-0009 . . . POLISHED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY w/CHROME CABLE-OPERATED CLUTCH

ACTUATOR END COVER / INCLUDES STANDARD 1-1/2" WIDTH 32-TOOTH FINAL DRIVE PULLEY 1214-0011 . . . BLACK WRINKLE 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY w/CHROME HYDRAULIC CLUTCH

ACTUATOR END COVER / INCLUDES STANDARD 1-1/2" WIDTH 32-TOOTH FINAL DRIVE PULLEY
1214-0012 . . . POLISHED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY w/o CLUTCH ACTUATOR END COVER

INCLUDES STANDARD 1-1/2" WIDTH 32-TOOTH FINAL DRIVE PULLEY

1215-0010 . . . CHROME HYDRAULIC CLUTCH ACTUATOR END COVER ONLY FOR RSD TRANS w/STD WIDTH FINAL DRIVE PULLEY

1215-0009 . . . CHROME CABLE-OPERATED CLUTCH ACTUATOR END COVER ONLY FOR RSD TRANS w/STD WIDTH FINAL DRIVE PULLEY

RSD TRANSMISSIONS w/2" WIDE FINAL DRIVE PULLEY FOR USE WIDE REAR TIRES

1214-0007 . . . CHROMED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY w/CHROME HYDRAULIC CLUTCH ACTUATOR END COVER / INCLUDES 2" WIDE, 32-TOOTH FINAL DRIVE PULLEY FOR USE WITH OUR "FAT BACK" REAR BELT SYSTEM

1214-0005 . . . POLISHED 6-SPEED RIGHT SIDE DRIVE TRANSMISSION ASSEMBLY W/CHROME HYDRAULIC CLUTCH ACTUATOR END COVER / INCLUDES 2" WIDE, 32-TOOTH FINAL DRIVE PULLEY FOR USE WITH OUR "FAT BACK" REAR BELT SYSTEM

1215-0008 . . . CHROME HYDRAULIC ACTUATOR END COVER ONLY FOR RSD TRANS w/2" WIDE FINAL DRIVE PULLEY







TRANSMISSIONS

POWERDRIVE ™ 6-SPEED LEFT SIDE DRIVE TRANSMISSIONS

FEATURING A CLOSE-RATIO 2.94:1 FIRST GEAR & .860:1 OVERDRIVE 6th GEAR

ALSO AVAILABLE FROM RIVERA PRIMO®ARE OUR POWERDRIVE™ 6-SPEED LEFT SIDE DRIVE TRANSMISSIONS. DESIGNED TO HAVE A STOCK-LIKE APPEARANCE THEY FEATURE A FULL COMPLEMENT OF HIGH PERFORMANCE UPGRADES. OUR SOFTAIL®STYLE ASSEMBLIES HAVE QUICKLY BECOME AN INDUSTRY FAVORITE SINCE THEIR INTRODUCTION A FEW YEARS AGO. NOW WE' VE DEVELOPED A NEW 1993-1998 STYLE TOURING MODEL (FLT, FLHT, FLHR), COMPLETE WITH THE OIL PAN BELOW THE TRANS. IT' S DELIVERED WITH A CUSTOM BILLET OIL FILLER SPOUT FOR THE 6-SPEEDS (ALSO SOLD SEPARATELY), WHICH HAVE A WIDER-THAN-STOCK TRAP DOOR.

AMONG THE MANY UPGRADES YOU'LL FIND ARE SUPER-STRENGTH SHAFTS AND FORGED, BACK-CUT GEARS WHICH PROVIDE EXCEPTIONAL DURABILITY AND FASTER SHIFTING. ALL TRANSMISSIONS FEATURE A 2.94:1 CLOSE-RATIO FIRST GEAR AS WELL AS AN OVERDRIVE .860:1 SIXTH GEAR, DELIVERING BETTER ACCELERATION OFF THE LINE AND REDUCED VIBRATION & RPM's AT HIGH GEAR CRUSIN'S PEEDS.

PERFECT FOR ANY 1990-1999 SOFTAIL®APPLICATION OR ANY GROUND-UP PROJECT, EVERY SOFTAIL®STYLE TRANSMISSION IS DELIVERED WITH A 32-TOOTH FINAL DRIVE PULLEY AND INCLUDES A STYLISH, CHROMED END COVER. CHOOSE FROM NATURAL, BLACK WRINKLE, POLISHED OF CHROMED FINISH ON THE TRANSMISSION CASE. THE TOURING MODELS COME COMPLETE WITH THE OIL PAN & BILLET OIL FILLER SPOUT, BUT DO NOT INCLUDE A FINAL DRIVE PULLEY OR SPROCKET. THEY' RE SOLD IN EITHER A NATURAL, BLACK WRINKLE OR POLISHED FINISH.

(NOTE: ALL TOURING VERSIONS COME WITH BLACK WRINKLE OIL PAN)

ALL POWERDRIVE™ TRANSMISSIONS ARE BACKED BY A 2 YEAR REPLACEMENT
WARRANTY (SEE TRANS WARRANTY IN THE WARRANTY SECTION AT THE REAR OF THIS CATALOG)

<u>LEFT SIDE DRIVE SOFTAIL®</u>-<u>STYLE TRANSMISSIONS</u> (w/STANDARD 1-1/2" WIDE FINAL DRIVE PULLEY)

1214-0003 . . . POLISHED 6-SPEED LEFT SIDE DRIVE TRANSMISSION ASSY

w/CHRM END COVER & 32-TOOTH FINAL DRIVE PULLEY. FITS 1989-90 ST

1214-0004 . . . BLACK WRINKLE FINISH 6-SPEED LEFT SIDE DRIVE TRANS ASSY w/CHRM END COVER & 32-T FINAL DRIVE PULLEY. FITS 1989-90 ST

1214-0008 . . . CHROMED 6-SPEED LEFT SIDE DRIVE TRANSMISSION ASSY

W/CHRM END COVER & 32-TOOTH FINAL DRIVE PULLEY. FITS 1989-90 ST

1214-0010 . . . 4 SPEED SWINGARM FRAMES-SEE PAGE 14

1214-1000 . . . BLACK WRINKLE 6-SPEED LEFT SIDE DRIVE TRANS. ASSY w/CHRM HYD.

ACTUATOR END COVER & 32-T FINAL DRIVE PULLEY. FITS 1989-1999 ST.

1214-1001 . . . POLISHED 6-SPEED LEFT SIDE DRIVE TRANS. ASSY w/CHRM HYD.

ACTUATOR END COVER & 32-T FINAL DRIVE PULLEY. FITS 1989-1999 ST.

1215-0011 . . . CHROMED END COVER ONLY w/FLAME LOGO.

LEFT SIDE DRIVE 1993-1998 & 1999-2006 TOURING--STYLE (FLT,FLHT,FLHR)

(1993-1998 VERSION INCLUDES BLACK WRINKLE OIL PAN and BILLET OIL FILL SPOUT)

1214-0015. . . . POLISHED 6-SPEED LEFT SIDE DRIVE TRANSMISSION ASSEMBLY. USES 5/8" PIVOT PIN. W/CHROMED END COVER.FITS 1993-98 TOURING MODELS .

1214-0014 . . . BLACK WRINKLE 6-SPEED LEFT SIDE DRIVE TRANS. ASSY w/CHRM END COVER w/o FINAL DRIVE PULLEY. USES 5/8" PIVOT PIN. FITS 1993-98 TOURING MODELS.

1214-0017 . . . BLACK WRINKLE .500" OFFSET 6-SPEED LEFT SIDE DRIVE TRANS. ASSY w/CHRM END COVER w/o final drive pulley. USES 3/4" PIVOT PIN. FITS 1993-1998 TOURING MODELS.

1214-0018. . . . POLISHED .500" OFFSET LSD TRANSMISSION ASSEMBLY. FITS 1993-98 TOURING MODELS.
USES 3/4" PIVOT PIN. DOES NOT INCLUDE FINAL DRIVE PULLEY/SPROCKET

1214-0025 . . . BLACK WRINKLE 6-SPEED LEFT SIDE DRIVE TRANSMISSION. FITS 1999-2006 TWIN CAM TOURING MODELS.







1215-0026 ... BILLET OIL FILLER SPOUT KIT ONLY
MOUNTING HARDWARE & GASKET
INCLUDED / NATURAL FINISH
1215-0030 ... BILLET OIL FILLER SPOUT KIT ONLY
MOUNTING HARDWARE & GASKET
INCLUDED / POLISHED FINISH





6-SPEED GEAR SETS

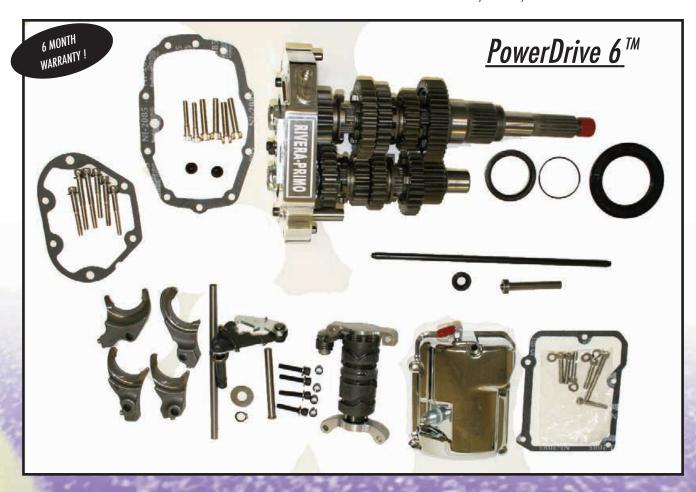
POWERDRIVE TM 6-SPEED GEAR SET w/TRAP DOOR, BEARINGS & SHIFTER COMPONENTS from RIVERA PRIMO®

HERE'S OUR HIGH QUALITY CLOSE RATIO 6-SPEED GEAR SET WITH TRAP DOOR ASSEMBLED ON THE MAINSHAFT & COUNTERSHAFT. THIS IS THE SAME GEAR SET FOUND IN OUR LEFT SIDE DRIVE 6-SPEED TRANSMISSIONS. DESIGNED AROUND SUPER-STRENGTH SHAFTS, THEY FEATURE FORGED, BACK-CUT GEARS WHICH PROVIDE EXCEPTIONAL DURABILITY AND FASTER, SMOOTHER SHIFTING.

THESE COMPLETE GEAR SETS HAVE CLOSE RATIO 2.94:1 FIRST GEARS AND .860:1 OVERDRIVE 6th GEAR. THEY' RE READY TO BE FITTED INTO 1990-2006 ST AND TOURING & 1990-2005 DYNA 5 SPEED TRANSMISSION CASES. EACH SET INCLUDES A BILLET ALUMINUM TRAP DOOR WITH BEARINGS, COMPLETE MAINSHAFT & COUNTERSHAFT WITH GEARS, SHIFTER DRUM, SHIFTING ASSEMBLY, CHROME TRANSMISSION TOP COVER, SHIFTER FORKS AND BEARINGS. BASICALLY, JUST ABOUT EVERYTHING EXCEPT THE CASE!!

1216-0001 . . . LSD 6-SPEED CLOSE RATIO GEAR SET KIT w/TRAP DOOR ASSEMBLED ON MAINSHAFT & COUNTERSHAFT 1216-0005 . . . RSD 6-SPEED CLOSE RATIO GEAR SET KIT w/TRAP DOOR ASSEMBLED ON MAINSHAFT & COUNTERSHAFT

1218-0001... COMPLETE REBUILD KIT FOR POWERDRIVE™ LSD 6-SPEED. INCLUDES ALL BEARINGS, GASKETS, SEALS & NECESSARY HARDWARE. 1216-0005 . . . RCOMPLETE REBUILD KIT FOR POWERDRIVE™ RSD 6-SPEED. INCLUDES ALL BEARINGS , GASKETS, SEALS & NECESSARY HARDWARE.









KICKSTART KITS

MADE IN THE U.S.A.

Sharp Eye [™] by RIVERA PRIMO® **5 & 6-SPEED KICKSTART KITS**

MADE IN THE U.S.A.

LOOKING TO ADD KICKSTART CAPABILITIES TO YOUR 5 or 6-SPEED, THEN LOOK NO FUR-

STATE-OF-THE-ART KICKSTART KITS FEATURING POLISHED 6061-T6 BILLET ALUMINUM KICK COVERS, COMPLETE WITH KICK SPRING, NECESSARY GEARS, HARDWARE & KICKER COVER GASKET.

KITS ARE AVAILABLE FOR 5-SPEEDS HAVING HARLEY-STYLE TRAP DOORS AS WELL AS KITS FOR 6-SPEED TRANSMISSIONS HAVING RIVERA PRIMO, BAKER or JIMS-STYLE TRAP DOORS.

6-SPEED KITS ARE SOLD WITH or WITHOUT KICK ARM, WHEREAS 5-SPEED KIT IS SOLD WITHOUT KICK ARM (ORDER SEPARATELY).

> 6-SPEED KICK KIT (#3215-0022) IS AI IDEAL UPGRADE FOR OUR 4 to 6-SPEED CONVERSION DRIVELINE KIT FOR SHOVELHEADS (#1071-0001) SOLD ON PAGES 14 & 15









Chrome Steel Kicker Arm 1217-0005 SHOWN



SOLID BRASS KICKER PEDAL 1217-0018

KICKSTART KITS & COMPONENTS

1215-0150...KICKSTART ASSEMBLY FOR 5-SPEEDS-(for RIVERA-PRIMO/BAKER/JIMS TRAP DOOR) INCLUDES KICKER ARM 1215-0151...KICKSTART ASSEMBLY FOR 6-SPEEDS-(for RIVERA-PRIMO/BAKER/JIMS TRAP DOOR) INCLUDES KICKER ARM 1215-0152...KICKSTART ASSEMBLY FOR 5 SPEEDS. FITS RIVERA PRIMO POWERDRIVET TRANSMISSIONS, JIM'S OR BAKER STYLE TRAPDOOR. THE GEAR SHAFT IS MANUFACTURED ROOMS THE GEAR SHAFT IS MANUFACTURED ROOMS. THE GEAR SHAFT IS MANUFACTURED ROOMS TO SHAFT IS MANUFACTURED ROOMS. THE GEAR SHAFT IS MANUFACTURED ROOMS.

POLISHED ALUMINUM. INCLUDES KICKER ARM & SOLID BRASS BICYCLE PEDAL.

1215-0153... KICKSTART ASSEMBLY FOR 6 SPEEDS. FITS RIVERA PRIMO POWERDRIVE™ TRANSMISSIONS, JIM'S OR BAKER STYLE TRAPDOOR. THE GEAR SHAFT IS MANUFACTURED FROM 17-4 STAINLESS STEEL AND COVER IS 6061 T-6 POLISHED ALUMINUM. INCLUDES KICKER ARM & SOLID BRASS BICYCLE PEDAL.

3215-0022 . . . 6-SPEED KICK KIT (for RIVERA PRIMO/BAKER/JIMS TRAP DOOR) w/o KICK ARM & PEDAL 3215-0021 . . . 5-SPEED KICK KIT (for HD-STYLE TRAP DOOR) / REQUIRES PURCHASE OF KICK ARM & PEDAL

3217-0001 . . . KICKER ARM / POLISHED STAINLESS STEEL 1217-0005 . . . KICKER ARM / FORGED STEEL / CHROMED / REPLACES OEM # 33057-72 1217-0018 . . . SOLID BRASS ' BICYCLE' KICKER PEDAL

REPLACEMENT GEARS FOR 5/6-SPEED KICKSTART KITS

3-0101 . . . DRIVE GEAR (2) 3-0102 . . . GEARED SPRAGUE NUT (3)









HYDRAULIC END COVERS



HYDRAULIC CLUTCH END COVER

THESE HYDRAULIC CLUTCH TRANSMISSION END COVERS FOR 5 SPEEDS OF AFTERMARKET 6-SPEEDS LOOK AS GOOD AS THEY WORK. PRECISION MACHINED FROM 356-T BILLET ALUMINUM AND HAND-FITTED WITH PISTON & SEAL, THIS IS THE HYDRAULIC CLUTCH UNIT FAVORED BY MOST RIDERS. IMPRESSIVE BUT SUBTLE STYLING GIVES THIS HYDRAULIC CLUTCH COVER THE ABILITY TO BLEND PERFECTLY WITH ANY STYLE OF PAINT SCHEME, WHILE PROVIDING SMOOTH, EFFORTLESS HAND CONTROL.

COVERS REQUIRE PURCHASE OF 3/8-24 (10mm) BANJO BOLT, HYDRAULIC CLUTCH LINE & A 9/16" BORE HANDLEBAR MASTER CYLINDER.

THESE COVERS FIT 1990-2006 BIG TWINS (EXCEPT 2006 DYNA MODELS) & AFTERMARKET 5 & 6-SPEED TRANSMISSIONS. AVAILABLE IN POLISHED OF CHROME FINISH.

1215-0001 . . . HYDRAULIC CLUTCH COVER FOR 5/6-SPEEDS / POLISHED FINISH 1215-0005 . . . HYDRAULIC CLUTCH COVER FOR 5/6-SPEEDS / CHROME FINISH

A.R.T.TM 4 SPEED HYDRAULIC CLUTCH END COVER

IF YOU ARE LOOKING FOR THAT HI-TECH LOOK, THEN AN A.R.T. HYDRAULIC CLUTCH COVER by RIVERA PRIMO® IS THE ANSWER. THIS DISTINCTIVE-LOOKING, BILLET ALUMINUM BEAUTY HAS BEEN ENGINEERED TO OFFER SMOOTH AND POSITIVE CLUTCH CONTROL UNDER ALL CONDITIONS. EACH COVER IS FITTED WITH A HONED STEEL CYLINDER. AVAILABLE IN A POLISHED FINISH, COVERS WILL REQUIRE PURCHASE OF A 5/8" BORE HANDLEBAR MASTER CYLINDER, 3/8-24 (10mm) BANJO BOLT & THE APPROPRIATE HYDRAULIC CLUTCH LINE.

AT THIS TIME MODELS ARE OFFERED FOR 4-SPEED TRANSMISSIONS ONLY, KICK and/or ELECTRIC START.



1215-0027 . . . A.R.T. HYDRAULIC CLUTCH END COVER FOR KICK and/or ELECTRIC START 4-SPEEDS



HYDRAULIC CLUTCH END COVER

OUR NEW HYDRAULIC CLUTCH ACTUATOR COVER FOR 2006 DYNA MODELS AND ALL 2007 LATER BIG TWINS, TAKES FORM AND FUNCTION TO ANOTHER LEVEL. IN PLACE OF THE HARLEY 3 PIECE UNIT, WE CAME UP WITH A BEAUTIFUL DESIGN THAT ENCOMPASSES ALL 3 OE PARTS INTO A SINGLE ONE-PIECE BILLET ALUMINUM WORK OF ART. OUR COVER USES THE STOCK OE HYDRAULIC LINE AND GASKET AND FUNCTIONS SIMILARLY, BUT THE SIMILARITY DEFINITELY ENDS THERE! AVAILABLE IN SHOW CHROME OR POLISH FINISH, THIS BABY WILL ATTRACT ATTENTION.

THE KIT INCLUDES THE BLEEDER SCREW, GASKET AND COMPLETE INSTUCTIONS.

1215-0040 POLISHED KIT 1215-0042 CHROME KIT







ALUMINUM PULLEYS / PRIMARY COVERS

RIVERA PRIMO®ALUMINUM DRIVE PULLEYS

THESE HIGH-TECH, LIGHTWEIGHT ALUMINUM BELT PULLEYS ARE THREE POUNDS LIGHTER THAN THE OEM PULLEYS. LESS WEIGHT MEANS LESS ROTATING MASS, HENCE MORE HORSEPOWER TO THE REAR WHEEL. MANUFACTURED FROM 7075 AIRCRAFT QUALITY ALUMINUM HAVING 85,000 POUND TENSILE STRENGTH, EACH PULLEY IS HARD ANODIZED FOR DURABILITY. IN ADDITION, THE WIDE SPLINE AREA PROVIDES THE NEEDED SUPPORTIVE CONTACT AREA FOR BIG POWER MOTORS!



THESE PULLEYS WILL FIT 1993 to PRESENT BIG TWIN MODELS w/5 or 6-SPEED TRANSMISSIONS. TO RETRO-FIT THEM TO EARLY (1985-1993) 5-SPEED TRANSMISSIONS A LATE MODEL RACE/SPACER (#3217-0008) MUST BE USED AS WELL AS A NEW SEAL(#12067A). ALSO, WE RECOMMEND INSTALLING A QUAD SEAL ON THE HIGH GEAR.

FINAL DRIVE PULLEYS

2223-0006 29-TOOTH 2223-0009 32-TOOTH

2223-0005 32-TOOTH (.100" OFFSET)
2223-0005 32-TOOTH (3/4" OFFSET) for some WIDE TIRE APPLICATIONS

2223-0002 33-TOOTH

2223-0003 34-TOOTH (.100" OFFSET)

OUR USA MADE FINAL DRIVE COUNTERSHAFT SPROCKETS ARE CNC MACHINED FROM SOLID HIGH GRADE 8620 ALLOY STEEL FOR SUPERIOR DURABILITY, THEN NICKEL PLATED FOR CORRO-SION & WEARRESISTANCE AND BETTER LUBRICITY.



FINAL DRIVE SPROCKETS
3183-0034....24 TOOTH 1/2" OFFSET TRANS FINAL DRIVE CHAIN SPROCKET. FITS 2006 DYNA MODELS
& 2007 LATER BIG TWIN.

30 TOOTH STEEL REAR BELT TRANSMISSION PULLEY. FITS 2006 DYNA & 2007 LATER BIG TWIN. 3223-0013 3183-0027 OFFSET SPROCKET, 22 TOOTH. FITS 1994 & LATER BIG TWIN. .500 OFFSET TO CONVERT

REAR BELT TO CHAIN.

OFFSET SPROCKET, 23 TOOTH. FITS 1986 - 2006 5 SPEED BIG TWINS & 1991-PRESENT SPORTSTER, BUELL MODELS. .500 OFFSET TO CONVERT REAR BELT TO CHAIN.

OFFSET SPROCKET, 24 TOOTH. FITS 1994 & LATER BIG TWINS. .500 OFFSET TO CONVERT 3183-0031...

REAR BELT'TO CHAIN. OFFSET BELT DRIVE TO CHAIN DRIVE CONVERSION TRANS SPROCKET FOR WIDE

TIRES. 23 TEETH. .810 OFFSET BELT DRIVE TO CHAIN DRIVE CONVERSION TRANS SPROCKET FOR WIDE MADE IN THE U.S.A.

SHIFTER BRACKETS

WORN, SLOPPY SHIFT LINKAGE SYMPTOMS CAN BE ELIMINATED BY INSTALLING THESE U.S.A MADE SHIFTER BRACKETS FROM RIVERA PRIMO®. THE RESULTING SMOOTH SHIFTING IS A RESULT OF THEIR USING HEAVY DUTY SEALED BALL BEARINGS . . . YOU WON' T BELIEVE THE RESULTS !





1181-0001 . . . CAST ALUMINUM SHIFT LEVER FOR 4-SPEED FL & WIDE GLIDES w/FORWARD CONTROLS INCLUDES SPECIAL BOLTS







OUTER PRIMARY COVERS FOR SOFTAIL®& DYNA MODELS

OUTER PRIMARY COVERS FEATURING A BRILLIANT CHROME FINISH. THEY' RE DESIGNED TO FIT SOFTAILS & DYNA MODELS & COME IN THREE VERSIONS . . . 1999-2006 USING A 5-HOLE DERBY COVER, 1994-1998 USING A 3-HOLE DERBY COVER & SMALL STARTER SHAFTBUSHING & A MODEL FOR 1989-1993 USING A 3-HOLE DERBY COVER & LARGE STARTER SHAFT BUSHING.

EACH COVER FEATURES ADDITIONAL REINFORCING RIBS FOR ADDED STRENGTH & RIGIDITY AND INCLUDES A STARTER SHAFT BUSHING AS WELL AS CHROME MOUNTING BOLTS.

1162-0050 . . FITS 1999-2006 SOFTAIL® & 1999-' 05 DYNA MODELS

1162-0051 . . FITS 1989-1993 SOFTAIL®& DYNA MODELS 1162-0052 . . FITS 1994-1998 SOFTAIL®& DYNA MODELS







PRIMARY COVERS

INNER PRIMARY COVERS



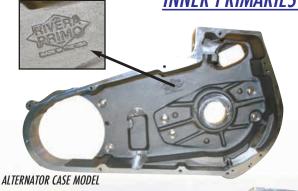
THIS INNER PRIMARY COVER IS PERFECT FOR ANY APPLICATION REQUIRING AN ENCLOSED BELT DRIVE WITH A 1" OFFSET. SINCE THEY ALREADY HAVE THE OFFSET BUILT-INTO THEM THERE IS NO NEED TO USE A 1" SPACER, WHICH KEEPS THE LINES OF THE PRIMARY REAL SMOOTH!

IT'S CHROMED, REINFORCED & BOLT-ON LIKE STOCK.
EACH OFFSET COVER IS SOLD WITHOUT HARDWARE (SEE HARDWARE KITS BELOW).

HARDWARE KITS ARE AVAILABLE FOR THE OFFSET COVERS.
THEY INCLUDE PRIMARY BEARING, RETAINING RING, TRANS SEAL, STARTER
SHAFT SEAL, PRIMARY LOCK TABS & STARTER SHAFT BUSHING.

1162-0005...1" OFFSET INNER PRIMARY COVER / FITS 1990-1993 SOFTAIL® MODELS / ORDER HARDWARE KIT BELOW
1162-0100... HARDWARE KIT FOR ABOVE INNER PRIMARIES / INCL. PRIMARY BEARING, RETAINING RING, TRANS SEAL, STARTER SHAFT SEAL & BUSHING
1162-0101... HARDWARE KIT FOR ABOVE INNER PRIMARIES / INCL. PRIMARY BEARING, RETAINING RING, TRANS SEAL, STARTER SHAFT SEAL & BUSHING

INNER PRIMARIES FOR 4-SPEED BIG TWINS



2 MODELS AVAILABLE : 1965-1969 & 1970-1984

FORMERLY SOLD UNDER THE CAL PRODUCTS BANNER, THESE PRIMARY COVERS ARE NOW MANUFACTURED HERE IN SOUTHERN CALIFORNIA U.S.A BY RIVERA PRIMO $^{\circledR}$.

BEEFIER & STRONGER THAN THE STOCK COVERS THEY REPLACE, THESE CAST FINISH ALUMINUM MODELS ARE DESIGNED TO RESIST CRACKING & ARE THREE POUNDS STRONGER THAN STOCK.

EACH COVER WILL ACCEPT ALL OF THE OE COMPONENTS PREVIOUSLY USED WITH THE STOCK COVERS.

1162-0011 . . REPLACEMENT INNER PRIMARY CASE FITS 1970-1984 ALTERNATOR CASE BIG TWIN 4-SPEEDS / REAR CHAIN DRIVE ONLY

1162-0015 . . REPLACEMENT INNER PRIMARY CASE FITS 1965-1969 GENERATOR CASE BIG TWIN 4-SPEEDS / REAR CAHIN DRIVE ONLY

USE INNER PRIMARY BEARING 1018-0012







ENGINE PARTS



TAPER-LITE ™ ADJUSTABLE
PUSHRODS for
TWIN CAMS



TAPER-LITE ™ ADJUSTABLE
PUSHRODS for
EVO MODELS





TRANS-MOUNT OIL FILTER BRACKET



TITE-SPOT™ OIL PUMP FITTINGS



PUSHRODS

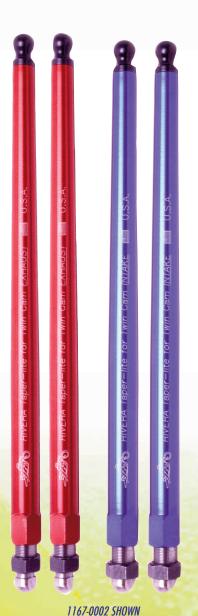
TAPER-LITE ™ PUSHROD KITS

HIGH-RPM VALVE TRAIN COMPONENTS NEED TO BE LIGHTWEIGHT AND STRONG! RIVERA PRIMO'S HIGH PERFORMANCE TAPER-LITE™PUSHRODS NOT ONLY EXCEED THESE BASIC REQUIRE-MENTS, BUT CAN BE SHORTENED FOR QUICK INSTALLATION OF REMOVAL WITHOUT REMOVING THE GAS TANK, ROCKER COVERS OF CAM COVER. THIS SAVES TIME & MONEY WHEN REPLACING VALVE TRAIN ACCESSORIES.

MADE FROM AIRCRAFT QUALITY 4130 CHROME-MOLY STEEL, LIGHTWEIGHT TAPER-LITE PUSHRODS HELP TO REDUCE COSTLY WEAR & TEAR ON OTHER VALVE TRAIN COMPONENTS. FEATURING HARDENED BALL ENDS AS WELL AS ADJUSTERS HAVING A $3/8'' \times 40$ PITCH THREAD WHICH INCREASES THE

SHEER STRENGTH DRAMATICALLY, THEREBY MAKING THESE PUSHRODS THE PERFECT COMPLIMENT FOR TOP ENDS FITTED WITH HIGH PERFORMANCE, HIGH PRESSURE VALVE SPRINGS. (TWIN CAM PUSHRODS HAVE 5/16-28 PITCH THREAD.

TAPER-LITE™ PUSHRODS ARE AVAILABLE FOR TWIN CAM MODELS 1999 to PRESENT (THESE HAVE AIRCRAFT QUALITY ALUMINUM BODIES),
FOR EVO BIG TWINS 1984-1999 & FOR EVO SPORTSTERS 1986-2003. THEY' RE SOLD IN COMPLETE SETS, INDIVIDUALLY OF EXTENDED LENGTH SETS.



STREET or STRIP

100% MADE IN THE U.S.A.

COMPLETE PUSHROD SETS

1167-0001 . . . EVO BIG TWINS / 1984-1999 1167-0002 . . . TWIN CAM MODELS / 1999-PRESENT 1167-0011 . . . EVO SPORTSTERS (4-SPD) / 1986-1990 1167-0012 . . EVO SPORTSTERS (5-SPD) / 1991-2003

1167-0013... SHOVELHEADS w/HYDRAULIC LIFTERS / 1966-1984

SINGLE PUSHRODS / SOLD EACH

1167-0005...EVO BIG TWINS / 1984-1999 1167-0008...EVO SPORTSTERS (4-SPD) / 1986-1990 1167-0009...EVO SPORTSTERS (5-SPD) / 1991-2003 1167-0010...SHOVELHEADS w/HYDRAULIC LIFTERS / 1966-1984

EXTRA-LENGTH PUSHRODS / SOLD IN SETS

1167-0003... EVO BIG TWINS / 1984-1999 / .500" LONGER 1167-0004... EVO BIG TWINS / 1984-1999 / 1.00" LONGER



Not legal for sale or use in California on any pollution controlled motor vehicles.







PUSHRODS

SOLID LIFTER CONVERSION KIT for SHOVELHEADS featuring TAPER-LITE ™ PUSHRODS

NOW YOU CAN CONVERT SHOVELHEADS WITH HYDRAULIC LIFTERS & OLD-STYLE, HEAVY PUSHRODS TO A SET-UP FEATURING SOLID LIFTERS WITH RIVERA PRIMO'S TAPER-LITE™ PUSHRODS, LIFTER CONVERSION CAPS & LIFTER BODY PLUGS.

THE PLUGS & O-RINGS KEEP THE LIFTER BODY FROM FILLING WITH OIL, RESULTING IN A LIGHTER VALVE TRAIN. THE PUSHRODS & CONVERTERS ARE EASILY INSTALLED WITHOUT REMOVING THE HEADS, THEREBY REDUCING TIME SPENT, THUS REDUCING LABOR COSTS. THE RESULT IS THAT YOU'LL END UP WITH A LIGHTER, YET STRONGER VALVE TRAIN.

AVAILABLE FOR STREET or HIGH PERFORMANCE APPLICATIONS ON SHOVELHEADS 1966-1984.



1167-0043 . . . SOLID LIFTER CONVERSION KIT FOR SHOVELHEADS 1966-1984 WITH ADJUSTABLE RPI TAPER-LITE™PUSHRODS



1992 FXR 120" EVO WITH PRIMO®
BRUTE IV™ 3" OPEN BELT DRIVE.
BUILT BY JOHN SHIELDS OF WHITE
KNUCKLE PERFORMANCE - PHOENIX, AZ

PICTURES COURTESY OF BUCK LOVELL



®-

CAM GEAR DRIVE KIT

GEAR DRIVE INSTALLATION KITS FOR TWIN CAM MODELS



FOR 1999-2006 MODELS (EXCEPT ' 06 DYNA)

3040-0701 . . <u>Complete Gear Drive Installation Kit</u> / Includes front & Rear Inner Cam Gears, 1 Crankshaft Gear, 1 Outer Cam Drive Gear, a Grade 8 retaining Bolt, retaining Washer, Square Drive Key, 2 needle Bearings, 2 Ball Bearings, 1 Snap Ring & Cam Cover Gasket

3040-0707 . . GEAR DRIVE INSTALLATION KIT / INCLUDES NEEDLE & BALL BEARINGS, SNAP RING & CAM COVER GASKET

3040-0708 . . OUTER & INNER DRIVE GEAR KIT / INCLUDES FRONT &REAR INNER CAM GEARS, PINION GEAR, OUTER CAM GEAR, 2 RETAINING CAP SCREWS, 3 DRIVE KEYS & THRUST WASHER

3040-0702..<u>Outer Drive Gear Kit</u> / Includes Crankshaft Drive Gear, Camshaft Drive Gear, 2 retaining Cap Screws, Camshaft Drive Key & Camshaft end Thrust Washer

3040-0037 . . <u>Heavy Duty Cam Bearing Plate</u> / recommended for use w/gear drive cams

FOR ' 06 DYNA & 2007-UP ALL TWIN CAMS

3040-0703..<u>Outer & Inner Drive Gear Kit</u> / Includes Front & Rear Inner Cam Gears, Pin-Ion Gear, Outer Cam Gear, 2 Retaining Cap Screws, 3 Drive Keys & Thrust Washer

1018-0020 . . FULL COMPLIMENT INNER CASE NEEDLE BEARING. FITS 2007 & LATER BIG TWIN. (NEED TWO PER ASSEMBLY)







OIL PUMP FITTINGS / FILTER BRACKET

<u>TITE-SPOT</u>™ <u>OIL PUMP FITTINGS</u>

EASY TO INSTALL & TURN EVEN IN THE TIGHTEST PLACES ATOP THE OIL PUMP, RIVERA PRIMO'S NEW "TITE-SPOT" OIL FITTING IS NOW AVAILABLE.

A 5/16" ALLEN WRENCH IS USED TO TIGHTEN OR LOOSEN THE FITTING. NO MORE CUSTOM WRENCHES, SCRAPED KNUCKLES, DAMAGED FITTING EDGES, OR LEAKY OIL PUMP FITTINGS.

FEATURING FULLY MACHINED OIL PASSAGES FOR LOW RESRICTION OIL FLOW, THE "TITE-SPOT" OIL FITTING IS PRECISION MACHINED FROM SOLID BRASS AND BRILLIANTLY CHROMED FOR MAXIMUM VISUAL EFFECT.

REPLACES OEM 26338-68.

1152-0002.... SINGLE FITTING (EACH) 1152-0001.... PAIR OF FITTINGS (2)



100% MADE IN THE U.S.A.



OIL FILTER's & MOUNTS





YOU CAN MOUNT A PLAIN OLD CHROME SPIN-ON OIL FILTER ON YOUR MACHINE <u>Or</u> You can <u>use</u> our billet oil filter for that pure custom look. Equipped with a <u>high flow, maximum</u> filtration stainless steel filter, this filter is cleanable and so lasts virtually forever!

OUR OFFSET FILTER ADAPTER IS USED ON MOST APPLICATIONS USING AN OIL FILTER MOUNTER ON THE ENGINE. WORKS WITH OUR BILLET SPIN-ON OIL FILTER (3151-0007).

USES FILTER PART # 3151-0005.

3151-0007 . . . POLISHED SPIN-ON OIL FILTER WITH S/S STEEL FILTER 3151-0008 . . . POLISHED OFFSET OIL FILTER ADAPTER





METAL MATRIX EXTREME ™ BRAKES



<u>APPLICATION</u>

<u>PART NO.</u>

1036-0900 Front & rear kit. Fits 2000 - 2007 Twin cam touring models.

1036-0901 FRONT & REAR KIT. FITS 2008- PRESENT TOURING MODELS.

1036-0902. FRONT KIT. FITS 2000 - 2007 TWIN CAM TOURING MODELS.

1036-0903. REAR KIT. FITS 2000 - 2007 TWIN CAM TOURING MODELS.

1036-0904 FRONT KIT. FITS 2008- PRESENT TOURING MODELS.

1036-0905 REAR KIT. FITS 2008- PRESENT TOURING MODELS.



PATRIOT MMX BRAKE ROTOR PADS

100% MADE IN THE U.S.A.

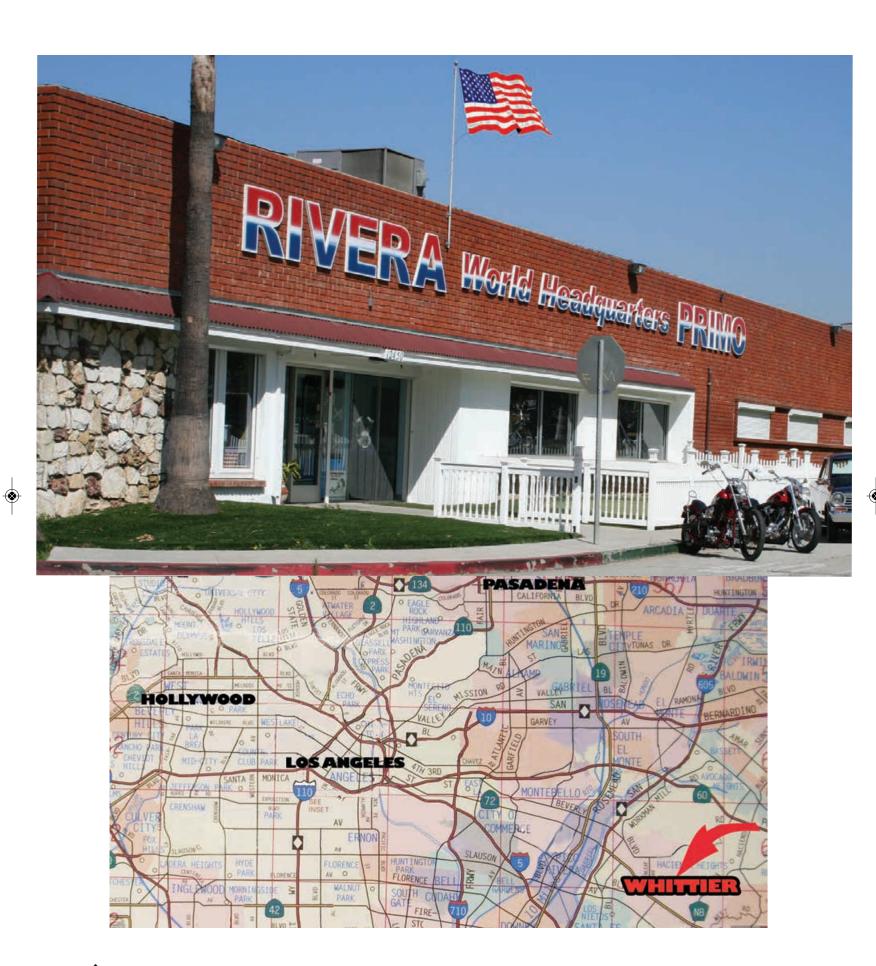
3035-0060 FITS 2000 - 2007 TOURING MODELS, 2000 LATER SOFTAIL MODELS EXCEPT SPRINGER FRONT, 2000 -2006 DYNA MODELS, & 2000 LATER SPORTSTER MODELS. FRONT & REAR WITH METAL MATRIX EXTREME ROTORS. REPLACES OEM NUMBER 44082-00D. (ONE PAIR OF PADS).

3035-0061 FITS 2008 - 2012 TOURING MODELS, 2007 -2012 DYNA MODELS, REPLACES OEM NUMBER 41852-08. (ONE PAIR OF PADS).



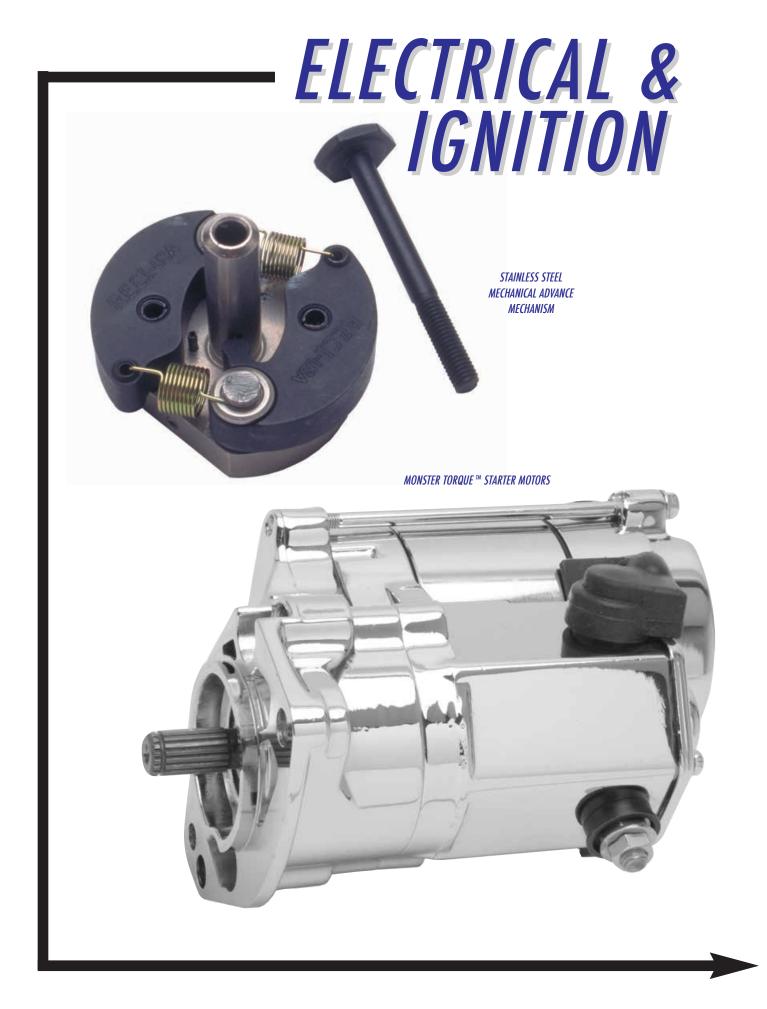
















STAINLESS ADVANCE UNIT

STAINLESS STEEL MECHANICAL ADVANCE MECHANISM

OLDER HARLEYS REQUIRE A MECHANICAL ADVANCE TIMING UNIT FOR THEIR POINTS-STYLE IGNITION SYSTEMS. SOME ELECTRONIC TRIGGERING DEVICES ALSO USE A MECHANICAL ADVANCE SET-UP.

RIVERA PRIMO'S COMPETITION MECHANICAL ADVANCE ASSEMBLY IS THE FINEST ADVANCE UNIT FOR AMERICAN V-TWIN'S SOLD TODAY. IT'S SMOOTHER, MORE ACCURATE & MORE RELIABLE THAN ANY OEM UNIT & OFFERS FEATURES NOT AVAILABLE ON OTHER ADVANCE MECHANISMS SUCH AS:

- * STAINLESS STEEL SHAFT & PLATE
- * ADVANCE WEIGHTS ARE HEAT TREATED, THEN COATED WITH HIGH TECH, LOW-FRICTION POLYMERS
- * HARDENED STEEL PINS HOLD THE WEIGHTS IN PLACE
- * THE WEIGHTS ARE SPRING LOADED, USING THE HIGHEST QUALITY PHOSPHATE-COATED SPRING WIRE
- * STAINLESS WASHERS UNDER THE SPRING ATTACHMENT POINTS ALLOW THE WEIGHTS TO MOVE FREELY & PREVENT PREMATURE WEAR
- st the springs are wound to exacting specs & then cad-plated to resist corrision



1104-0001... COMPLETE HIGH PERFORMANCE ADVANCE UNIT KIT 1106-0014... REBUILD KIT / INCLUDES SINTERED METAL ADVANCE WEIGHTS, SPECIAL SPRINGS & STAINLESS WASHERS 1106-0015... REPLACEMENT SPRINGS ONLY(PR)

WE' VE NOW ADDED QUALITY POINT SETS AS WELL AS CONDENSERS TOO . . . ONE PHONE CALL GETS IT ALL!
3106-0010 . . . POINTS SET
3106-0011 . . . CONDENSER

Not legal for sale or use in California on any pollution controlled motor vehicles.

12



MONSTER TORQUE™ STARTER MOTORS

MONSTER TORQUE ™ STARTER MOTORS

THE PERFORMANCE SPECIALISTS AT RIVERA PRIMO®HAVE ADDED STARTER MOTORS TO THEIR LIST OF GREAT PRODUCT OFFERINGS. THESE 1.4KW, 1.7KW & THE ALL-NEW 1.6KW PERFORMANCE QUALITY STARTERS COMBINE MANY DESIRABLE FEATURES INTO A RUGGED, GREAT-LOOKING, GET-THE-JOB-DONE UNIT.

ALL MOTORS ARE MANUFACTURED USING ONLY 100% NEW PARTS. EACH MOTOR OFFERS THE FINEST TECHNOLOGY AVAILABLE TO SPIN THAT BIG HIGH PERFORMANCE ENGINE TO LIFE. . . STARTER CLUTCHES UTILIZE 20% OVERSIZE ROLLERS, WHEREAS THE IDLER GEARS ARE MANUFACTURED FROM COLD-HEADED STEEL. THE END FRAMES ARE COLD-CHAMBER DIE CAST & MACHINED ON PRECISION FIXTURES. ARMATURE HAIRPINS ARE RESISTANCE-FUSED TO THE COMMUTATOR.

THE 1.4KW MODELS ARE GREAT STOCK REPLACEMENT MOTORS THAT ALSO WORK WELL WITH BIG-INCH MOTORS USING COMPRESSION RELEASES. ITS DESIGN UTILIZES A COIL-WOUND MOTOR ASSEMBLY (MOTOR FIELD COILS ARE COPPER WOUND).

THE 1.7KW MODEL IS THE IDEAL MOTOR FOR LARGE DISPLACEMENT OR HARD STARTING MOTORS WHERE A FL SIZE BATTERY IS BEING USED, PROVIDED 4 GAUGE BATTERY CABLES ARE USED TO REDUCE VOLTAGE LOSSES & THE BATTERY USED IS RATED AT 300 CCA(MINIMUM). ITS DESIGN UTILIZES A PERMANENT MAGNET MOTOR COUPLED TO THE OEM-STYLE OFFSET GEAR REDUC



MANUFACTURED with 100% NEW COMPONENTS!

THE NEW 1.6KW MODEL IS A MOTOR WITH COMPONENTS DESIGNED TO PRODUCE 1.6KW OUTPUT WITH A 300 CCA BATTERY, WHICH IS THE ENVIRONMENT IN WHICH THE STARTER OPERATES. OPERATING WITH LESS LOAD ON THE BATTERY THAN THE 1.7KW PERMANENT MAGNET MOTOR ABOVE, THIS COIL WOUND STARTER IS THE IDEAL CHOICE FOR CUSTOM BUILDERS. NOTE: THE MOTOR SECTION OF THIS STARTER IS APPROX. 1/2" LONGER THAN THE OEM UNIT, REQUIRING MODIFICATION TO OR REPLACEMENT OF THE OIL RESERVOIR FILLER TUBE ON FL MODELS.

FINALLY, OUR 2.0KW MODEL IS DESIGNED SPECIFICALLY FOR OUR DIRECT DRIVE BELT DRIVE KIT. HERE THE STARTER MOTOR SITS BETWEEN THE PULLEYS AND DRIVES OFF OF THE STARTER RING GEAR LOCATED ON THE BACK SIDE OF THE FRONT PULLEY. THIS RE-LOCATED STARTER ENABLES THE CUSTOM BUILDER TO LOWER THE SEATING POSITION OF THE RIDER, MAKING FOR A REAL COOL CUSTOM!

1184-0001 1.4kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR BIG TWINS 1989-2006 (except 2006 DYNA)

1184-0002 1.7kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR BIG TWINS 1989-2006 (except 2006 DYNA)

1184-0005 2kw monster torque™ polished/chrome starter motor for big twins running our direct drive belt drive

1184-0003... 1.4kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR BIG TWINS RUNNING A RIVERA PRIMO 4-to-6 CONVERSION KIT FOR SHOVELS

1184-0004 . . . 1.6kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR BIG TWINS 1990-2006 WHEN USING A 300 CCA BATTERY

1184-0006 1.4kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR 2006 DYNA MODELS AND ALL BIG TWINS 2007-LATER

1184-0007 1.4kw MONSTER TORQUE™ BLACK STARTER MOTOR FOR BIG TWINS 1989-2006 (except 2006 DYNA)

1184-0008 1.7kw Monster Torque™ Black Starter motor for big Twins 1989-2006 (except 2006 Dyna)

1184-0009 1.4kw MONSTER TORQUE™ BLACK STARTER MOTOR FOR SPORTSTERS 1990-2012

1184-0010 1.4kw MONSTER TORQUE™ POLISHED/CHROME STARTER MOTOR FOR SPORTSTERS 1990-2012

1184-0011....1.6kw MONSTER TORQUE™ BLACK STARTER MOTOR FOR BIG TWINS 1990-2006 WHEN USING A 300 CCA BATTERY

1184-0012 1.4kw MONSTER TORQUE™ BLACK STARTER MOTOR FOR 2006 DYNA MODELS AND ALL BIG TWINS 2007-LATER

1184-0013 1.4kw monster torque™ black starter motor for big twins running a rivera primo 4-to-6 conversion kit for shovel











SU™ CARBURETORS

"ELIMINATOR II" SUM CARBURETOR KITS FOR EVO & TWIN CAM CARBURETED MODELS 1984-PRESENT & EVO XL CARBURETED MODELS

HERE'S OUR OLD STANDARD-BEARER, NEWLY REDESIGNED FOR FITMENT ON 1984-PRESENT EVO & TWIN CAM MOTORS. THIS
"ELIMINATOR II" KIT IS BUILT AROUND RIVERA'S 1-7/8" SU™ CARBURETOR. DISTINGUISHED BY ITS FAMILIAR DOMED DESIGN HOUSING THE MOVING PISTON, THIS
VARIABLE VENTURI CARB OFFERS UNSURPASSED SMOOTHNESS WITH DEPENDABILITY, FACTORS OFTEN MISSING FROM OTHER FUEL SYSTEMS.

EACH KIT IS COMPLETE & INCLUDES EVERYTHING NECESSARY FOR INSTALLATION. CHOOSE FROM POLISHED OR FULLY CHROMED KITS FEATURING RIVERA PRIMO'S NEW UPSWEPT MANIFOLD INCLUDING FLANGES & O-RINGS FOR A SOLID, AIR TIGHT MOUNT.

ALSO SUPPLIED IS A CHROME FRONT AIR CLEANER WITH SU™EMBOSSING, PUSH-PULL THROTTLE ASSEMBLY, LEVELING BRACKET, GASKETS, HEAD BREATHER FITTINGS, HARDWARE, EXTRA JETTING ALONG WITH A TUNING GUIDE & INSTALLATION INSTRUCTIONS.



"ELIMINATOR II" SU™ CARBURETOR KITS FOR 1984-PRESENT EVO & TWIN CAMS

<u>POLISHED KIT W/ POLISHED CARB DOME & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER</u>]
1041-0042 . . . SU™ CARB KIT w/ UPSWEPT MANIFOLD

<u>POLISHED KIT W/ POLISHED CARB DOME & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER & POLISHED VELOCITY STACK)</u> 1041-0045 . . . SU™ CARB KIT w/ UPSWEPT MANIFOLD

CHROMED KIT W/ FULLY CHROMED CARB & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER)

1041-0061 . . SU™ CARB KIT w/ UPSWEPT MANIFOLD.

ELIMINATOR II SU KITS FOR EVO XL MODELS

CAST KIT W/ CAST CARB & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER

1041-0062 . . . SU™ CARB KIT w/ UPSWEPT MANIFOLD

POLISHED KIT W/ POLISHED CARB DOME & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER

1041-0063 . . . SU™ CARB KIT w/ UPSWEPT MANIFOLD

CHROME KIT W/ CHROME CARB & MANIFOLD / INCLUDES CHROME FRONT AIR CLEANER

1041-0064 . . . SU™ CARB KIT w/ UPSWEPT MANIFOLD



Not legal for sale or use in California on any pollution controlled motor vehicles.





SU TM CARBURETORS

ELIMINATOR II" SU M CARBURETOR KITS
FOR SHOVELHEADS & IRONHEAD SPORTSTERS
FEATURING SHORT, LONG or UPSWEPT MANIFOLDS



1041-0040 KIT SHOWN

RIVERA OFFERS SU™ KITS FOR SHOVELHEADS & IRONHEAD SPORTSTERS, EACH KIT SET-UP FOR ADEQUATE GAS TANK CLEARANCE. CHOOSE FROM KITS WITH SHORT MANIFOLDS FOR XL-STYLE or CUSTOM TANKS, KITS WITH LONG SU™ MANIFOLDS FOR 3-1/2 GALLON TANKS OF KITS WITH RIVERA'S UPSWEPT MANIFOLD FOR 5 GALLON TANKS.

ALL KITS INCLUDE A CHROME FRONT SU™ AIR CLEANER & COMES ROAD-READY WITH FULL INSTALLATION GUIDE. IN ADDITION, WE' VE ADDED A NEW KIT WITH BOTH A CHROME FRONT AIR CLEANER & POLISHED VELOCITY STACK.

<u>"ELIMINATOR II" SU</u>™ <u>CARBURETOR KITS FOR SHOVELHEADS & IRONHEAD SPORTSTERS</u>

1041-0066.....SU™ CARBURETOR KIT w/LONG MANIFOLD / FEATURES CARB w/POLISHED DOME & POLISHED MANIFOLD 1041-0072.....SU™ CARBURETOR KIT w/LONG MANIFOLD / FEATURES ALL SHOW CHROMED CARBURETOR & MANIFOLD

1041-0040...SU™ CARBURETOR KIT w/UPSWEPT MANIFOLD / FEATURES CARB w/POLISHED DOME, MANIFOLD & VELOCITY STACK 1041-0065...SU™ CARBURETOR KIT w/UPSWEPT MANIFOLD / FEATURES CARB w/POLISHED DOME & POLISHED MANIFOLD 1041-0071...SU™ CARBURETOR KIT w/UPSWEPT MANIFOLD / FEATURES ALL SHOW CHROMED CARBURETOR & MANIFOLD



Not legal for sale or use in California on any pollution controlled motor vehicles.





SU™ CARBURETORS

ELIMINATOR II" SU TM CARBURETOR KITS FOR PANHEADS W/UPSWEPT MANIFOLD



1041-0068...Su™ Carb Kit for Panheads W/Upswept Manifold / Features Carb W/Polished Dome & Polished Manifold

1041-0074 . . . SU™ CARB KIT FOR PANHEADS w/UPSWEPT MANIFOLD / FEATURES ALL SHOW CHROMED CARBURETOR & MANIFOLD

1042-0569 SU ELIMINATOR I REBUILD KIT. FITS EARLY SU CARBS WITH SINGLE SIDE THROTTLE SHAFT

1042-0101 . . . SU ELIMINATOR II REBUILD KIT. FITS SU CARBS WITH DOUBLE SIDED THROTTLE SHAFT.

1042-0515... COMPLETE TICKLER PUMP KIT. FITS ALL SU CARBS ELIMINATOR I & II.



(CARBURETOR ONLY)

RIVERA NOW OFFERS THE LEGENDARY SU™ CARB AS A STAND-ALONE ITEM. CHOOSE FROM CARBURETORS IN A POLISHED FINISH, HALF-CHROME (CHROMED DOME) or AN ALL SHOW CHROMED FINISH.

1043-0015. . . SU™ CARB ONLY / POLISHED FINISH

1043-0020. SU™CARB ONLY / ALL SHOW CHROMED

Not legal for sale or use in California on any pollution controlled motor vehicles.





AIR CLEANERS & STACKS

SU™ ELIMINATOR AIR CLEANER

OUR CHROME FRONT AIR CLEANER FOR SU™ CARBURETORS FEATURES AN EMBOSSED SU™ ON THE COVER AS WELL AS A CHROMED SIDE SCREEN. THE FILTER ELEMENT IS FOAM AND CAN BE RENEWED BY WASHING.

1007-0005 EMBOSSED SU™ AIR CLEANER / FITS ELIMINATOR I & II

NOW YOU CAN PURCHASE ANY OF THE COMPONENT PARTS FOR THE SU™ EMBOSSED CHROME FRONT AIR CLEANER.



'SU' IS A TRADEMARKED LOGO



1005-0032. . . OUTSIDE CHROME COVER w/EMBOSSED SU

1006-0006. . . FOAM FILTER ELEMENT

1005-0052 . . . BACKING PLATE FOR SU ELIMINATOR CARBS

1005-0033 . . . OUTER SCREEEN / CHROMED

1005-0034 . . . INNER SCREEN

<u>SU</u>™ <u>VELOCITY STACK</u>



CAST FROM AIRCRAFT QUALITY ALUMINUM, THEN PRECISION-MACHINED, THIS STACK HELPS TO INCREASE AIR VELOCITY INTO THE CARB & IMPROVES THE ATOMIZATION OF THE FUEL. BESIDES THAT, IT LOOKS REAL GOOD ON THIS CARBURETOR!

1005-0503 . . . POLISHED VELOCITY STACK FOR SU™ CARBURETORS 1005-0504 CHROMED VELOCITY STACK FOR SU™ CARBURETORS

SWEPT FORWARD FILTERS



IT'S A KNOWN FACT THAT HIGH PERFORMANCE MOTORS NEED A CONTINUOUS LARGE VOLUME OF CLEAN, COOL UNRESTRICTED AIR TO MAKE MAXIMUM HORSEPOWER. RIVERA PRIMO'S SWEPT-FORWARD FILTER SET-UP IS THE ANSWER. IT'LL DELIVER ALL THE FILTERED AIR YOUR LARGE DISPLACEMENT, HIGH PERFORMANCE MOTOR CAN USE. IT' LL PREVENT DIRT, DUST & OTHER AIRBORNE DEBRIS FROM CAUSING EXCES-SIVE CYLINDER & RING WEAR. THE FILTER ELEMENT CAN BE CLEANED & RE-USED. THE ALUMINUM COMPONENTS ARE MACHINED & CHROMED TO THE HIGHEST LEVELS.

SWEPT-FORWARD AIR FILTER KITS

1007-0022 . . . FITS TWIN CAMS w/OEM KEIHIN CARB 1007-0024 . . . FITS EVO BIG TWINS w/OEM KEIHIN CARB 1007-0026 . . . FITS EVO BIG TWINS w/42mm MIKUNI CARB 1007-0028 . . . FITS EVO BIG TWINS w/S&S SUPER E & G CARBS

1005-0003 . . . AIR FILTER CLEANING KIT / 4 Oz. SPRAY CLEANER & 4 Oz. OIL 1005-0001 . . . AIR FILTER CLEANER ONLY / 4 Oz. AEROSOL SPRAY 1005-0002 . . . AIR FILTER OIL ONLY / 4 Oz. AEROSOL SPRAY





ACCEPTS 1990 & UP STOCK-STYLE

THROTTLE CABLES

MIKUNI CARBURETORS

FITS 1984 to PRESENT EVO & TWIN CAM BIG TWIN MODELS

THE IDEAL PACKAGE FOR BIG INCH MOTORS!

BIG-TIME FUEL DELIVERY THAT'S TUNEABLE . . . OUR "TOP GUN" KITS FEATURE A NEW, PROPRIETARY SUPER-FLOW INTAKE MANIFOLD DESIGNED AND MATCHED TO THE LARGE VENTURI MIKUNI CARBURTOR.

NOW YOUR BIG INCHER WILL GET A CHANCE TO SHOW ITS STUFF. NECK-SNAPPING ACCELERATION PUTS YOU OUT FRONT & PULLS YOU ALL THE WAY THROUGH THE POWER BAND SMOOTHLY.

AVAILABLE FOR 1984 to PRESENT EVOLUTION & TWIN CAM BIG TWINS. EACH KIT INCLUDES A 45mm or 48mm CARB FEATURING A THROTTLE SLIDE ROLLING ON STAINLESS STEEL ROLLER BEARINGS, ACCELERATOR PUMP, HIGH FLOW MANIFOLD, FREE-FLOWING AIR CLEANER WITH CHROMED RIVERA PRIMO COVER, HEAD BREATHER KIT AS WELL AS A COMPREHENSIVE INSTALLATION BOOKLET.



"TOP GUN" MIKUNI CARBURETOR KITS / FIT EVO & TWIN CAM MODELS 1984 to PRESENT

1041-0025 . . . 45mm "TOP GUN" MIKUNI CARBURETOR KIT / POLISHED CARBURETOR & MANIFOLD

1043-0011 . . . 45mm "TOP GUN" MIKUNI CARBURETOR ONLY / CAST FINISH (DOES NOT INCLUDE MANIFOLD or HARDWARE)

1041-0020 . . . 48mm "TOP GUN" MIKUNI CARBURETOR KIT / POLISHED CARBURETOR & MANIFOLD

1041-0021 . . . 48mm "TOP GUN" MIKUNI CARBURETOR KIT / UNPOLISHED CARBURETOR & MANIFOLD

1041-0022 . . . 48mm "TOP GUN" MIKUNI CARBURETOR KIT / POLISHED CARBURETOR (MANIFOLD NOT INCLUDED)

1043-0002 48mm "TOP GUN" MIKUNI CARBURETOR ONLY / CAST FINISH (DOES NOT INCLUDE MANIFOLD or HARDWARE)

Not legal for sale or use in California on any pollution controlled motor vehicles.







MIKUNI CARBURETORS

SINGLE 42mm MIKUNI CARBURETOR KIT FOR SHOVELHEAD & IRONHEAD SPORTSTER MODELS

NOW AVAILABLE EXCLUSIVELY FROM RIVERA, THIS IS THE KIT THAT UPGRADED MANY A BIKE FOR MANY YEARS. EACH KIT IS DELIVERED COMPLETE & READY TO INSTALL, FEATURING THE LEGENDARY HSR 42mm MIKUNI CARBURETOR, RIVERA INTAKE MANIFOLD (CAST FINISH), A HI-FLOW MIKUNI AIR FILTER ASSEMBLY W/CHROME COVER AND ALL NECESSARY BRACKETS & HARDWARE.

ACCOMPANYING EACH KIT IS A COMPREHENSIVE INSTALLATION BOOKLET.

EASY TO INSTALL & EASY TO TUNE, THE SINGLE 42mm OFFERS A LEVEL OF DRIVABILITY YOU HAVEN' T EXPERIENCED! WE KNOW YOU' LL WONDER WHY IT TOOK YOU SO LONG TO MAKE THIS CONVERSION . . . THE RESULTS SPEAK FOR THEMSELVES!

42mm MIKUNI CARBURETOR KITS FOR SHOVELHEADS & IRONHEAD SPORTSTERS

1041-0055 . . 42mm MIKUNI CARB KIT FOR
1970-1984 SHOVELHEAD &
1957-1983 SPORTSTER MOTORS
FEATURES CARBURETOR, INTAKE
MANIFOLD, AIR FILTER ASSEMBLY
w/CHROME COVER, BRACKETS & HARDWARE

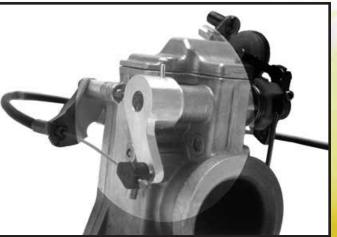
THESE KITS MAY REQUIRE COMPREHENSIVE TUNING FOR PROPER OPERATION



CRUISE CONTROL BRACKET FOR MIKUNI CARBS

THIS BRACKET ALLOWS YOU TO RETAIN THE STOCK HARLEY CRUISE CONTROL FUNCTION WHEN RUNNING A HSR MIKUNI CARBURETOR.

3042-0004 . . . CRUISE CONTROL BRACKET. FITS HSR42, 45, & 48 MIKUNI CARBS WHEN USING STOCK OF CABLES. (MUST USE SE AIR CLEANER)



Not legal for sale or use in California on any pollution controlled motor vehicles.





STIFFEY MSWINGARM STIFFENER

STIFFEY MSWINGARM STIFFENER KITS

NO FANCY JARGON OR COMPLICATED MUMBO JUMBO HERE. NO HIGH PRICE JUST TO MAKE YOUR RIDE SAFER. JUST THE FACTS, BROTHER! THE STIFFEYTM
HELPS TO SOLVE THE DECADES LONG PROBLEM OF INSTABILITY IN 1980-08 RUBBER MOUNTED FL STYLE HARLEY DAVIDSONS® I INSTALLS EASILY IN LESS TIME
THEN IT TAKES TO BRUSH YOUR TEETH, AND COMPARED TO ALL THE OTHER EXPENSIVE DEVICES OUT THERE, ITS DAMN CHEAP! IT WILL MAKE YOUR RIDE
SAFER BY HELPING TO CONTROL REAR STEERING AND MORE ENJOYABLE WITHOUT DRAINING YOUR WALLET. MADE FROM THE FINEST QUALITY COMPONENTS
HERE IN THE GOOD OL' US OF A, AND COMES WITH A LIMITED LIFETIME WARRANTY FROM THE DEPENDABLE PEOPLE AT RIVERA PRIMO®.

<u>PART NO.</u> <u>APPLICATION</u>

1195-0001STIFFEY SWINGARM STIFFENER KIT. FITS ALL BIG TWIN RUBBER MOUNT MODELS 1980-2008 INCLUDING FLT, FLH & FXR MODELS.







A.R.T. TM GRIPS, PEGS & GRIP ACE®

A.R.T. GRIPS & PEGS (A DIVISION OF RIVERA PRIMO®)

THESE KNURLED BILLET ALUMINUM THROTTLE SET & FOOTPEGS ARE MACHINED FROM 6061-T6 MATERIAL FOR STRENGTH AND DURABILITY. THEY PROVIDE A FIRM, NON-SLIP BASE FOR HANDS & FEET.

THE THROTTLE ASSEMBLY FITS ALL BIG TWINS & SPORTSTERS W/DUAL THROTTLE CABLES, 1982 to PRESENT. THE MATCHING FOOTPEGS FIT ALL MODELS W/MALE-TYPE PEGS (DYNA/FXR/XL-LATE).





3157-0009 . . THROTTLE GRIP SET FOR 1" BARS / KNURLED DUAL CABLE APPLICATIONS

GRIP ACE® DIGITAL SWITCH SYSTEM WITH ART GRIPS



3157.00010 FOOTPEG SET / KNURLED NON-SLIP



PART # **APPLICATION**

1157-0011 ART LEFT & RIGHT KNURLED GRIPS WITH GRIP ACE INSTALLED

3196-0056 GRIP ACE DIGITAL SWITCH KIT LESS SWITCH POD. FITS CUSTOM BUILT V TWIN OR METRIC MOTORCYCLES.

3196-0057 **GRIP ACE DIGITAL SWITCH KIT LESS SWITCH POD. FITS STOCK HD OR METRIC MOTORCYCLES WITHOUT SELF CANCELING TURN SIGNALS.

3196-0058 GRIP ACE DIGITAL SWITCH KIT LESS SWITCH POD. FITS STOCK HD MOTORCYCLES WITH OE SELF CANCELING TURN SIGNALS.

**USE ELECTRONIC FLASHER PART # 1116-0500 FOR APPLICATIONS WITHOUT TURN SIGNALS.





5) HORN

HEDLED™ HEADLIGHT SYSTEM



ANOTHER FIRST FOR LIGHTING AND RIVERA PRIMO'S HEDLED HEADLIGHT SYSTEMS! THIS FULLY LED SOLID STATE 7" HEADLAMP WITH HIGH & LOW BEAMS WILL OUTSHINE ANY HALOGEN, MOST H.I.D AND LED HEADLAMPS ON THE ROAD TODAY. STATE-OF-THE-ART TECHNOLOGY WENT INTO MAKING A HEADLAMP THAT OUTSHINES ITS COMPETITORS BOTH IN BRIGHTNESS AND COSMETICS. IT LOOKS LIKE AN OLD SCHOOL HEADLIGHT, NOT SOMETHING OUT OF STAR WAR MOVIE AND WILL FIT PERFECTLY ON YOUR OLD SKOOL BOBBER OR LATE MODEL BIKE, LIGHT UP THE ROAD AHEAD OF YOU LIKE NEVER BEFORE AND DRAW LESS AMPERAGE DOING IT. PERFECT FOR THE OLDER ALTENATOR SYSTEMS FROM EARLIER MODELS! TO TOP IT ALL OFF, OUR SIGNATURE INTEGRAL TURN SIGNALS/RUNNING LED LIGHTS ARE WIRED IN SEPERATELY TO RUN EITHER WAY WHILE THE HIGH/LOW LED BEAM IS A SIMPLE PLUG N PLAY INTO YOUR OE WIRING HARNESS. USE OUR 1116-0501 PROGRAMMABLE LOAD EQUALIZER TO MAKE THE LEFT & RIGHT LED ARRAY STROBE, WIRE THEM DIRECTLY TO A 12 VOLT SWITCHED SOURCE TO JUST STAY ON ALL THE TIME, OR USE OUR 1116-0501 TO USE THEM AS TURN SIGNALS. YOUR CHOICE, JUST BUY ONE AND DO 1T!!!

NOTE: YOU MUST USE A LATE STYLE OF HEADLAMP BUCKET FOR PROPER CLEARANCE (67732-08)

1116-0200 7" LED HEADLAMP





HEDLED™ HEADLIGHT SYSTEM

**THE ORIGINAL **

HedledTM Showchromed Aluminum Headlights Featuring two independent banks of Led's for turn signals or runnin' lights

- * RIVERA PRIMO'S NEW ALUMINUM HEADLIGHTS COME WITH A BEAUTIFUL SHOW CHROME FINISH FOR THAT SHOW-WINNING APPEARANCE
- * ALL HEADLIGHTS FEATURE OUR EXCLUSIVE LED RING THAT CAN FUNCTION AS INDEPENDENT BANKS FOR TURN SIGNALS OF AS CRUISING LIGHTS
- * Hedled lights feature two o-ring seals for weatherproof operation
- * OUR HALOGEN HEADLIGHTS FEATURE A TRI-BAR LENS WITH A 60/55W HALOGEN BULB
- * AVAILABLE IN THREE GREAT STYLES, THE "MIGHTY MAGNUM", "MINI-MAGNUM" & "ALIEN BLACK *ALL HEAADLIGHTS INCLUDE THE BULB, WIRING HARNESS & CHROME MOUNTING PEDASTAL







TWO SEPARATE BANKS OF LED LIGHTS

HEDLED TEM









OUR ALL NEW "FLAMETHROWER MAX" IS A INCREDIBLE WORK OF ART AND A FIRST IN V TWIN ILLUMI NATION. AN AMBER HALO STAYS LIT ALL THE TIME AS A BEAUTY RING / RUNNING LIGHT. THEN WHEN YOU NEED THE ILLUMINATION ON A DARK LONELY HIGHWAY, SNAP ON THE HIGH OR LOW BEAM OF THE 55/60W HALOGEN FOR MAXIMUM BRIGHTNESS! THE AMBER HALO IS STILL OBVIOUS EVEN WITH THE HALOGEN ON.





HEDLED™ HEADLIGHT SYSTEM

RFB HID HedLED™

INTEGRAL TURN SIGNALS BUILT INTO THE HEADLIGHT BUCKET. ITS BECOME POPULAR WITH BIKERS AND HOT ROD ENTHUSIASTS ALIKE. THE HEDLED™HEADLIGHTS ARE SANITARY, COSMETICALLY BAD Azzz and they look great as well. The "Rfb hid' (part # 1116-0015) show chromed aluminum 4 1/4" hedled™headlight is a 10" long bullet style with frenched-in bezel featuring our patent pending led ring for running lights or turn signals. It's double oringed to keep moisture out & includes a genuine hid bulb with high / low beam and a crystal clear lens. All the electronics are stored securely in the headlight housing, so you won't have to worry about anything other then bolting the rfb to the front end!

PROGRAMMABLE LED CONTROLLER 1116-0501

MADE SPECIFICALLY TO CONTROL AND PROPERLY MAINTAIN THE LED TURN SIGNALS ON OUR HEDLED HEADLIGHT SYSTEMS, THIS UNIT WILL PROVIDE 8 DIFFERENT MODES OF FLASHING FOR THE LED'S PLUS ACTS AS A LOAD EQUALIZER FOR PROPER OPERATION OF THE TURN SIGNAL FUNCTION.



"ALIEN BLACK" (1116-0002)

HALOGEN

<u>FEATURING INDEPENDENT BANKS of LED's for</u> <u>TURN SIGNALS or RUNNIN' LIGHTS</u>



NEED TO MOUNT YOUR NEW HEDLED™LIGHT AND FIND IT WON' T CLEAR THE FRAME NECK? DON' T WORRY, BE HAPPY..RPI HAS DONE IT AGAIN WITH OUR NEW EXTENDA-BRACKET. GETS THE HEADLIGHT OUT TO CLEAR THE FRAME NECK AND BE MORE NOTICABLE AS WELL. THE BRACKET IS 4″ LONG, 1 1/4″ WIDE AND 3/8″ THICK, MADE FROM BILLET ALUMINUM & AVAILABLE IN POLISHED OR SHOW CHROME.

1116-0601 ... POLISHED HEADLIGHT BRACKET
1116-0602 ... CHROME HEADLIGHT BRACKET



1116-0002.... ALIEN BLACK

OUR ALL NEW "ALIEN BLACK" IS A COMBINATION OF SEVERAL HEDLED PRODUCTS. WE TOOK THE BODY AND BEZEL FROM THE "RFB HID", THE LED'S AND HALOGEN BEAM FROM THE "MINI & MIGHTY MAGNUM" AND THEN ADDED MATTE BLACK POWDERCOAT TO THE BEZEL AND GLOSS BLACK POWDERCOAT TO THE BODY. WHAT WE ENDED UP WITH IS A BEAUTIFUL, REASONABLE PRICED HEADLIGHT THAT WILL "KNOCK YOUR SOCKS OFF"!!! ACTUALLY, WE GOT THE IDEA FROM A LOCAL DEALER THAT NEEDED TO SPRUCE UP A RFB THAT GOT DAMAGED IN AN ACCIDENT. THE DEALER WAS TELLING ME ABOUT IT SO I WENT TO HIS SHOP AND LIKED IT SO MUCH I STOLE THE IDEA (WITH HIS PERMISSION OF COURSE)! THE "ALIEN BLACK" STILL FEATURES TWO SEPARATE BANKS OF LED'S TO USE AS TURN SIGNALS OR RUNNING LIGHTS.





TERMS, POLICIES & CONDITIONS

TERMS

All dealer orders are paid in advance using a major credit or, if prior arrangements have been made, by a company check, money order or cashier's check on a C.O.D. basis.

SHIPPING

All orders are shipped FOB Whittier, CA except for domestic dealer orders of \$300.00 or more, which are shipped "prepaid" ground. Unless instructions to the contrary are received, all parcels are shipped the least expensive way, usually UPS or Fed-Ex ground.

<u>RETURNS</u>

(Within 30 days only)

No returns will be allowed without prior authorization and an RA number (Return Authorization) issued by Rivera Primo Inc. All merchandise returned due to shipping error or manufacturing defect will be accepted at no charge. If the product is not manufactured by Rivera Primo, it will be returned to the manufacturer for inspection prior to possible exchange. Any merchandise returned without authorization will be refused. Returns are valid for exchange or credit only and are subject to a 25% restocking charge. Return to: Rivera Primo Inc. 12450 Whittier Blvd., Whittier, CA 90602.

FOREIGN COUNTRIES & APO-FPO ADDRESSES

We cannot ship C.O.D. to any APO, FPO or foreign country. All purchases to be sent to an APO or FPO must include 15% for shipping. Most purchases to foreign countries can be sent UPS freight collect. Check UPS in your country for delivery service parameters. In the event UPS does not deliver to your area please add 25% for freight.

CLAIMS

The carrier has full responsibility for all merchandise once it leaves our premises. Title to merchandise passes to the customer once the carrier picks it up for delivery. All damage claims must be reported to the carrier within 5 business days of the receipt of any damaged shipment. Shipments with shortages or shipping errors must be reported to Rivera Primo Inc. within 5 business days. Please phone as most problems can be corrected more quickly with a direct call.

PRICES

All prices are subject to change without notice. Prices are FOB Whittier, CA. We reserve the right to change prices and or discounts without notice and to bill at the prevailing rate at the time of shipment. Rivera Primo Inc. will make a reasonable attempt to notify the customer of a significant price or discount change.

BACKORDERS

Backorders will be filled & shipped within 30 days, unless instructions to the contrary are received. We will do our best to notify the customer before shipping. No backorders under \$10.00 will be shipped without customer authorization. Should you wish to extend the time in which we can fill backorders, simply contact your sales representative.

REFUSED ORDERS

Any customer refusing an order will be required to pay the additional freight charges as well as a 25% restocking fee. All charges must be paid in full prior to resuming shipments.

ENGINE & TRANSMISSION WARRANTY

NOTE: This warranty covers only the original Consumer Purchaser of these parts and is not transferable.

Rivera Primo Inc. (the "Company") warrants these parts to be free from defects in material and workmanship. If the parts become defective during the warranty coverage period, the Company will, at its option, repair or replace any, or all, defective parts. Repair or replacement of defective parts is the sole and exclusive remedy. The warranty coverage remains in force for a period of six (6) months from the date that the original Consumer Purchaser buys the parts. However, warranty coverage will automatically terminate if the original Purchaser sells or otherwise transfers all or any portion of the purchased parts. The Company shall not pay or be responsible for the cost of shipping the defective parts to the Company for service under this warranty, nor will the Company pay for the cost of labor to remove and/or replace the defective parts. Moreover, the Company shall have no obligation under this warranty in the event that the parts become defective in whole or in part as a result of improper assembly, installation, breakin, maintenance, or use, or any other misuse or mistreatment of the parts, including, without limitation, operation of the parts with fuels, oils or lubricants not conforming to specifications published by the Company or continued operation of the parts after a defect or malfunction occurs or is identified or suspected. The Company shall have no obligation under this warranty for defects in parts with a polished finish, when that option is selected. If the defects are caused by, but not limited to, negligence of parties other than the Company; an accident; ordinary wear and tear; assembly or disassembly; power washing; natural occurrences like stone chips; bead blastina; improper maintenance including the use of any harsh cleaning agent, chemical or solvent; and salt or other substances used on streets and highways for maintenance and safety. It is the responsibility of the original Consumer Purchaser to cease operation as soon as a defect or malfunction is identified or suspected. The failure to cease operation once a defect or malfunction exists can cause substantial damage to the Company's parts that could otherwise be avoided. In addition, the Company shall have no obligation under this warranty for parts defects caused by alteration including, but not limited to, polishing; powdercoating; painting; removing or reconfiguring any components; modification, repair, or unauthorized service. The Company shall have no obligation under this warranty if the parts are used in racing or similar competitive activities. The Company shall have no obligation under this warranty when a competition application, including but not limited to a turbocharger, supercharger or nitrous oxide is used with the Engine. THE COMPANY SHALL NOT BE LIABLE FOR AND DISCLAIMS ALL CONSEQUENTIAL, INCIDENTAL, PUNITIVE OR SPECIAL DAMAGES ARISING OUT OF THE USE OF, OR INABILITY TO USE, THESE PARTS. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply to you.

GENERAL WARRANTY

Rivera Primo Inc.' s sole obligation and the customer's sole remedy is limited to replacement or repair of products free of charge in the event products fail to perform as warranted. In no event shall Rivera Primo Inc. be liable for claims for any other damages, whether direct, incidental, foreseeable, consequential, or special (including but not limited to loss of use, revenue or profit) whether based upon warranty, contract, tort (including negligence) or strict liability arising in connection with the sale or the failure of Rivera Primo Inc.'s products to perform in accordance with the stated specifications.

Rivera Primo Inc. makes no other warranty of any kind whatsoever, and specifically disclaims and excludes all other warranties of any kind or nature whatsoever, directly or indirectly, express or implied, including, without limitation, as to the suitability, productivity, durability, fitness for a particular purpose or use, merchantability, condition, or any other matter with respect to Rivera Primo Inc. products.

** NOTE: Some parts in this catalog are not legal for sale or use on California emission-controlled vehicles.

ALL CALIFORNIA RESIDENTS PLEASE ADD 8.75% SALES TAX TO ALL RETAIL ORDERS. THE WORDS "ELECTRA GLIDE, EVOLUTION, FAT BOY, HD, HARLEY-DAVIDSON, SOFTAIL, SPORTSTER, STURGIS, SUPER GLIDE, LOW RIDER AND WIDE GLIDE "ARE REGISTERED TRADEMARKS OF HARLEY-DAVIDSON MOTOR COMPANY, INC. MILWAUKEE, WISCONSIN. THE FOLLOWING MODEL DESIGNATIONS ARE USED IN THIS CATALOG FOR IDENTIFICATION & REFERENCE PURPOSES ONLY: EL, FL, FLH, FLHS, FLHT, FLHTC, ULTRA, FLHX, FLST, FLST,

NOTE: To the best of our knowledge we believe that the application information & photos within the catalog & price book are accurate, however we assume no liability for part number, specification, pricing or model application errors. Furthermore, we reserve the right to correct those errors or change information without notice.

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